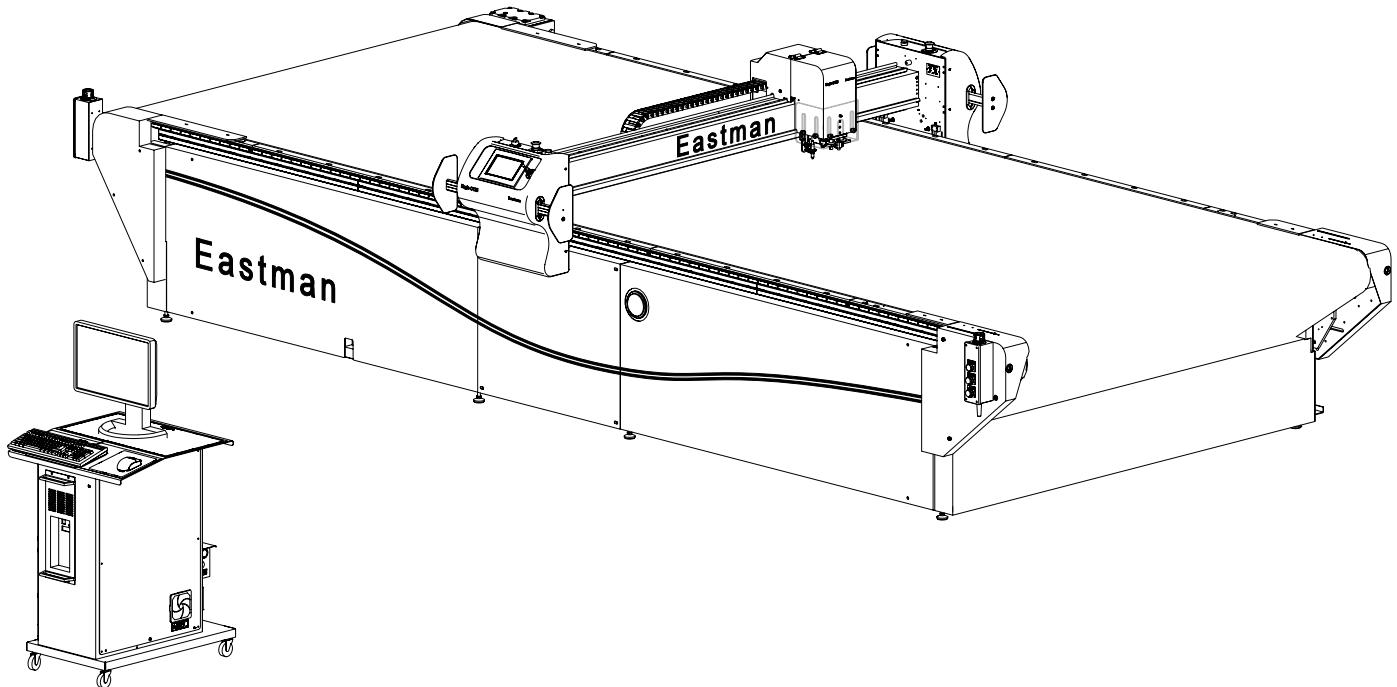


Eastman®

THE EASTMAN® Eagle C125

Illustrated Parts List

Please read completely before attempting
to operate your new **Eagle C125**.



WARNING

This machine is equipped with a very sharp knife. Keep hands, arms, and hair away from the knife area at all times.

Misuse of this machine or failure to follow all safety instructions on this machine and in the instruction manual may result in serious personal injuries.

Technical Support:
1-800-872-5595

Eastman®

Over a Century of Cutting Expertise

779 Washington St., Buffalo, N.Y. 14203-1396 U.S.A. • (716)856-2200 • Fax (716)856-1140 or (716)856-2068
Manufacturers of Eastman Cloth Cutting and Cloth Spreading Machines

www.EastmanCuts.com

Table of Contents

Safety Information.....	3	Kiosk Control System, C125 220/3PH.....	46
General Safety Precautions.....	3	Stack Light Assembly.....	48
Safety and Indemnification.....	3	Single Airbrush.....	49
Label Locations.....	5	Dual Airbrush.....	49
Eagle C125 Familiarization.....	6	External Pen Assembly.....	50
Gantry Assembly, Eagle 125.....	7	Pen Assembly, 3" Stroke.....	51
Gantry Tube Assembly, 120" and Smaller.....	8	Static Eliminator System.....	52
Gantry Tube Assembly, 126" and Bigger.....	9	Static Eliminator System (Rope).....	53
Op-Side Cover Assembly, Eagle 125.....	10	Router Debris Frame Structure.....	54
Non-Op Side Cover Assembly, Eagle 125.....	11	Transition Assembly, Eagle C125.....	55
Op-Side Assembly, Gantry Eagle 125.....	12	Router, 2.25hp Eagle 125.....	56
Non-Op Side Assembly, Gantry Eagle 125.....	14	Out of Cloth Sensor Kit.....	57
Y-Car Assembly, Eagle 125.....	18	Feed S-Roller Assembly.....	58
Eagle 125 3-Spindle Toolhead.....	20	S-Roller Assembly with Uprights.....	59
Eagle 125 2-Spindle HD Toolhead.....	22	S-Roller/Paper/Plastic Holder Assembly.....	60
Eagle 125 2-Spindle Fiber Toolhead.....	24	Plastic Roll Holder Assembly.....	61
Take-On End Assembly.....	30	Mini Hold Assembly (Light).....	62
Conveyor Edge Control Field Kit, Eagle C125.....	32	Pressure Hold Assembly (Light).....	64
Electric Steer Glide Sub Assembly 1.....	33	Eagle 125 Gantry Assembly (Pre-2014).....	66
Electric Steer Glide Sub Assembly 2.....	34	Eagle 125 Gantry Tube Assembly (Pre-2014).....	67
Probe, Edge Control, C125 Conveyor.....	35	Gantry Non-Op Side, Eagle 125 (Pre-2014).....	68
Drive End Assembly, Eagle 125.....	36	Gantry Electric Tray, Eagle 125 (Pre-2014).....	70
Stiffner Assembly.....	38	Pause Paddle, Eagle 125 (Pre-2014).....	71
Rack and Rail Assembly.....	39	Gantry Op-Side, Eagle 125 (Pre-2014).....	72
Conveyor Drive Cover Kit.....	40	Y-Car Assembly, Eagle 125 (Pre-2014).....	74
Eagle C125 Table Kit.....	41	Control Cabinet, 230V, 3 Phase (Pre-2014).....	76
E-Stop/Jog Box Assembly, Take Off.....	42	Computer Enclosure, Eagle 125 (Pre-2014).....	78
E-Stop/Jog Box Assembly, Take On.....	43	Service Record.....	79
Eagle C125 X-Axis E-Chain Assembly.....	44	TECHNICAL DATA.....	80
Eagle C125 E-Chain Tray Assembly.....	45		

IMPORTANT

The purchaser must instruct all operators on the proper use of this equipment. All standard industrial safety measures and equipment should be provided to protect the operator. Operators must be cautioned that improper or careless use of this equipment may cause personal injury. If you do not have qualified operators to instruct new persons, contact your EASTMAN sales representative or EASTMAN factory direct.

Electrical connections and servicing to this equipment should be made by a qualified electrician who is familiar with applicable codes and regulations. Disconnect this equipment from electrical power source before proceeding with any disassembly for adjustment or repair.

Safety Information

Throughout this manual, safety information is presented by the use of the terms WARNING, CAUTION, ELECTRICAL HAZARD, and NOTE. These terms have the following meanings:

WARNING

A warning contains critical information regarding potential safety hazards that can occur during proper use or misuse of the machine. Failure to follow these procedures may result in serious personal injury to the user.

CAUTION

A caution contains instructions for the use or maintenance of the machine. Failure to follow these procedures may result in damage to the machine.

ELECTRICAL HAZARD

An electrical hazard calls attention to a procedure, practice, or the like, which, if not correctly performed or adhered to, could result in personal injury. Do not proceed beyond an Electrical Hazard.

General Safety Precautions

WARNING

- This machine is equipped with very sharp and dangerous tools. Keep hands, arms, and hair away from the cutting area and drive system at all times. Safety gloves, glasses, and appropriate clothing may prevent serious personal injuries.
- Disconnect the power supply to the machine when it is not in use or during routine maintenance, including cleaning and lubrication.
- The purchaser must instruct all operators in the proper use of the machine according to the instructions in this manual. This training must include instruction on the potential safety hazards arising from the use or misuse of the machine. In addition to such training, the purchaser should provide written work instructions as necessary to ensure correct use of the machine for specific cutting and spreading applications.

Safety and Indemnification

During the life of the machine, the purchaser agrees to provide to all machine users (including its own employees and independent contractors) all relevant safety information, including warning labels and instruction manuals. The purchaser also agrees to maintain the safety features and working condition of the machine, and to adequately train all users in the safe use and maintenance of the machine. The purchaser agrees to defend, protect, indemnify, and hold Eastman Machine Company and its subsidiaries harmless from and against all claims, losses, expenses, damages, and liabilities to the extent that they have been caused by the purchaser's failure to comply with the terms and instructions of this manual.

- Do not modify this machine or disable safety features. Unauthorized modification may result in serious personal injuries to the user. Electrical connections to this machine must be made by a qualified electrician familiar with applicable codes and regulations.
- Safety labels must be kept clean and legible at all times. Call the Eastman Machine factory to order replacement labels.

Eastman®

Over a Century of Cutting Expertise

Safety Zones And Stop Devices

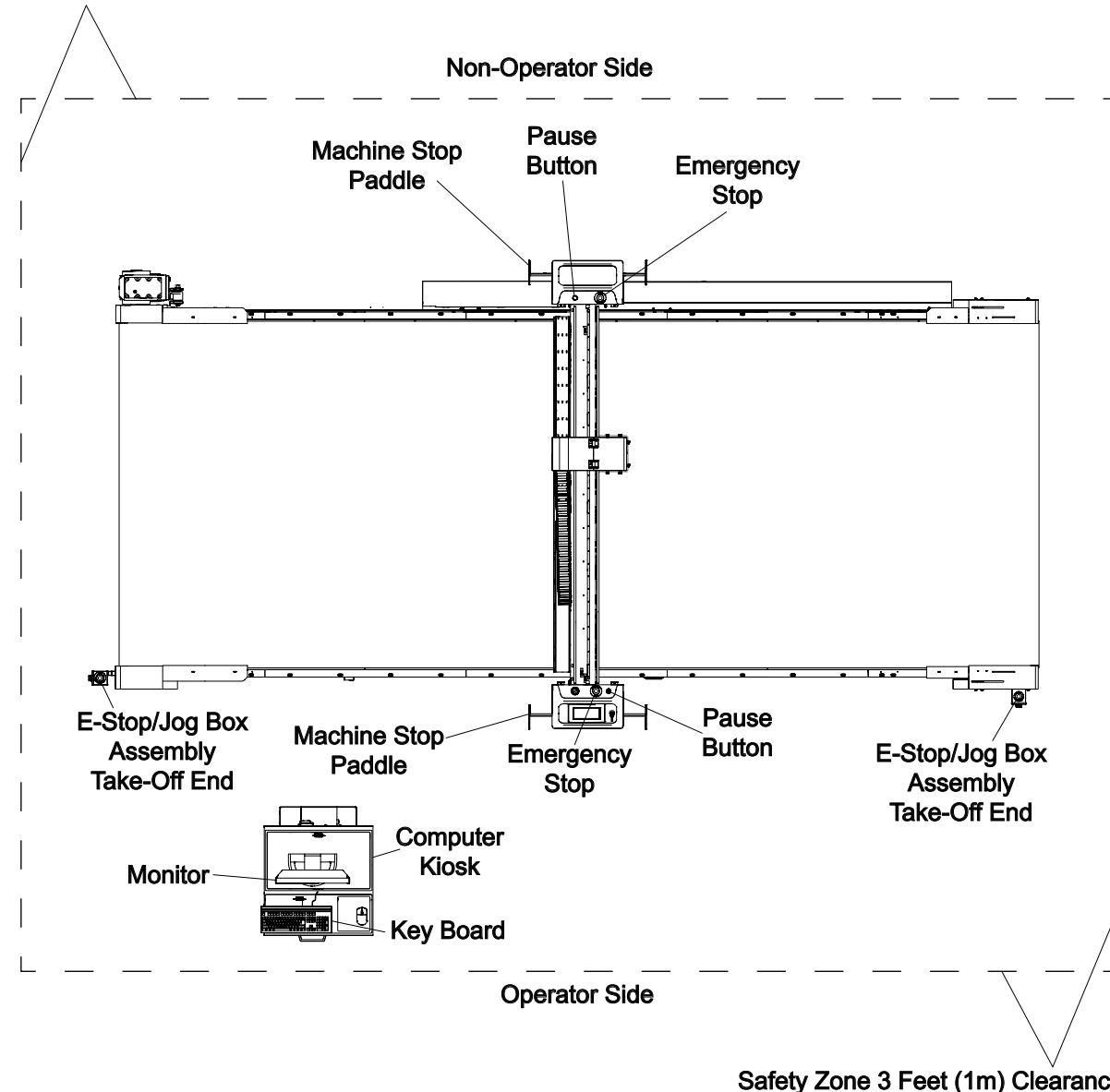
Pause Buttons/Stop Paddles

The yellow buttons above the control panel and on the non-operator side of the gantry as well as the stop paddles on each side of the gantry will pause the machine. Activating either the button or the stop paddles will execute a controlled stop of the plotter, with the machine remaining fully powered. After releasing the pause button or resetting the stop paddles and pressing NEXT on the UIT keypad, the cutter will resume cutting the work in progress. Pressing ABORT will cancel the job.

Emergency Stop Buttons

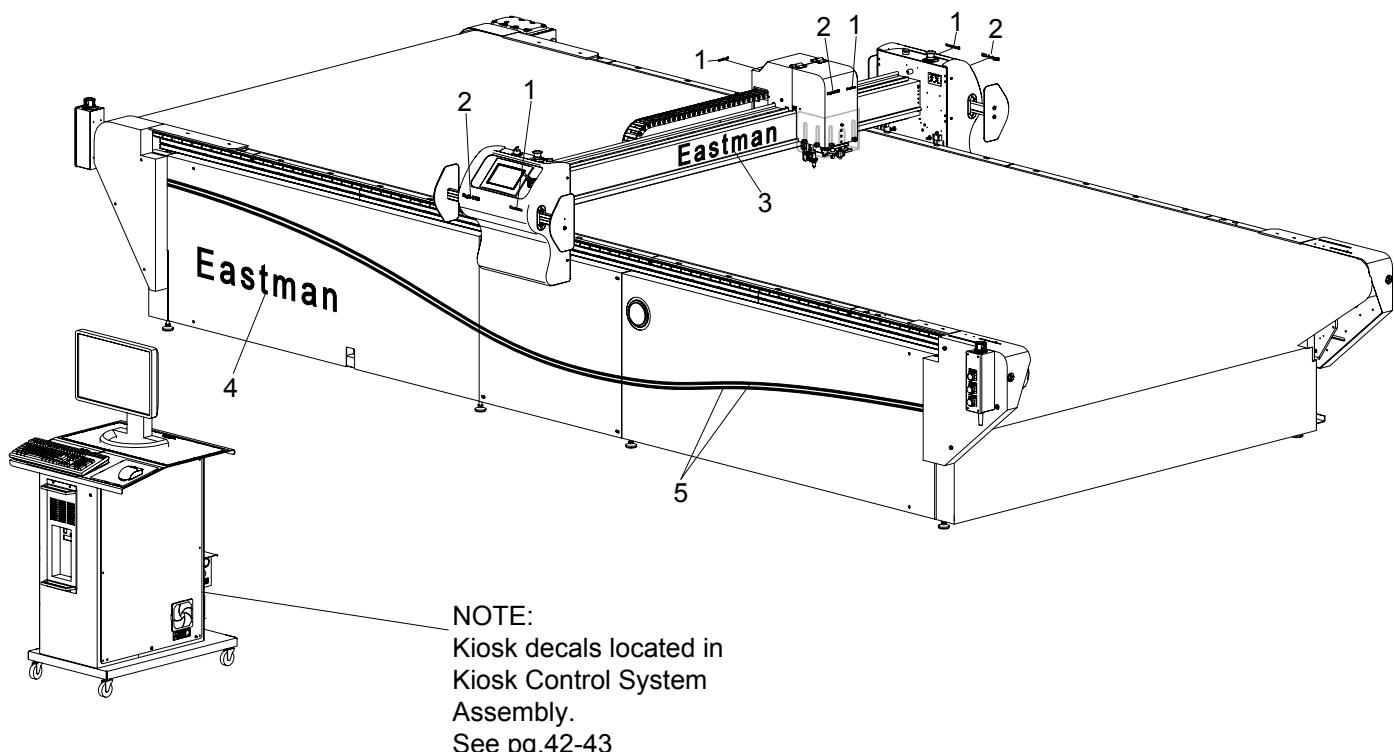
There are red Emergency Stop buttons located on each side of the gantry as well as on the operator side right and left ends of the table. Pressing any of the Emergency Stop buttons will execute a controlled stop of the gantry before cutting all power to the motors and e-box. To release an Emergency Stop condition, pull out the Stop button hit the ABORT key on the UIT keypad. The table must be re-homed by pressing the ZERO TABLE button before restarting the cutter. Emergency stop mats are also available as an option.

Safety Zone 3 Feet (1m) Clearance



Label Locations

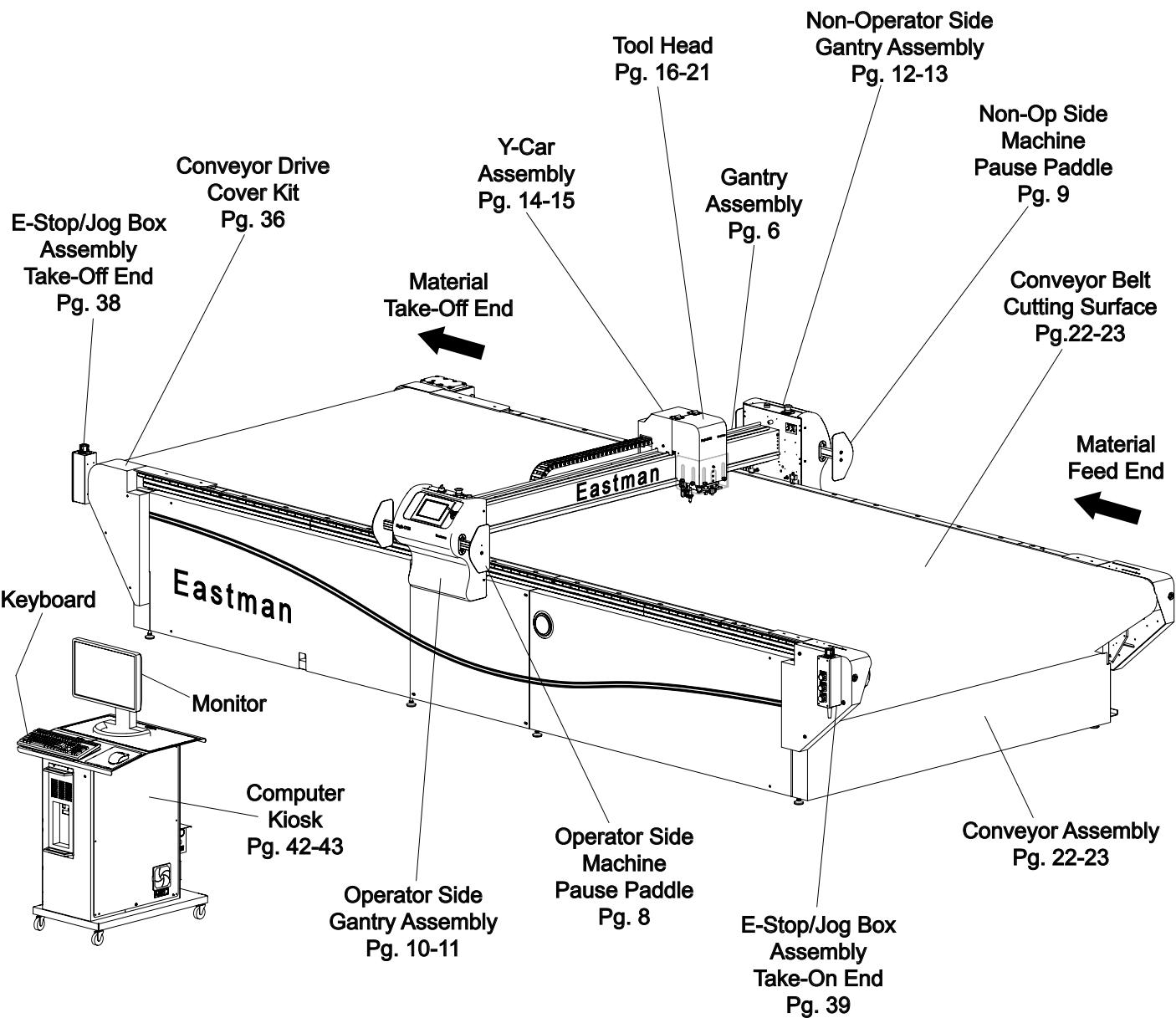
Item	Part No.	Description	Qty.
1	91-26002	Decal, Small Eastman Blue	4
2	91-26109	Decal, Eagle S125, Blue	3
3	91-26003	Decal, Medium Eastman Blue	1
4	91-26004	Decal, Large Worldwide	2
5	91-26110	Decal, C125 Stripe 16'	2
	91-26110-1	Decal, C125 Stripe 12'	2
	91-26110-2	Decal, C125 Stripe 20'	2
	91-26110-3	Decal, C125 Stripe 36'	2



Eastman®

Over a Century of Cutting Expertise

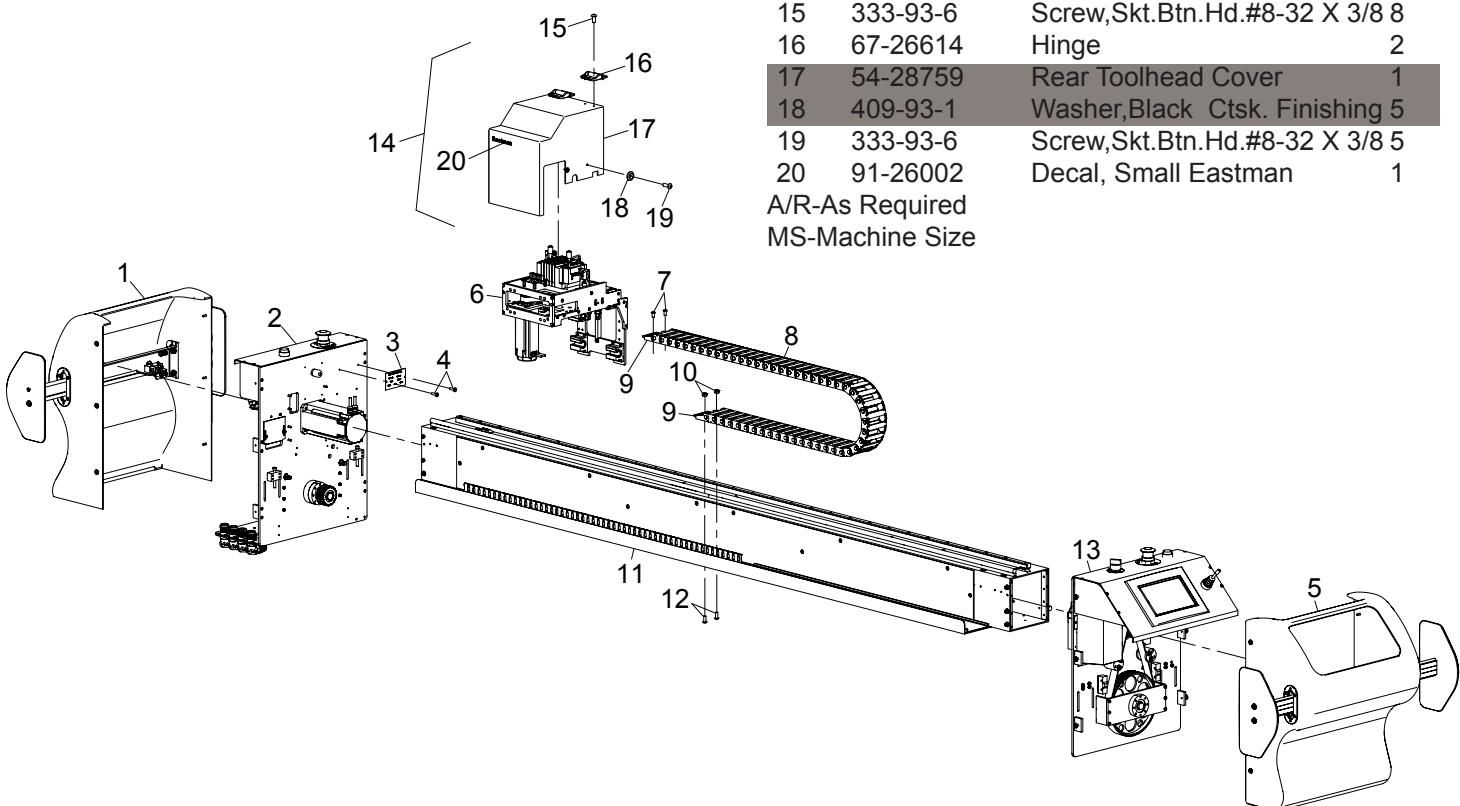
Eagle C125 Familiarization



Gantry Assembly, Eagle 125

68-26687-MS

Item	Part No.	Description	Qty.
1	68-26684	Non-Op Side Cover Assy.	1
2	68-26686	Non-Op Side Gantry Assy.	1
3	9124-106	Number Plate	1
4	546-4-19	Rivet	2
5	68-26683	Op-Side Cover Assy.	1
6	68-26689	Y-car Assembly Eagle 125	1
7	333-34-8	Screw,Skt.Btn.Hd. 1/4-20x1/2	2
8	67-26411	E-Chain	A/R
9	67-26411-1	Mounting Brackets (2)	1
10	211-102	Nut, Elastic Hex Std. #10-32	2
11	68-26688-MS	Main Tube Assy. Eagle 125	1
12	333-102-8	Screw,Skt.Btn.Hd. #10-32x1/22	
13	68-26685	Op-Side Gantry Assy.	1
14	68-26669	Rear Toolhead Cover Assy.	1
15	333-93-6	Screw,Skt.Btn.Hd.#8-32 X 3/8	8
16	67-26614	Hinge	2
17	54-28759	Rear Toolhead Cover	1
18	409-93-1	Washer,Black Ctsk. Finishing	5
19	333-93-6	Screw,Skt.Btn.Hd.#8-32 X 3/8	5
20	91-26002	Decal, Small Eastman	1
A/R-As Required MS-Machine Size			



GANTRY CABLES

31-27299-MS	Y-Axis Theta Motor Cable
31-27300-MS	Y-Axis "Y" Motor Cable
31-27301-MS	Y-Axis "X1" Motor Cable
31-27302	Y-Axis "X2" Motor Cable
31-S3354-MS	Y-Axis I/O Cable Assy. 125
31-27237-MS	Ribbon Cable for Gantry, Output

Eastman®

Over a Century of Cutting Expertise

Gantry Tube Assembly, 120" and Smaller

68-26688-MS

ITEM PART NO.	DESCRIPTION	QTY.
1 333-86-16	Screw,Skt.Btn.Hd.#6-32 X 1	30
2 67-12990	Gear Rack, 96" Long Delrin	1
68-26416-MS	Precision Gantry Rack	1
3 54-C0411-MS	Y-Rack Support	1
4 67-C0219-MS	Linear Rail,1/2" Dia, 90" Len	2
5 67-C0220	Low Support,1/2" Rail	4
6 335-102-6	Screw,Skt.Hd.#10-32 X 3/8	16
7 402-010	Washer, Lock #10	16
8 410-010	Washer, Flt.#10	16
9 332-102-6	Screw,Skt.Flt.Hd.#10-32X3/8	6
10 54-26807	Cam	3
11 333-102-6	Screw,Skt.Btn.#10-32X3/8	A/R
12 54-27171-MS	Main Tube, Synqnet	1
13 70-26001	Duct, Wiring,1"Wide X 1.5"	1
14 203-102	Nut,Hex #10-32	A/R

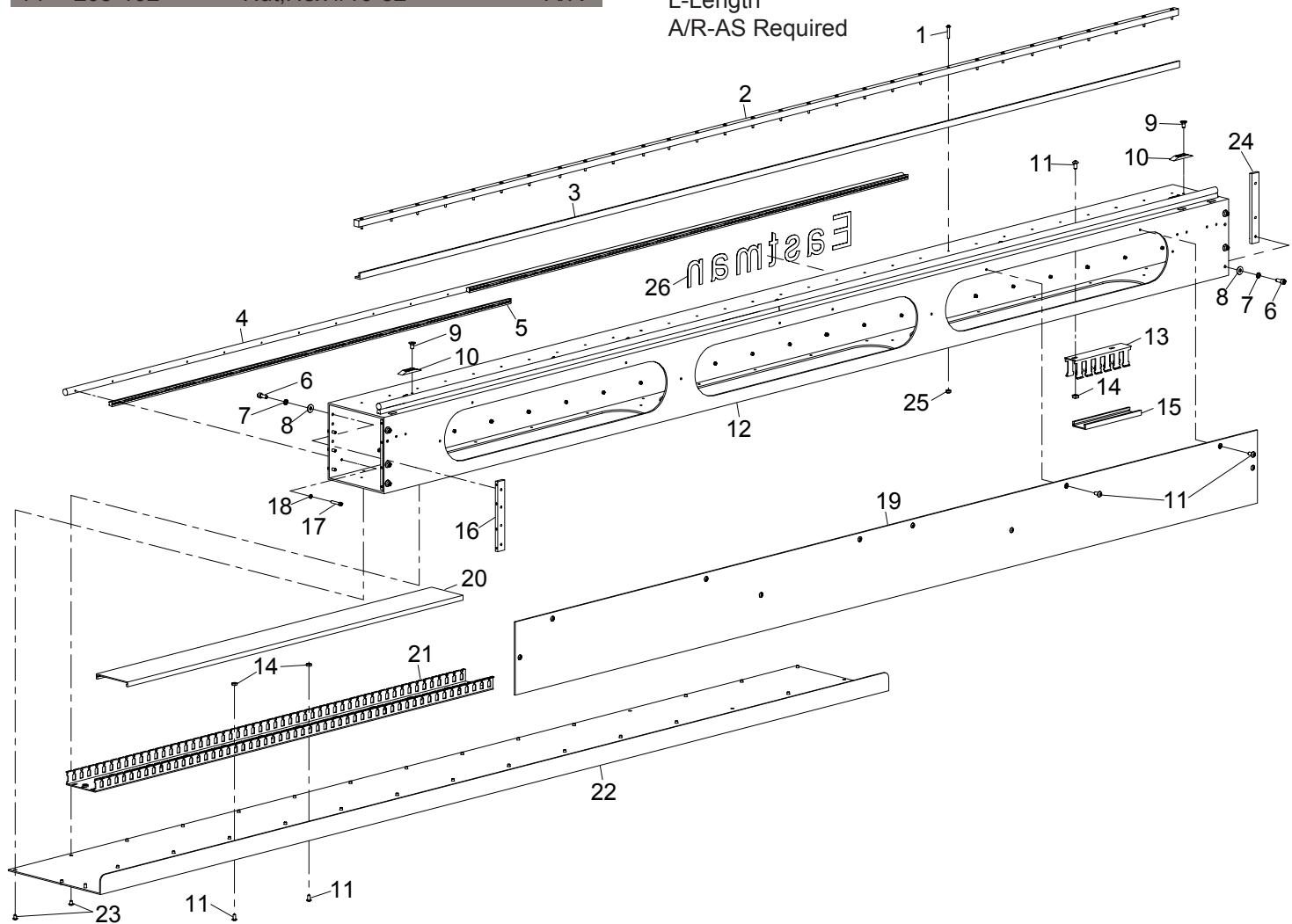
ITEM	PART NO.	DESCRIPTION	QTY.
15	67-02634	Conduit Top 1"	1
16	54-C0305-5	Main Tube Mtg Insert,Hybrid	2
17	335-86-12	Screw,Skt.Hd.#6-32 X 3/4	A/R
18	402-060	Washer, Lock #6	A/R
19	54-27279-MS	Cover, Main Tube MS	1
20	67-26112	Cover,Duct Plastic White 3.0	1
21	67-26389	Duct, Wiring,3"Wide X 1"High	4
22	54-C0410-MS	Bellypan	1
23	333-102-4	Screw,Skt.Btn.#10-32X1/4	A/R
24	54-C0305-6	Main Tube Mtg Insert, Hybrid	2
25	211-86	Nut, Elastic Hex Light #6-32	A/R
26	91-26003	Decal, Medium Eastman	1
(27)	31-26382-L	DB15 Cable	1

()-Not shown

MS-Machine Size

L-Length

A/R-AS Required

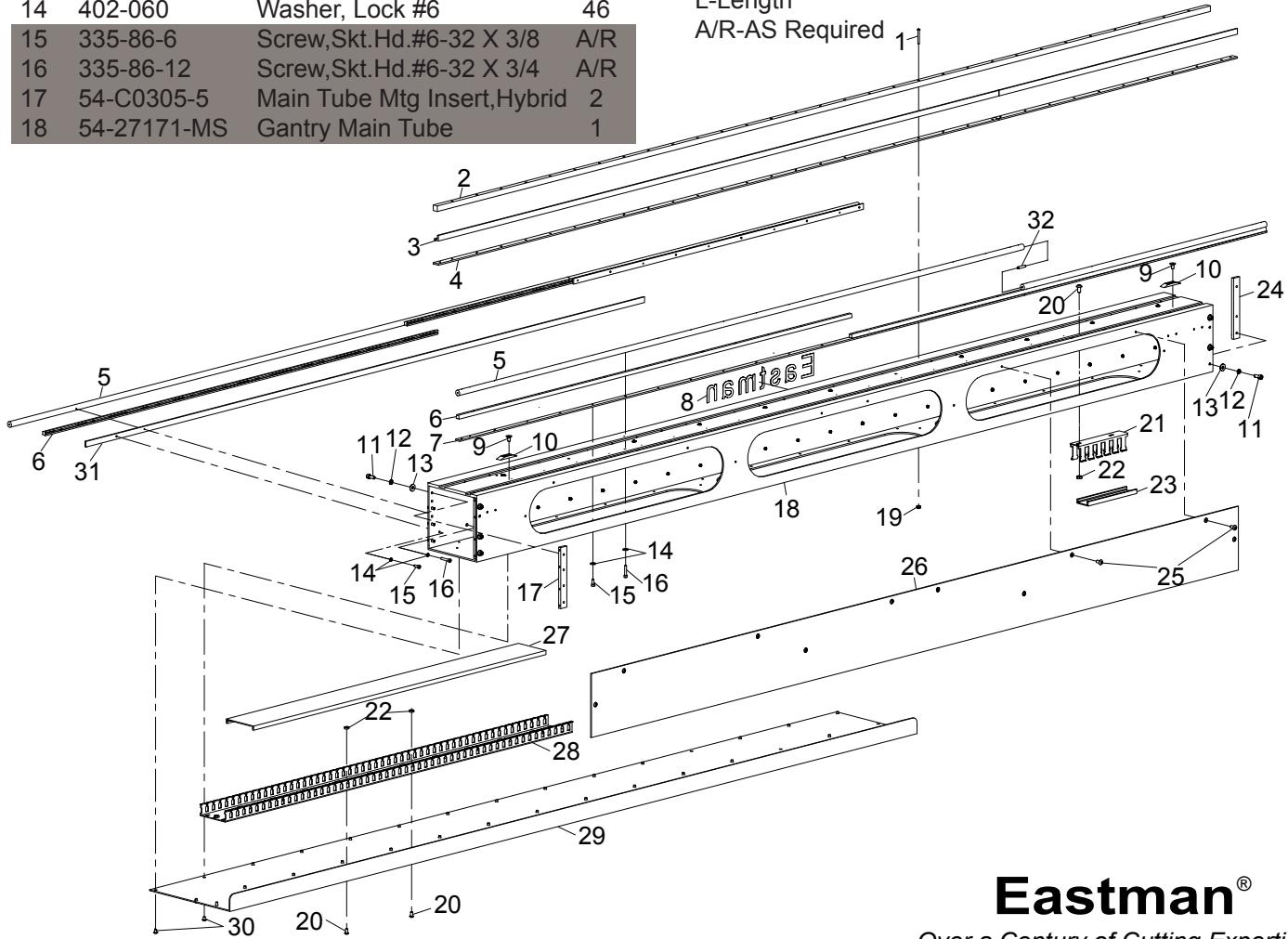


Gantry Tube Assembly, 126" and Bigger

68-26688-MS

ITEM PART NO.	DESCRIPTION	QTY.
1 333-86-20	Scrw,Skt.Btn.Hd.#6-32X1-1/4	30
2 67-12990	Gear Rack, 96" Long Delrin	A/R
68-26416-MS	Precision Gantry Rack	1
3 54-C0411-MS	Y-Rack Support	1
	54-C0411-MSA Y-Rack Support, Peice A	1
4 54-26353-MS	Gear Rack Shim, Frnt, Y-Car	A/R
	54-26354-MS Gear Rack Shim, Y-Car	A/R
5 67-C0219-A-MS	Linear Brg. Rail, Y-Car	1
	67-C0219-B-MS Linear Brg. Rail, Y-Car	1
	67-C0219-C-MS Linear Brg. Rail, Y-Car	1
6 67-C0220	Low Support,1/2" Rail	4
7 54-26350-MS	Linear Rail Shim, Top,Y-Car	A/R
8 91-26003	Decal, Medium Eastman	1
9 332-102-6	Screw,Skt.Flt.Hd.#10-32X3/8	6
10 54-26807	Cam	3
11 335-102-8	Screw,Skt.Hd.#10-32X1/2	A/R
12 402-010	Washer, Lock #10	16
13 410-010	Washer, Flt.#10	16
14 402-060	Washer, Lock #6	46
15 335-86-6	Screw,Skt.Hd.#6-32 X 3/8	A/R
16 335-86-12	Screw,Skt.Hd.#6-32 X 3/4	A/R
17 54-C0305-5	Main Tube Mtg Insert,Hybrid	2
18 54-27171-MS	Gantry Main Tube	1

ITEM	PART NO.	DESCRIPTION	QTY.
19	211-86	Nut, Elastic Hex Light #6-32	A/R
20	333-102-8	Screw,Skt.Btn.#10-32X1/2	A/R
21	70-26001	Duct, Wiring,1"Wide X 1.5"	1
22	203-102	Nut,Hex #10-32	A/R
23	67-02634	Conduit Top 1"	1
24	54-C0305-6	Main Tube Mtg Insert, Hybrid	2
25	333-102-6	Screw,Skt.Btn.#10-32X3/8	A/R
26	54-27279-MS	Cover, Main Tube MS	1
27	67-26112	Cover,Duct Plastic White 3.0	1
28	67-26389	Duct, Wiring,3"Wide X 1"High	4
29	54-C0410-MS	Bellypan	1
30	333-102-4	Screw,Skt.Btn.#10-32X1/4	A/R
31	54-26351-MS	Linear Rail Shim, Front	1
	54-26352-MS	Linear Rail Shim, Front	1
32	511-4-10	Roll Pin .125 Dia. X .625 Lgth	2
(33)	31-26382-L	DB15 MF Cable	1
(34)	31-26363-L	Synqnet Network Cable	1
()	-Not shown		
	MS-Machine Size		
	L-Length		
	A/R-AS Required		



Eastman®

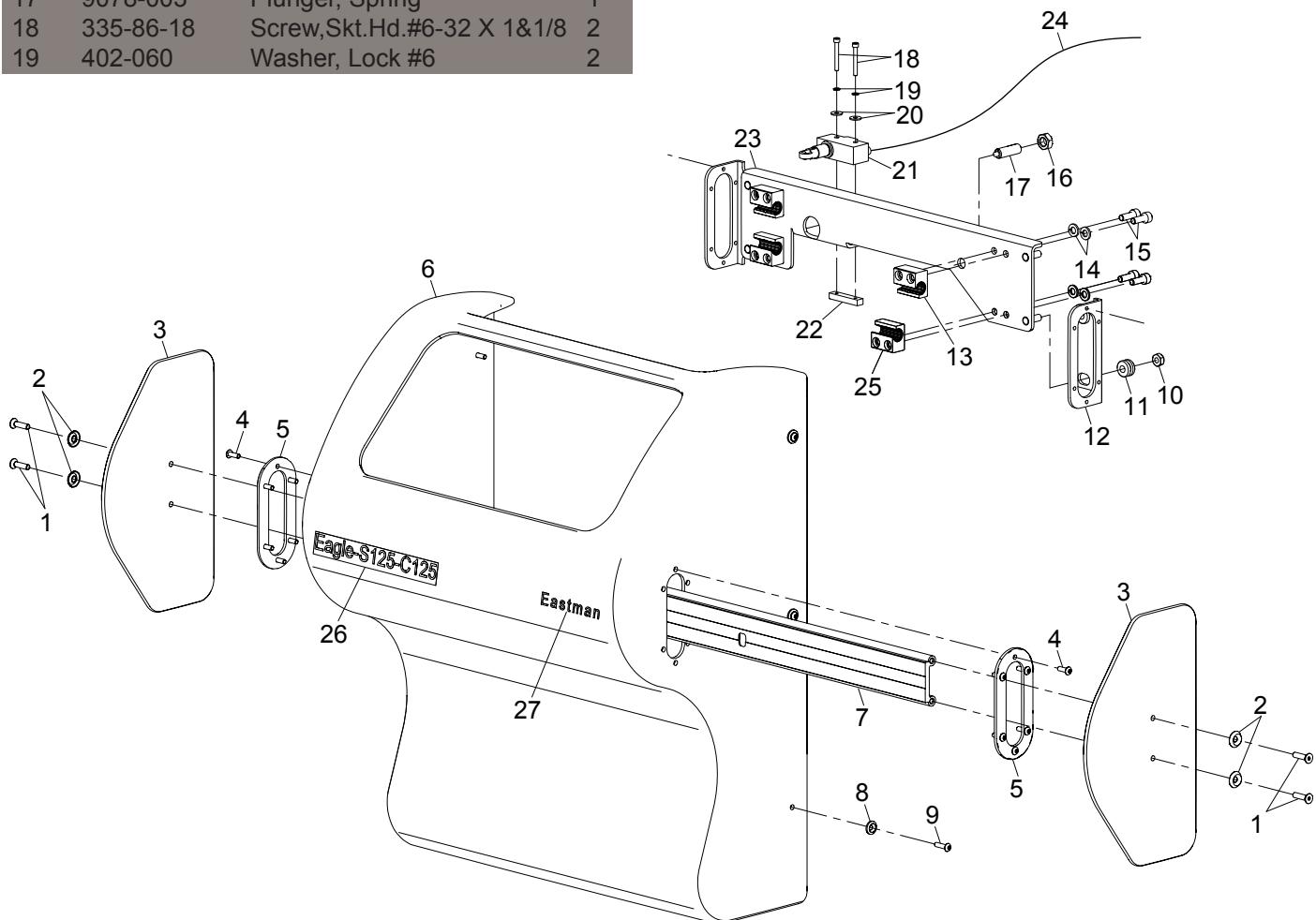
Over a Century of Cutting Expertise

Op-Side Cover Assembly, Eagle 125

68-26683

Item	Part No.	Description	Qty.
1	332-M5-20	Screw,Skt.Flt.Hd. M5-0.8X20	4
2	67-27085	Countersunk Washer M5	4
3	54-28771	Pause Paddle, Eagle 125	2
4	333-93-8S	Screw,Skt.Btn.Hd.#8-32X1/2	12
5	54-28815	Cover Plate, Paddle Mount	2
6	54-28756-1	Gantry End Cover, Op-Side	1
7	54-28816	Pause Paddle Bar	1
8	409-93-1	Washer, Black Countersunk	6
9	333-93-10	Screw,Skt.Btn.Hd.#8-32 X 5/8	6
10	9015-0011	Rubber Grommet	4
11	211-34	Nut, Elastic Hex Light 1/4-20	4
12	54-28814	Bracket, Pause Paddle Mount	2
13	PF-13425	Linear Bearing, 10mm	2
14	335-M6-16	Screw,Skt.Hd. M6-1 X 16	8
15	402-34	Washer, Lock 1/4	8
16	211-38	Nut, Jam Hex 3/8-16	1
17	9078-003	Plunger, Spring	1
18	335-86-18	Screw,Skt.Hd.#6-32 X 1&1/8	2
19	402-060	Washer, Lock #6	2

Item	Part No.	Description	Qty.
20	410-060	Washer, Flat #6	2
21	67-27073	Switch	1
22	CH-72	Plate, Nut for Switch	1
23	54-28813	Plate, Pause Paddle Mount	1
24	31-S3356	Pause Paddle Wiring Harn.	1
25	PF-13425-1	Linear Brg, 10mm Self-Align	2
26	91-26109	Decal, Eagle S125-C125	1
27	91-26002	Decal, Small Worldwide	1

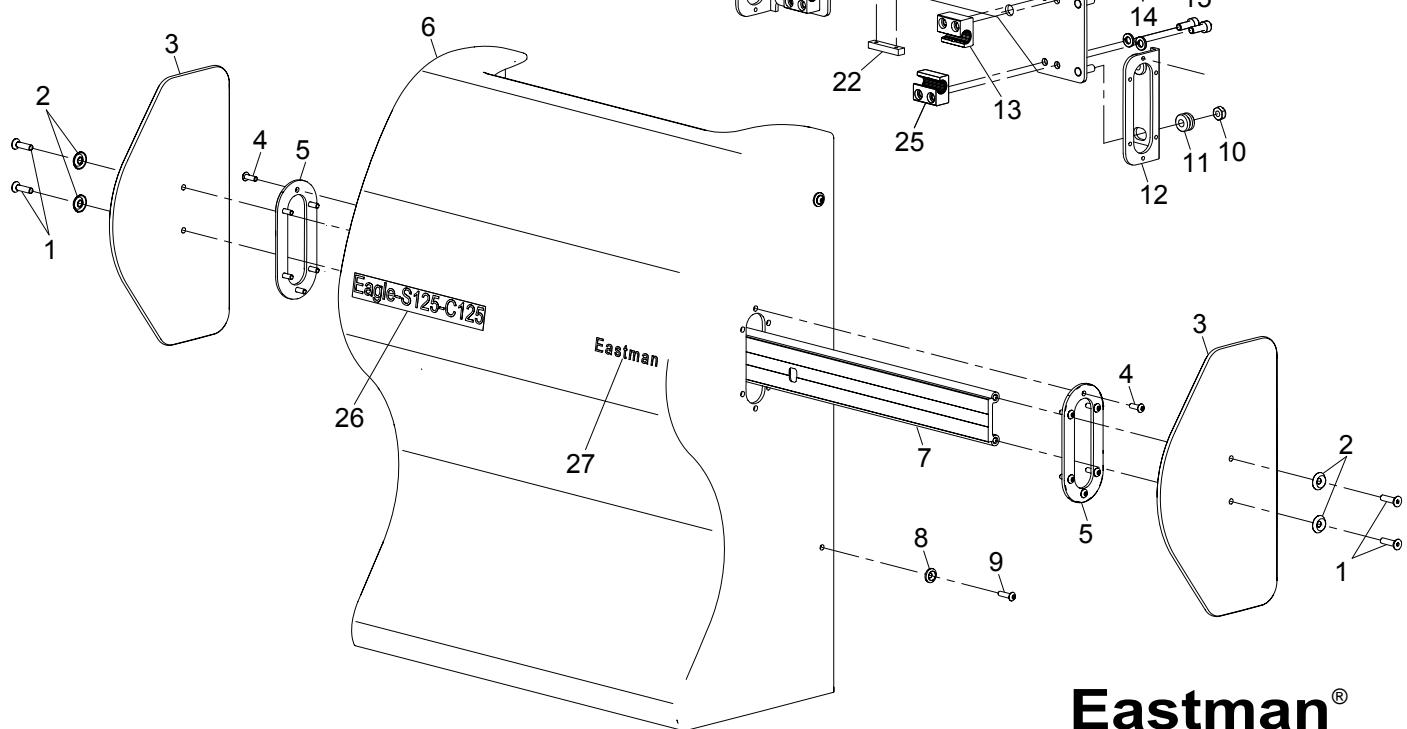


Non-Op Side Cover Assembly, Eagle 125

68-26684

Item	Part No.	Description	Qty.
1	332-M5-20	Screw,Skt.Flt.Hd. M5-0.8X20	4
2	67-27085	Countersunk Washer M5	4
3	54-28771	Pause Paddle, Eagle 125	2
4	333-93-8S	Screw,Skt.Btn.Hd.#8-32X1/2	12
5	54-28815	Cover Plate, Paddle Mount	2
6	54-28756-2	Gantry End Cover, Non-Op	1
7	54-28816	Pause Paddle Bar	1
8	409-93-1	Washer, Black Countersunk	6
9	333-93-10	Screw,Skt.Btn.Hd.#8-32 X 5/8	6
10	9015-0011	Rubber Grommet	4
11	211-34	Nut, Elastic Hex Light 1/4-20	4
12	54-28814	Bracket, Pause Paddle Mount	2
13	PF-13425	Linear Bearing, 10mm	2
14	335-M6-16	Screw,Skt.Hd. M6-1 X 16	8
15	402-34	Washer, Lock 1/4	8
16	211-38	Nut, Jam Hex 3/8-16	1
17	9078-003	Plunger, Spring	1
18	335-86-18	Screw,Skt.Hd.#6-32 X 1&1/8	2
19	402-060	Washer, Lock #6	2

Item	Part No.	Description	Qty.
20	410-060	Washer, Flat #6	2
21	67-27073	Switch	1
22	CH-72	Plate, Nut for Switch	1
23	54-28813	Plate, Pause Paddle Mount	1
24	31-S3356	Pause Paddle Wiring Harn.	1
25	PF-13425-1	Linear Brg, 10mm Self-Align	2
26	91-26109	Decal, Eagle S125-C125	1
27	91-26002	Decal, Small Worldwide	1



Eastman®

Over a Century of Cutting Expertise

Op-Side Assembly, Gantry Eagle 125

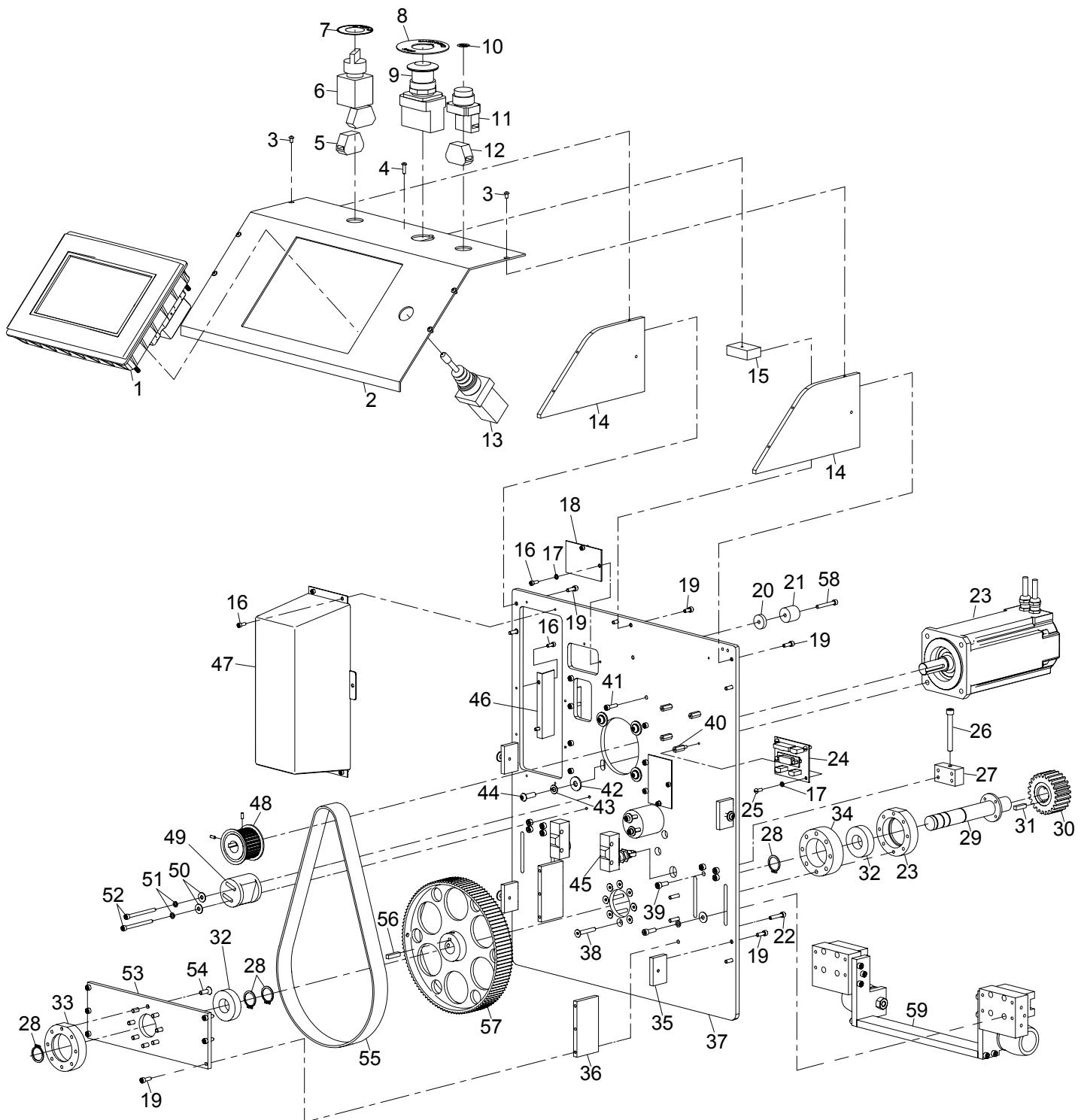
68-26685

ITEM	PART NO.	DESCRIPTION	QTY.
1	31-26441-1	Touchscreen Uit Program	1
2	67-26594	Uit Panel, Control	1
3	332-86-6	Screw,Skt.Flt.Hd.#6-32 X 3/8	6
4	333-86-8	Screw,Skt.Btn.Hd.#6-32 X 1/2	1
5	11-4200	Switch, Contact Block	1
6	31-26331	Green Illuminated Selector	1
7	91-26075	Decal, Tool On/Off	1
8	91-26011-1	Decal,"Emergency Stop"	1
9	31-26489	E-Stop Red Mushroom	1
10	91-26041	Decal, Pause Label	1
11	31-26307	Yellow Illuminated Pushbutton	1
12	11-4201	Switch, Contact Block	1
13	31-12947	Joystick, 4 Position	1
14	54-27239	Uit Brace	2
15	54-27244	Fastener Block	1
16	335-86-6	Screw,Skt.Hd.#6-32 X 3/8	12
17	402-060	Washer, Lock #6	8
18	54-27559	Shield, Gantry Bearing	2
19	335-93-8	Screw,Skt.Hd.#8-32 X 1/2	20
20	54-26598-1	Mount, Shock Absorber	1
21	67-26402	Rubber Bumper	1
22	335-93-14	Screw,Skt.Hd.#8-32 X 7/8	6
23	31-27271	X1/X2 Motor, Eagle 125	1
24	10-26092-1	Assembly,Op Side I/O	1
25	313-86-6	Screw,Rd.Hd.#6-32 X 3/8	4
26	335-34-32	Screw,Skt.Hd. 1/4-20 X 2	2
27	54-27113-1	Backlash Adjuster	2
28	67-D0216-5	Snap Ring 3/4	4
29	54-D0276	Shaft,Driven,M9000	1
30	54-26295	Spur Gear,"X"-Axis,M9999	1
31	9063-010	Key 3/16 X 3/16 X .734	1
32	67-12984	Bearing,3/4Br,1-5/8-Od	2
33	54-D0019	Bearing Housing	2
34	54-LC095	Shim Bearing Housing	1
35	54-C0306	Cover Clips M9	4
36	54-D0485	X Drive Standoff M9000	2
37	54-27111-C3-1	Gantry Plate, Op-Side	1
38	332-102-20	Screw,Skt.Flt.Hd.#10-32X1&1	8
39	335-102-9	Screw,Skt.Hd.#10-32 X 9/16	8
40	11-1938	Spacer,Hex.Brass,6-32	4
41	335-93-10	Screw,Skt.Hd.#8-32 X 5/8	8

Item	Part No.	Description	Qty.
42	410-M6	Washer, Flt M6	4
43	402-M6	Washer, Lock M6	4
44	333-M6-20	Screw,Skt.Btn.Hd. M6-1 X 20	4
45	31-00922	Switch, Roller,90-Deg, Spdt	2
46	54-26224	E-Chain Funneling Bar	2
47	54-27558-1	E-Chain Shield, Gantry Plate	1
48	67-26712	Motor Pulley,5mm X 25mm	1
49	54-27612	Belt Guide, X-Axis	2
50	410-080	Washer, Flat #8	4
51	402-080	Washer, Lock #8	4
52	335-93-32	Screw,Skt.Hd.#8-32 X 2	4
53	54-D0022-2	X Shaft Supp M9000	1
54	332-102-10	Screw,Skt.Flt.Hd.#10-32X5/8	8
55	67-02963-2	Belt,Htd 800-5M-25	1
56	9063-104	Key,Flt.Q.Ends.1865X.188	1
57	54-D0065	Pulley 112 Tooth	1
58	335-93-20	Screw,Skt.Hd.#8-32 X 1 1/4	1
59*	96-26145-1	Brg & Block Kit, 120" & Under	1
	96-26145-4	Brg & Block Kit, 126" & Over	1
(60)	31-S3355-X1HX1	Home Switch Cable Assy.	1
(61)	31-S3355-XL-	X Neg. Limit Cable Assy.	1
(62)	31-S3357	Op. Side Panel Harness Assy.	1
()-Not Shown			

*Not Included in Assembly

Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.



Eastman®

Over a Century of Cutting Expertise

Non-Op Side Assembly, Gantry Eagle 125

68-26686

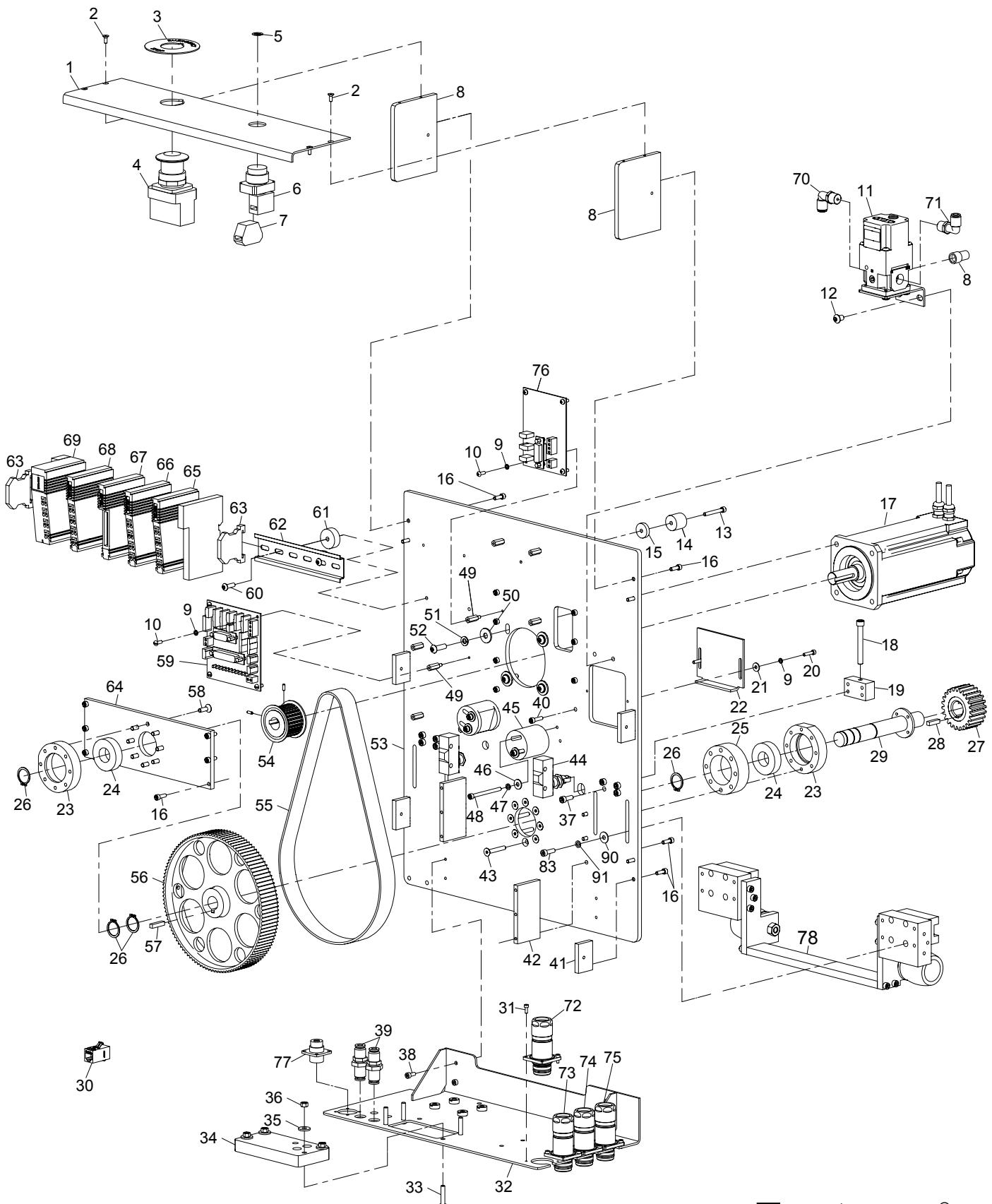
ITEM	PART NO.	DESCRIPTION	QTY.
1	54-27242-2	Cover Panel, Non-Op Side	1
2	332-86-6	Screw,Skt.Hd.#6-32 X 3/8	4
3	91-26011-1	Decal,"Emergency Stop"	1
4	31-26489	E-Stop Red Mushroom	1
5	91-26041	Decal, Pause Label	1
6	31-26307	Yellow Illuminated Pushbutton	1
7	11-4201	Switch, Contact Block	1
8	54-27239-2	UIT Brace, Non-Op Side	2
9	402-060	Washer, Lock #6	10
10	313-86-6	Screw,Rd.Hd.#6-32 X 3/8	8
11	27-27103	Digital Press. Trans	1
12	333-34-6	Screw,Skt.Btn.Hd.1/4-20X3/8	2
13	335-93-20	Screw,Skt.Hd.#8-32 X 1&1/4	1
14	67-26402	Rubber Bumper	1
15	54-26598-1	Mount, Shock Absorber	1
16	335-93-8	Screw,Skt.Hd.#8-32 X 1/2	18
17	31-27271	X1/X2 Motor, Eagle 125	1
18	335-34-32	Screw,Skt.Hd. 1/4-20 X 2	2
19	54-27113-1	Backlash Adjuster	2
20	335-86-10	Screw,Skt.Hd.#6-32 X 5/8	2
21	410-060	Washer, Flt.#6	2
22	54-27565	Gantry Cable Clamp Shield	1
23	54-D0019	Bearing Housing	2
24	67-12984	Bearing,3/4Br,1-5/8-OD	2
25	54-LC095	Shim Bearing Housing	1
26	67-D0216-5	Snap Ring 3/4	4
27	54-26295	Spur Gear,"X"-Axis,M9999	1
28	9063-010	Key 3/16 X 3/16 X .734	1
29	54-D0276	Shaft,Driven,M9000	1
30	31-26018-107	Feed Thru Coupler	1
31	335-M3-8	Screw,Skt.Hd. M3-.5 X 8	8
32	54-28057-2	Gantry E-Chain Bracket	1
33	333-M5-25	Scr.Skt.Btn.Cp. M5 X 0.8 X25	4
34	31-26703	Laser Power Cable Kit	1
35	410-M5	Washer, Flt. M5	4
36	206-M5	Nut, Hex M5 X 0.8 X 0.4	4
37	335-102-9	Screw,Skt.Hd.#10-32 X 9/16	8
38	335-M4-10	Screw,Skt.Hd. M4-.7 X 10	4
39	100-17-1	Bulkhead Union 1/4" Tube	2
40	335-93-10	Screw,Skt.Hd.#8-32 X 5/8	8
41	54-C0306	Cover Clips M9	4
42	54-D0485	X Drive Standoff M9000	2
43	332-102-20	Screw,Skt.Flt.Hd.#10-32X1&1	8
44	31-00922	Switch,Roller,90-Deg,Spdt	2
45	54-27612	Belt Guide, X-Axis	2
46	410-080	Washer, Flat #8	4
47	402-080	Washer, Lock #8	4

Item	Part No.	Description	Qty.
48	335-93-32	Screw,Skt.Hd.#8-32 X 2	4
49	11-1938	Spacer, Brass 6-32#	8
50	410-M6	Washer, Flt. M6	4
51	402-M6	Washer, Lock M6	4
52	333-M6-20	Screw,Btn.Hd. M6-1 X 20	4
53	54-28755-2	Gantry Plate, Non-Op Side	1
54	67-26712	Motor Pulley, 5mm X 25mm	1
55	67-02963-2	Belt,Htd 800-5M-25	1
56	54-D0065	Pulley 112 Tooth	1
57	9063-104	Key,Flt.Q.Ends.1865X.188	1
58	332-102-10	Screw,Skt.Flt.Hd.#10-32X5/8	8
59	10-26093-1	Assembly,125 Machine X-Axis	1
60	333-102-10	Screw,Skt.Flt.Hd.#10-32X5/8	2
61	54-28817	Din Rail Spacer	2
62	31-00739-6	6" Terminal Mount	1
63	31-26405	Ground Terminal Block	2
64	54-D0022-2	X Shaft Supp M9000	1
65	31-26369	TSIO-7002 Slice Analog	1
66	31-26379	Tsio-5001 Slice Contact Out.	1
67	31-27156	Tsio-4007 Slice 16 Chnl.	1
68	31-26367	Tsio-2008 Slice 8 Dig. Input	1
69	31-26366	Tsio-1001 Slice I/O Network	1
70	100-13-17	Male Elbow, 1/4Npt	2
71	27-27106	Muffler, 1/8 Npt Short	1
72*	31-27302	Eagle 125 'X2' Y-Axis Cable	1
73*	31-27301	Eagle 125 'X1' Y-Axis Cable	1
74*	31-27300-MS	Eagle 125 'Y' Y-Axis Cable	1
75*	31-27299-MS	Eagle 125 'Theta y-Axis Cable	1
76*	10-26095-1	Labeler Interface PCB	1
	10-26095-2	Laser Interface PCB	1
77*	11-4737	Connector,4P/F,Square Flg.	1
78*	96-26145-1	Brg & Block Kit, 120" & Under	1
	96-26145-4	Brg & Block Kit, 126" & Over	1
(79)	31-S3351	Slice I/O Wiring Harness	1
(80)	31-S3352	Slice Network Power Assy.	1
(81)	31-S3353	Slice Relay Out Wiring Assy.	1
(82)	31-S3355-X2HX2	Home Switch Assy. 125	1
(83)	31-S3355-XL+	X Pos. Limit Cable Assy.	1
(84)	31-S3358	Non-Op Side Panel Harness	1

*Not Included in Assembly

() -Not Shown

Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.



Eastman®

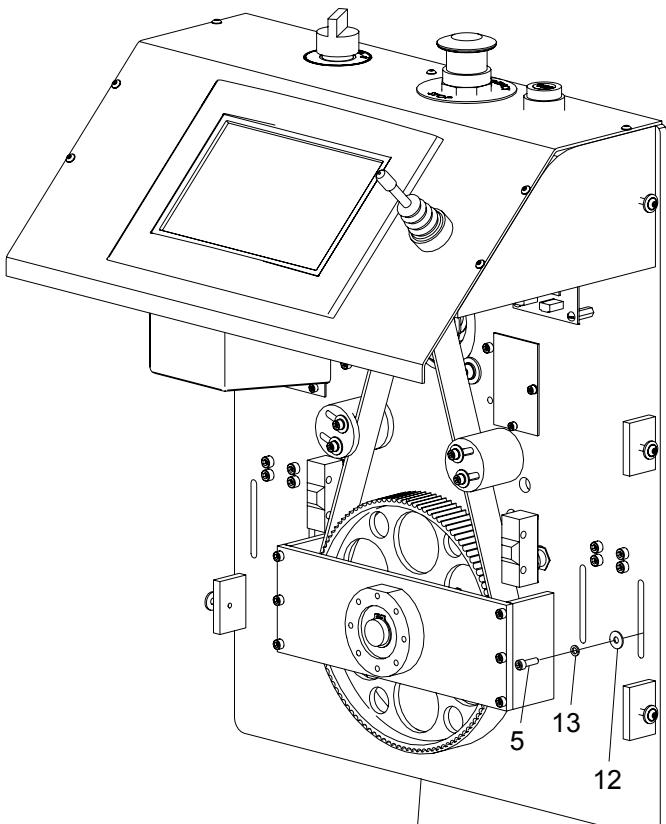
Over a Century of Cutting Expertise

Bearing Block Kit

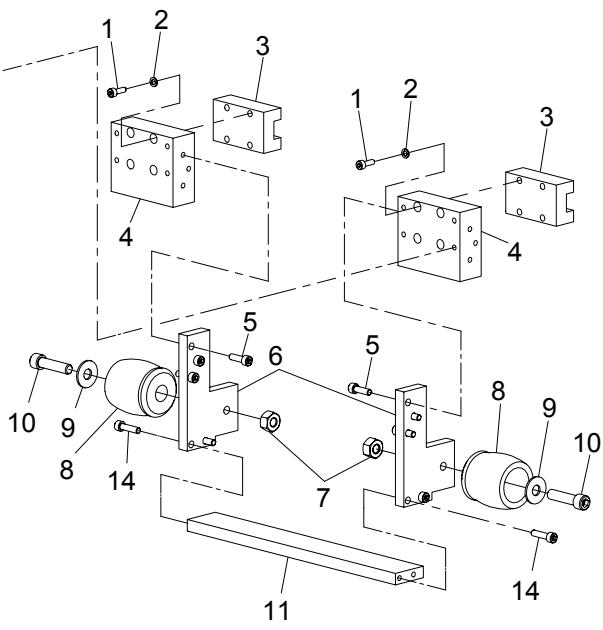
96-26145-1

NOTE: Bearing Block Kit (96-26145-1) is included in Style Kit Assembly (96-26225-1) for machine sizes 126" and smaller.

ITEM	PART NO.	DESCRIPTION	QTY.
1	335-M4-12	Screw, Skt. Hd. M4-0.7x12	8
2	402-080	Washer, Lock #8	8
3	67-12983	Block THK	2
4	54-27110	Support, Op-Side Bearing	2
5	335-102-10	Screw, Skt. Hd. #10-32x5/8	14
6	54-27207	Bumper Block	2
7	205-36	Nut, Heavy Hex 5/16-18	2
8	AD-12619	Elastomer Bumper, Stop	2
9	410-36	Washer, Flat 5/16	2
10	335-36-20	Screw, Skt. Hd. 5/16-18x1-1/4	2
11	54-27208	Bumper Connector Block	1
12	410-010	Washer, Flat #10	8
13	402-010	Washer, Lock #10	8
14	335-102-12	Screw, Skt. Hd. #10-32x3/4	4



Shown for Reference
(Not Included in Assembly)

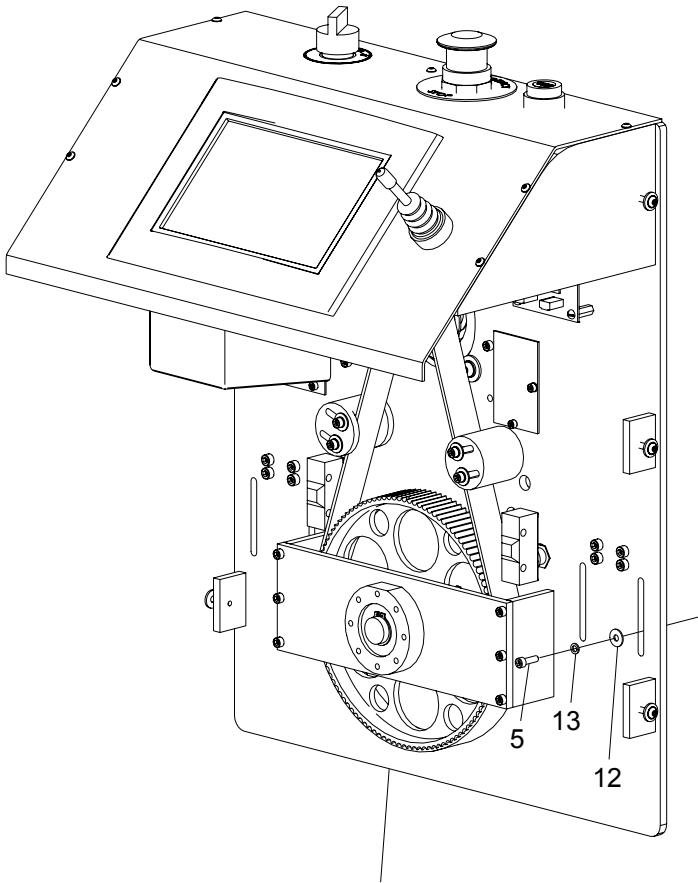


Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.

Bearing Block Kit

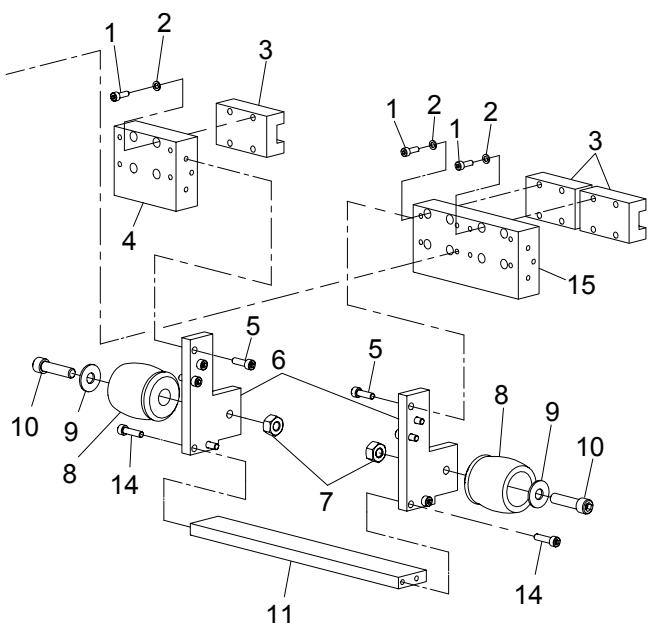
96-26145-4

NOTE: Bearing Block Kit (96-26145-4) is included in Style Kit Assembly (96-26225-4) for machine sizes 126" and bigger.



Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.

ITEM	PART NO.	DESCRIPTION	QTY.
1	335-M4-12	Screw, Skt. Hd. M4-0.7x12	12
2	402-080	Washer, Lock #8	12
3	67-12983	Block THK	3
4	54-27110	Support, Op-Side Bearing	1
5	335-102-10	Screw, Skt. Hd. #10-32x5/8	14
6	54-27207	Bumper Block	2
7	205-36	Nut, Heavy Hex 5/16-18	2
8	AD-12619	Elastomer Bumper, Stop	2
9	410-36	Washer, Flat 5/16	2
10	335-36-20	Screw, Skt. Hd. 5/16-18x1-1/4	2
11	54-27208	Bumper Connector Block	1
12	410-010	Washer, Flat #10	8
13	402-010	Washer, Lock #10	8
14	335-102-12	Screw, Skt. Hd. #10-32x3/4	4
15	54-27110-2	Support Block, Double Brg.	2



Eastman®

Over a Century of Cutting Expertise

Y-Car Assembly, Eagle 125

68-26689

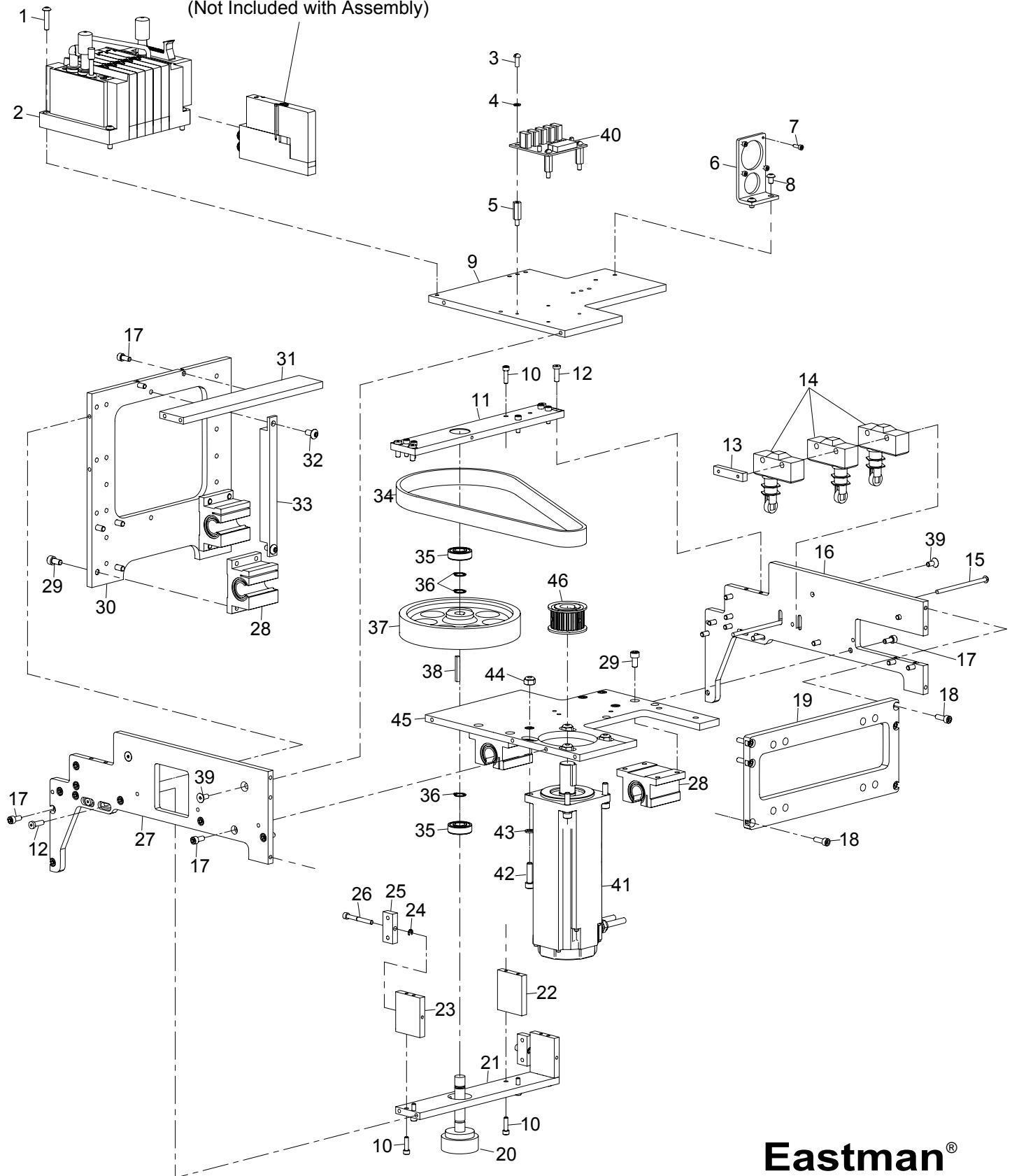
ITEM	PART NO.	DESCRIPTION	QTY.
1	333-93-12	Screw,Skt.Btn.Hd.#8-32 X 3/4	4
2	27-27104	5 Port Air Valve, Eagle 125	1
3	313-86-6	Screw,Rd.Hd.#6-32 X 3/8	4
4	402-060	Washer, Lock #6	4
5	11-1938	Spacer, Brass 6-32#	4
6	54-28764	Theta Motor Cable Flange	1
7	335-M2.5-8	Screw,Skt.Hd. M2.5-0.45 X 8	4
8	333-93-4	Screw,Skt.Btn.Hd.#8-32 X 1/4	2
9	54-28763	Y-Car Top Plate, Eagle 125	1
10	335-86-8	Screw,Skt.Hd.#6-32 X 1/2	12
11	54-27999	Y-Car Pinion Top Plate, Eagle 1	
12	336-93-8	Screw,Low Skt.Hd.#8-32X1/2	8
13	CH-72	Plate, Nut For Micro Switch	1
14	31-00922	Switch,Roller,90-Deg,Spdt	3
15	313-86-40	Screw,Rd.Hd.#6-32 X 2&1/2	2
16	54-28761	Y-Car Left Side Plate, Eagle	1
17	335-93-6	Screw,Skt.Hd.#8-32 X 3/8	22
18	335-93-8	Screw,Skt.Hd.#8-32 X 1/2	6
19	54-28762	Y-Car Rear Plate, Eagle 125	1
20	54-02934-5	Spur Gear,25-Tooth	1
21	54-28021	Y-Car Pinion Bottom Plate, Ea	1
22	54-H0233	Lt Y Car Bklsh Conn	1
23	54-28022	Y-Car Pinion Adjust Plate, Ea	2
24	632-8A	Retaining Ring .125 Shaft	2
25	54-28023	Y-Car Pinion Adjust Block, Ea	2
26	54-28031	Y-Car Pinion Adjust Bolt, Eag	2
27	54-28760	Y-Car Right Side Plate, Eagle	1
28	67-06818 CL	Pillow Block,1/2" W/Retaining	4
29	335-102-6	Screw,Skt.Hd.#10-32 X 3/8	16
30	54-27261	Tool Head Interface Plate,Syn	1
31	54-H0231	Lt Y Car 2nd Hori	1
32	333-102-6	Screw,Skt.Btn.Hd.#10-32X3/8	2
33	54-27269	Toolhead Alignment Guide	1
34	67-02628-120	Belt,120-Tooth,5M X 15Mm	1
35	67-00520	Bearing,.375 Id X .875 OD	2
36	632-24	Ring,Rtn.External .375 Shaft	3
37	54-12985	Pulley,72-Tooth,Y-Axis	1
38	9063-003	Key, Flat .125 Sq. X .938 Lg:	1
39	332-93-6	Screw,Skt.Flt.Hd.#8-32 X 3/8	4
40	10-26094-1	Assembly, 125 Machine Y-Car	1
41	31-27273	Theta/Y Motor, Eagle 125	1

Item	Part No.	Description	Qty.
42	335-99-12	Screw,Skt.Hd.#10-24 X 3/4	4
43	402-010	Washer, Lock #10	4
44	211-99	Nut,Elastic Hex Light #10-24	4
45	54-28024	Y-Car Base Plate, Eagle C3	1
46	67-D0213-20	Flange Pulley,20-Tooth	1
(47)	31-S3355-YH	Y Home Switch Cable 125	1
(48)	31-S3355-YL+	Y Pos. Switch Cable 125	1
(49)	31-S3355-YL-	Y Neg. Switch Cable 125	1

()-Not Shown

Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.

Replacement Valve
Part# 27-27105
(Not Included with Assembly)



Eastman®

Over a Century of Cutting Expertise

Eagle 125 3-Spindle Toolhead

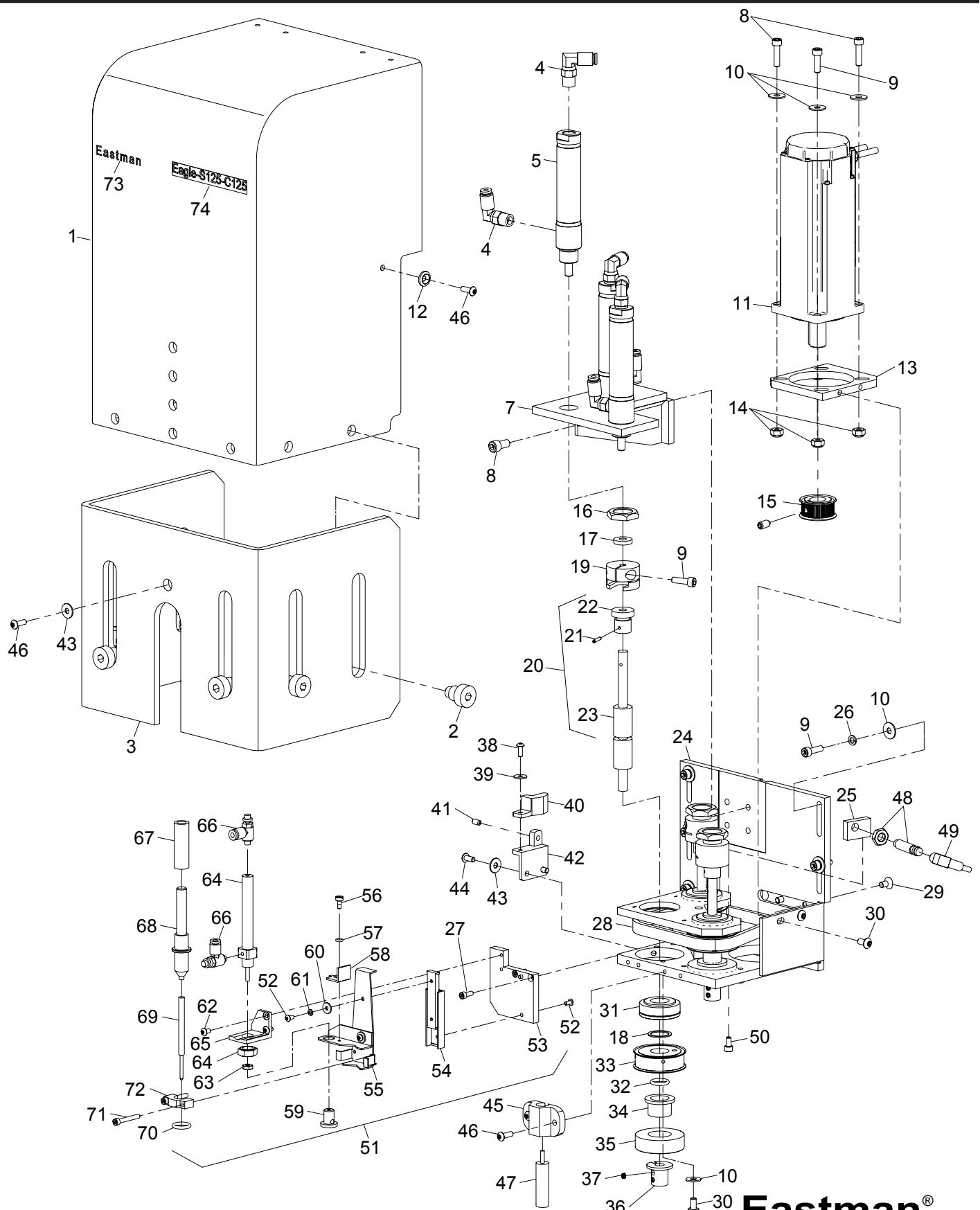
68-26675

ITEM	PART NO.	DESCRIPTION	QTY.
1	54-28772	Toolhead Cover, Eagle 125	1
2	54-26393	Shoulder Bolt Tool Head	6
3	67-26182-1	Tool Guard,Triple Head Dual	1
4	100-13-3	Elbows Male Swivel 5/32"1	6
5	67-26092-2	Air Cyl .75 X 1.25,	3
6	335-34-8	Screw,Skt.Hd. 1/4-20X1/2	4
7	54-27273	Mounting Bracket	1
8	335-102-12	Screw,Skt.Hd.#10-32 X 3/4	3
9	335-102-10	Screw,Skt.Hd.#10-32X5/8	11
10	410-010	Washer, Flt.#10	16
11	31-27273	Theta/Y Motor, Eagle 125	1
12	409-93-1	Washer,Black Ctsk. Finishing	2
13	54-27274	Motor Mounting Plate	1
14	211-102	Nut,Elastic Hex Std.#10-32	4
15	67-26598	Pulley, 30Tx3mm	1
16	54-26152	5/8-18 Nut .200 Thick	3
17	54-26229	Bumper,Non-Rotating	3
18	54-26230	Spacer,Non-Rotating	3
19	54-26232	Coupling, Non-Rotating	3
20	54-26234	Shaft Rework,Non-Rotating	3
21	511-3-8	Roll Pin .093 Dia. X .500 Lg	3
22	54-26233	Rod Coupling Head,Non-Rot	3
23	67-26113-1	Thk Shaft, Non-Rotating Cyl:	3
24	54-27272	Tool Head Frame	1
25	54-27275	Sensor Bracket	1
26	402-010	Washer, Lock #10	6
27	335-86-6	Screw,Skt.Hd.#6-32X3/8	2
28	67-26600	Belt 357Lgx3mm	1
29	332-102-6	Screw,Skt.Flt.Hd.#10-32X3/8	2
30	333-102-6	Screw,Skt.Btn.Hd.#10-32X3/8	8
31	67-26184	Bearing,16mm IdX35mm OD	3
32	67-26185	O-Ring	3
33	54-12971	Pulley,44T,3mm,Reworked	3
34	54-26231	Bearing Mount Ring	3
35	67-26186	Bearing 20mm IdX42,mm OD	3
36	54-26021-1	Tool Adapter (Short)	3
37	65-26016	Screw,Skt.Set #8-32 X 7/64	6
38	333-86-6	Screw,Skt.Btn.Hd.#6-32X3/8	1
39	410-060	Washer, Flt.#6	1
40	54-28028	Theta Belt Tensioner	1

ITEM	PART NO.	DESCRIPTION	QTY.
41	342-93-5	Screw,Skt.Set #8-32X5/16	1
42	54-28027	Theta Belt Tensioner Mount	1
43	410-080	Washer, Flt.#8	3
44	333-93-6	Screw,Skt.Btn.Hd.#8-32X3/8	2
45	54-H0403	Mount Laser Pointer	1
46	333-93-8	Screw,Skt.Btn.Hd.#8-32X1/2	9
47	81-00002	Laser Diode Pointer	1
48	31-03008	Sensor Prox. Npn	1
49	31-03008-1	Cable For Prox Switch	1
50	335-93-5	Screw,Skt.Hd.#8-32 X 5/16	2
51	68-26324	Pen Lift Assy	1
52	333-M3-6	Screw,Skt.Btn.Hd. M3-.5 X 6	4
53	54-27276	Pen Adapter Plate	1
54	67-26223	Slide,Bearing, Pen Assy	1
55	54-26272	Pen Mntg Brkt, Pen Assy,	1
56	355-2-2	Screw,Slotted.Hd.Shldr. 1/8 X 1/8	1
57	67-03004	O-Ring, Buna-N 1/8IdX1/4	1
58	54-26269	Slide Lock, Pen Assy,M9999	1
59	54-26270	Cyl End, Pen Assy,M9999	1
60	410-040	Washer, Flt.#4	2
61	402-040	Washer, Lock #4	2
62	333-86-4	Screw,Skt.Btn.Hd.#6-32X1/4	2
63	203-84	Nut,Fin.Hex. #5-40	1
64	67-26224	Cyl, Pen Assy,M9999	1
65	54-27277	Cylinder Mounting Bracket	1
66	100-18-19	Flow Control Valve, 10-32	2
67	67-26150	Tubing, Pen Spacer Mount	1
68	67-26151	Ad30hp Plotter Pen Adapter	1
69	67-26152	Plotter Pen Refill Black	1
70	670-211	Pen Holding O-Ring, #211	1
71	335-86-16	Screw,Skt.Hd.#6-32 X 1	2
72	54-H0213	Pen Holder,Plotter	1
73	91-26002	Decal, Eastman Small	1
74	91-26109	Decal, Eagle S125-C125	1
(75)	100-10-1	5/32 Nylon Air Tubing	15ft

()-Not Shown

Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.



Eastman®

- Over a Century of Cutting Expertise

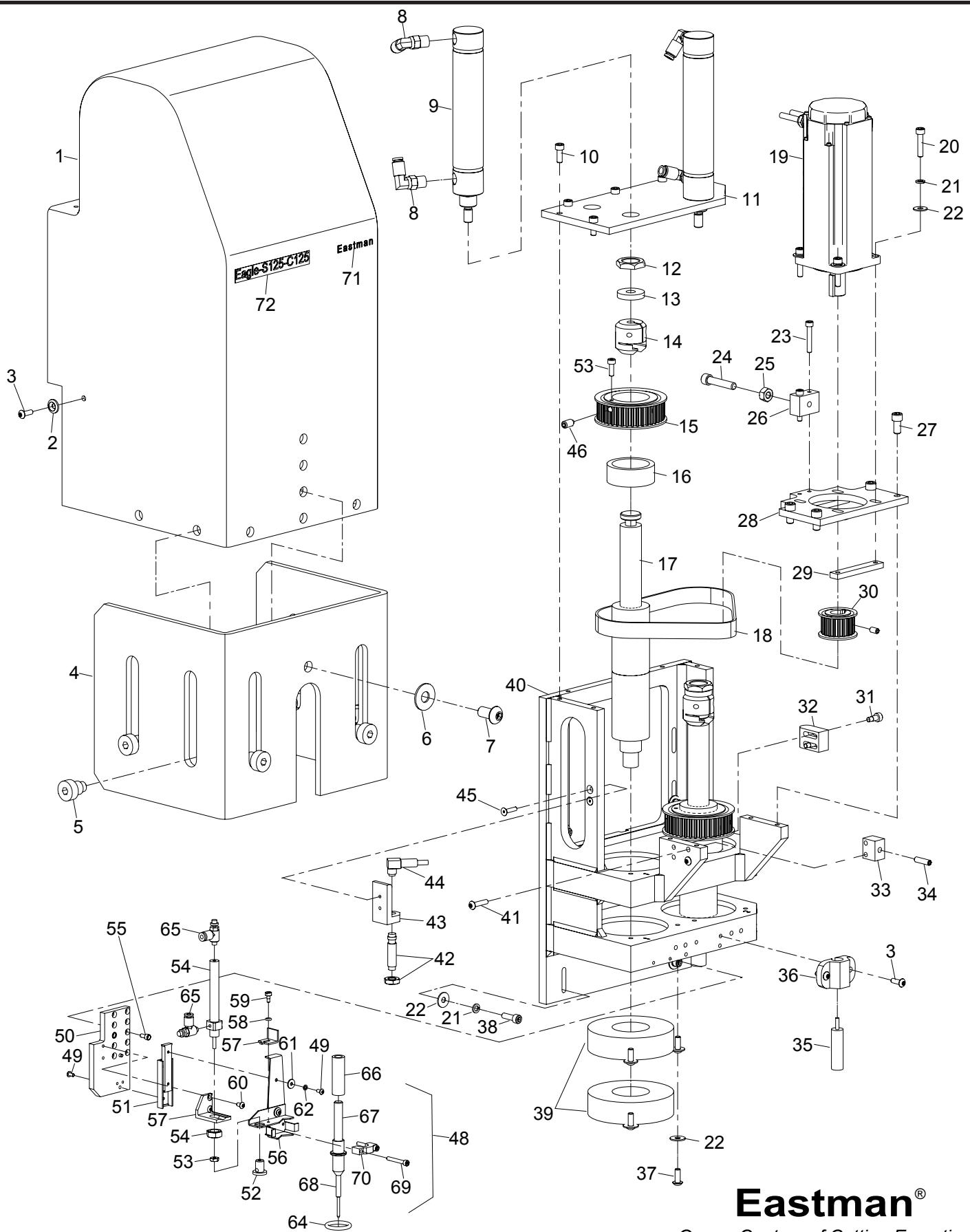
Eagle 125 2-Spindle HD Toolhead

68-26676

ITEM	PART NO.	DESCRIPTION	QTY.
1	54-28773	Eagle125 Hd/Fib Cover	1
2	409-93-1	Washer,Black Finishing	2
3	333-93-8	Screw,Skt.Btn.Hd.#8-32X1/2	8
4	67-26182-1	Tool Guard,Triple Head Dual	1
5	54-26393	Shoulder Bolt Mod.Tool Head	6
6	410-38	Washer, Flt.3/8	1
7	333-38-12	Screw,Skt.Btn.Hd.3/8-16X3/4	1
8	100-13-7	Male Elb. 1/8Npt,1/4	4
9	54-26151	Cylinder,3" Rework	2
10	335-102-8	Screw,Skt.Hd.#10-32X1/2	6
11	54-27281	Cylinder Mounting Plate	1
12	54-26152	5/8-18 Nut	2
13	54-26697	Bumper	2
14	54-26088	1.06 Dia Cyl Coupling	2
15	67-26601	Pulley,Hd Tool Head	2
16	54-26093	Pulley Spacer	2
17	54-26092	Thk Rail Rework	2
18	67-26603	Belt, 5mm, 425Lg, 150	1
19	31-27273	Theta/Y Motor, Eagle 125	1
20	335-102-14	Screw,Skt.Hd.#10-32 X 7/8	4
21	402-010	Washer, Lock #10	10
22	410-010	Washer, Flt.#10	18
23	335-93-16	Screw,Skt.Hd.#8-32 X 1	2
24	335-34-20	Screw,Skt.Hd. 1/4-20X1&1/4	1
25	203-34	Nut,Fin. Hex 1/4-20	1
26	54-26179	Block,Belt Tnsnr,Fc/Hd Tool	1
27	335-34-8	Screw,Skt.Hd. 1/4-20X1/2	4
28	54-27288	Motor Plate	1
29	54-27287	Nut Strip	2
30	67-26602	Drive Pulley, 20 Teeth	1
31	20516-00	Screw,Shoulder 3/16 X 1/4	2
32	54-28185	Theta Tension Block, Eagle	1
33	54-28186	HD Theta Tension Adj.	1
34	344-102-12	Screw,Skt.Set #10-32 X 3/4	1
35	81-00002	Laser Diode Pointer	1
36	54-H0403	Mount Laser Pointer	1
37	333-102-8	Screw,Skt.Btn.Hd.#10-32X1/2	4
38	335-102-10	Screw,Skt.Hd.#10-32 X 5/8	6
39	67-26082	Radial Ball Bearing	4
40	68-26328	HD. And Fiber Tool Hd.	1
41	333-93-12	Screw,Skt.Btn.Hd.#8-32X3/4	2

ITEM	PART NO.	DESCRIPTION	QTY.
42	31-03008	Sensor Prox. Npn	1
43	54-27557	Home Sensor Mtg Angle	1
44	31-03008-1	Cable For Prox Switch	1
45	332-86-10	Screw,Skt.Flt.Hd.#6-32X5/8	2
46	345-34-8	Screw,Skt.Set 1/4-20 X 1/2	2
47	335-M4-12	Screw, Skt. Hd. M4x0.7x12	1
48	68-26324-1	Pen Lift Assembly,Hd Tool	1
49	333-M3-6	Screw,Skt.Btn.Hd. M3-.5 X 6	4
50	54-27276-1	Pen Adapter Plate	1
51	67-26223	Slide,Bearing, Pen Assy	1
52	54-26270	Cyl End, Pen Assy	1
53	203-84	Nut,Fin.Hex. #5-40	1
54	67-26224	Cyl, Pen Assy,M9999	1
55	335-86-5	Screw,Skt.Hd.#6-32 X 5/16	2
56	54-26272	Pen Mntg Brkt, Pen Assy	1
57	54-26269	Slide Lock, Pen Assy	1
58	67-03004	O-Ring, 1/8 ID X 1/4 OD	1
59	355-2-2	Screw,Slit.Hd.Shldr. 1/8 X 1/8	1
60	333-86-4	Screw,Skt.Btn.Hd.#6-32 X 1/4	2
61	410-040	Washer, Flt.#4	2
62	402-040	Washer, Lock #4	2
63	54-27277	Cylinder Mounting Bracket	1
64	670-211	Pen Holding O-Ring, #211	1
65	100-18-19	Flow Control Valve, 10-32	2
66	67-26150	Tubing, Pen Spacer Mount	1
67	67-26151	Ad30hp Plotter Pen Adapter	1
68	67-26152	Plotter Pen Refill Black Pm30	1
69	335-86-16	Screw,Skt.Hd.#6-32 X 1	2
70	54-H0213	Pen Holder,Plotter	1
71	91-26002	Decal, Small Eastman	1
72	91-26109	Decal, Eagle S125-C125,Blue	1
(73)	27-02996-1	Tubing,Air,1/4",Light Blue	14ft
(74)	100-19-46	1/4" X M7 Fitting For Valve	5
(75)	100-10-6	1/4 OD X .167 ID Poly Tube	15ft
()-Not Shown			

Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.



Eastman®

Over a Century of Cutting Expertise

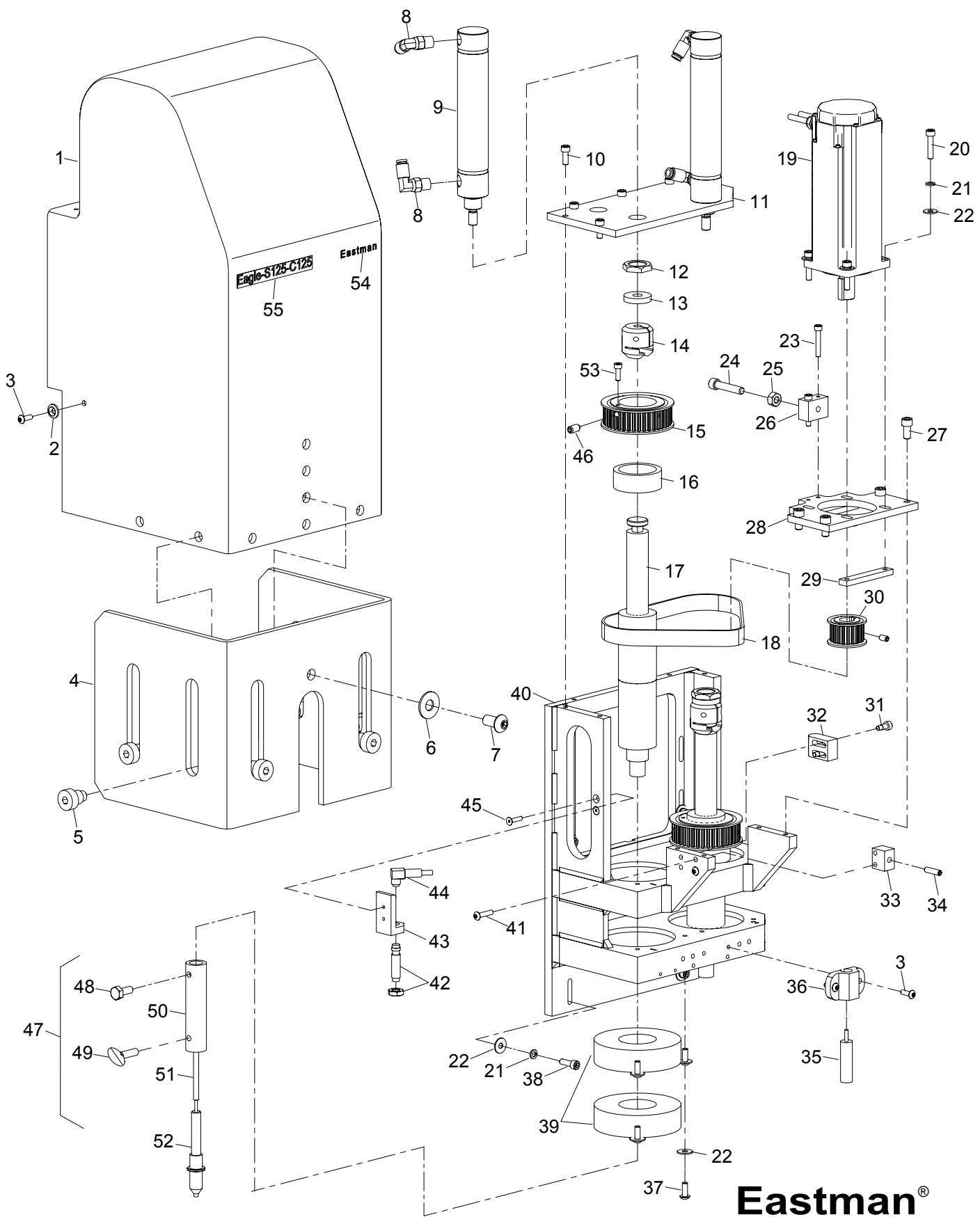
Eagle 125 2-Spindle Fiber Toolhead

68-26677

ITEM	PART NO.	DESCRIPTION	QTY.
1	54-28773	Eagle 125 Hd/Fib Cover	1
2	409-93-1	Washer,Black Finishing	2
3	333-93-8	Screw,Skt.Btn.Hd.#8-32X1/2	8
4	67-26182-1	Tool Guard,Triple Head Dual	1
5	54-26393	Shoulder Bolt Mod.Tool Head	6
6	410-38	Washer, Flt.3/8	1
7	333-38-12	Screw,Skt.Btn.Hd.3/8-16X3/4	1
8	100-13-7	Male Elb. 1/8Npt,1/4	4
9	54-26151	Cylinder,3" Rework	2
10	335-102-8	Screw,Skt.Hd.#10-32X1/2	6
11	54-27281	Cylinder Mounting Plate	1
12	54-26152	5/8-18 Nut	2
13	54-26697	Bumper	2
14	54-26088	1.06 Dia Cyl Coupling	2
15	67-26601	Pulley,Hd Tool Head	2
16	54-26093	Pulley Spacer	2
17	54-26092	Thk Rail Rework	2
18	67-26603	Belt, 5mm, 425Lg, 150	1
19	31-27273	Theta/Y Motor, Eagle 125	1
20	335-102-14	Screw,Skt.Hd.#10-32 X 7/8	4
21	402-010	Washer, Lock #10	10
22	410-010	Washer, Flt.#10	18
23	335-93-16	Screw,Skt.Hd.#8-32 X 1	2
24	335-34-20	Screw,Skt.Hd. 1/4-20X1&1/4	1
25	203-34	Nut,Fin. Hex 1/4-20	1
26	54-26179	Block,Belt Tnsnr,Fc/Hd Tool	1
27	335-34-8	Screw,Skt.Hd. 1/4-20X1/2	4
28	54-27288	Motor Plate	1
29	54-27287	Nut Strip	2
30	67-26602	Drive Pulley, 20 Teeth	1
31	20516-00	Screw,Shoulder 3/16 X 1/4	2
32	54-28185	Theta Tension Block, Eagle	1
33	54-28186	HD Theta Tension Adj.	1
34	344-102-12	Screw,Skt.Set #10-32 X 3/4	1
35	81-00002	Laser Diode Pointer	1
36	54-H0403	Mount Laser Pointer	1
37	333-102-8	Screw,Skt.Btn.Hd.#10-32X1/2	4
38	335-102-10	Screw,Skt.Hd.#10-32 X 5/8	6
39	67-26082	Radial Ball Bearing	4
40	68-26328	HD. And Fiber Tool Hd.	1
41	333-93-12	Screw,Skt.Btn.Hd.#8-32X3/4	2

ITEM	PART NO.	DESCRIPTION	QTY.
42	31-03008	Sensor Prox. Npn	1
43	54-27557	Home Sensor Mtg Angle	1
44	31-03008-1	Cable For Prox Switch	1
45	332-86-10	Screw,Skt.Flt.Hd.#6-32X5/8	2
46	345-34-8	Screw,Skt.Set 1/4-20 X 1/2	2
47	68-26012	Pen Holder Assy,3"	1
48	331-34-10	Screw,Hex Hd. 1/4-20 X 5/8	1
49	387-34-12	Screw,Thumb 1/4-20 X 3/4	1
50	54-26082	Pen Adapter, 3" Dia Tool	1
51	67-26152	Plotter Pen Refill Black	5
52	67-26151	Ad30hp Plotter Pen Adapter	1
53	335-M4-12	Screw, Skt. Hd. M4x0.7x12	1
54	91-26002	Decal, Small Eastman	1
55	91-26109	Decal, Eagle S125-C125,Blue	1
(56)	100-10-6	1/4ODX.167ID Poly. Tubing	15ft
()-Not Shown			

Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.



Eastman®

Over a Century of Cutting Expertise

Conveyor Assembly C125

96-26215-MSTL

ITEM	PART NO.	DESCRIPTION	QTY.
1	54-26847-L	Dress Strip, Conveyor	A/R
2	68-26282-TL	Rack and Rail Kit C125	1
3	333-102-6S	Screw, Btn Hd. #10-32x3/8"	6
4	54-27283	Drive End Cam Plate	2
5	54-27284	Take On Cam Plate	1
6	67-26456	Double Sided Tape	A/R
7	68-26310-MS	Plenum Assembly	A/R
8	68-26312	Vacuum Box, Eagle C125	1
9	96-26104-220	220V/3PH/60/10HP Blower	1
	96-26104-380	380V/3PH/60/10HP Blower	1
	96-26104-415	415V/3PH/60/10HP Blower	1
	96-26104-440	440V/3PH/60/10HP Blower	1
10	331-34-8	Screw, Hex Hd. 1/4-20x1/2	12
11	402-34	Washer, Lock 1/4	12
12	67-26388	Shock Absorber	4
13	216-34	Nut, Flange Lock Hex 1/4-20	8
14	54-27174	Blower Mounting Angle	2
15	65-26030	Brass Nut	1
16	96-26204	Conveyor Drive Cover Kit	1
17	54-27212	Side Cover	2
18	68-26320-MS	Take On End Assembly	1
19	68-26309	Stiffner Assembly	1
20	68-26393-MS	Frame Assy, w/Belt Carrier	A/R
21	68-26392-MS	Frame Assembly, No Vac	A/R
22	68-26321-MS	Drive End Assembly	1
23	54-27845	Direct Drive Side Cover	1

ITEM	PART NO.	DESCRIPTION	QTY.
24	54-27213	Side Cover	1
25	402-M10	Washer, Lock M10	4
26	335-M10-40	Screw, Skt. Hd. M10-1.5x40	4
27	31-27169	Drive Motor	1
28	603-8-7-31	Key, M8xM7x31mm	1
29	65-26039	M6 Nut	A/R
30	402-M6	Washer, Lock M6	A/R
31	410-34	Washer, Flat 1/4	A/R
32	54-26992	Washer Plate, Plenum	A/R
33	65-26038	Stud, M6x40mm	A/R
34	67-26403	Swivel Leveling Mount	8
35	67-26736	Screw, Pan Hd. M6-1x16	A/R
36	331-47-48	Screw, Hex.Hd. 5/8-11x4"	8
37	402-48	Washer, Lock 5/8"	8
38	401-48	Washer, Narrow Flat 5/8"	16
39	205-47	Nut, Heavy Hex 5/8-11	8
40	332-34-6	Screw, Flt.Hd. 1/4-20x3/8"	A/R
41	54-27217	Plenum Support Angle	A/R
42*	67-26880-MSTL	Cast Belt, 85D	1
	67-26979-MSTL	Cast Belt, 95D	1
(43)	9065-002	D-Shape Rubber	A/R
(44)	91-26110-2	Decal, Eagle C125	2
(45)	91-26004	Decal, Large Worldwide	2

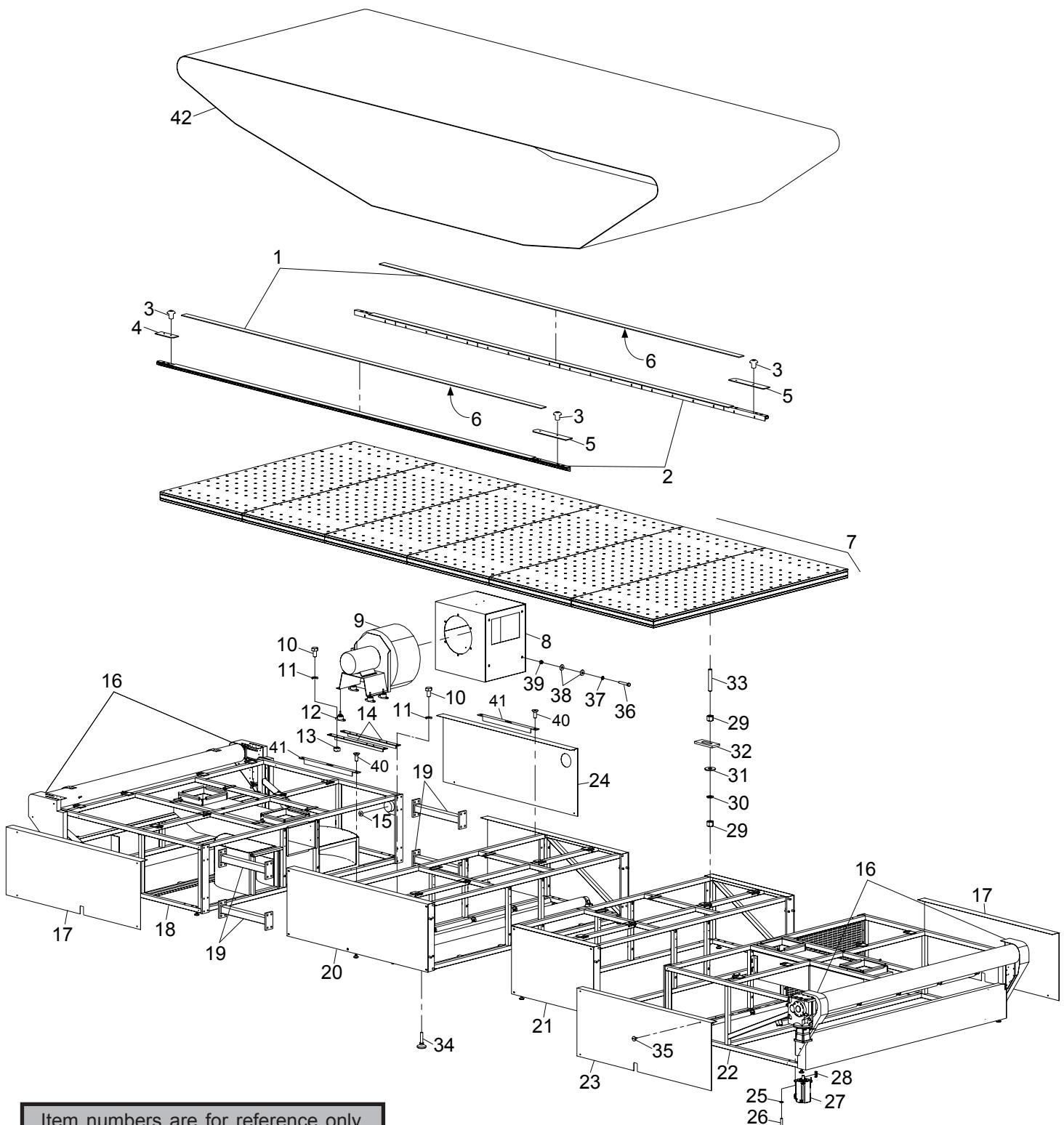
*Not Included in Assembly

(-)Not Shown

MS-Machine Size

TL-Table Length

Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.



Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.

Eastman®

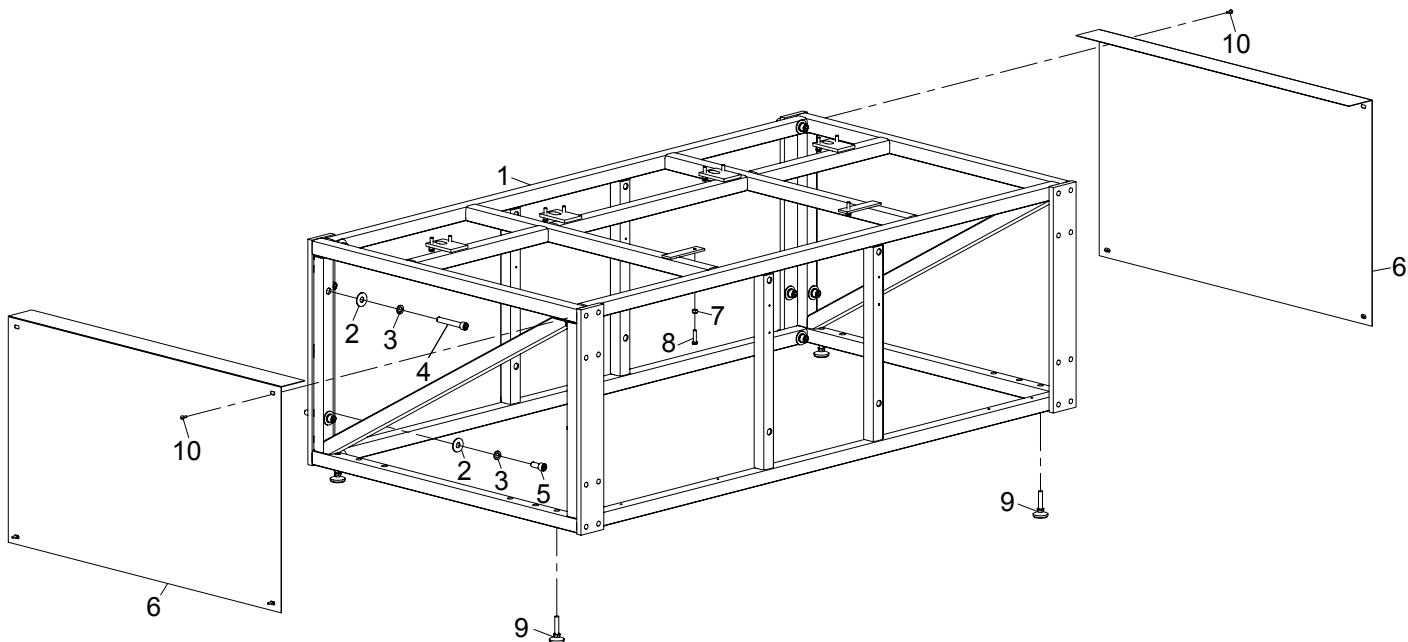
- Over a Century of Cutting Expertise

4' Frame Assembly, No Vacuum

68-26392-MS

Item	Part No.	Description	Qty.
1	54-27230-M-MS	Middle, Eagle SC Weldment	1
2	410-48	Washer, Flat 5/8"	12
3	402-48	Washer, Lock 5/8"	12
4	335-47-68	Screw,Skt.Hd. 5/8-11x4-1/4	8
5	335-47-24	Screw,Skt.Hd. 5/8-11x1-1/2	4
6	54-27643	4' Frame Side Cover	2
	54-27493	Center Cover 20'	2
7	203-38	Nut, Fin Hex 3/8-16	10
8	357-38-24	Screw, Hex Hd. 3/8-16x1-1/2	10
9	67-26403	Swivel Leveling Mount	4
10	67-26736	Screw, Pan Hd. M6-1x16	8

MS-Machine Size



Optional Table Surfaces available.
 Please consult factory or your nearest
 Eastman Sales Representative.

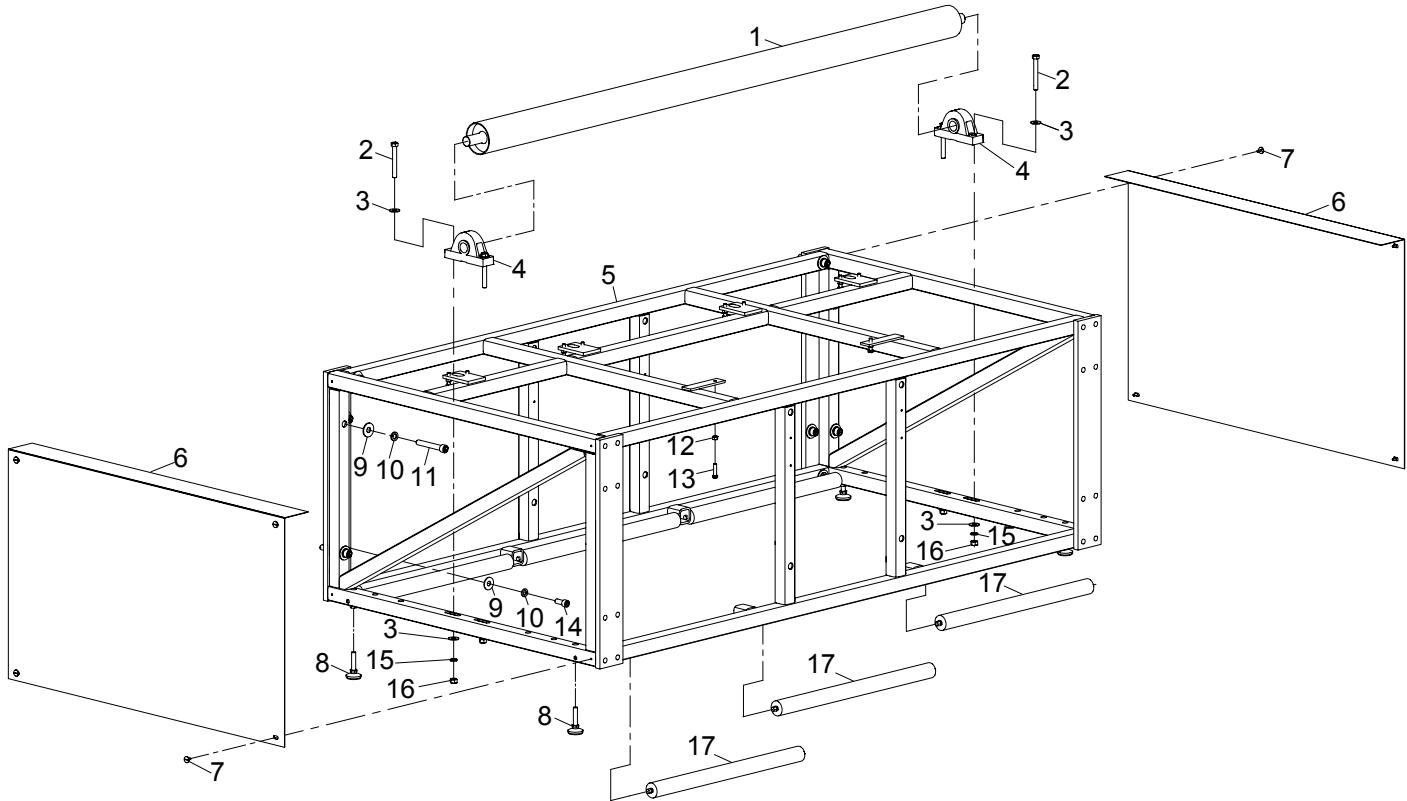
4' Frame Assembly, w/Belt Rollers

68-26393-MS

Item	Part No.	Description	Qty.
1	54-27229-MS	4" SC-Idler Roller	1
2	331-43-64	Screw, Hex Hd. 1/2-13X4	4
3	410-44	Washer, Flat 1/2"	8
4	67-26434	1-1/4" Pillow Block Bearing	2
5	54-27642-MS	4' Center Frame	1
6	54-27643	4' Frame Side Cover	2
	54-27493	Center Cover 20'	2
7	67-26736	Screw, Pan Hd. M6-1x16	8
8	67-26403	Swivel Leveling Mount	4
9	410-48	Washer, Flat 5/8"	12

Item	Part No.	Description	Qty.
10	402-48	Washer, Lock 5/8"	12
11	335-47-68	Screw, Skt. Hd. 5/8-11x4-1/4	8
12	203-38	Nut, Fin Hex 3/8-16	10
13	331-38-24	Screw, Hex Hd. 3/8-16x1-1/2	10
14	335-47-24	Screw, Skt. Hd. 5/8-11x1-1/2	4
15	402-44	Washer, Lock 1/2"	4
16	203-43	Nut, Fin Hex 1/2-13	4
17	67-26545-L	Conveyor Roller	A/R

MS-Machine Size



Optional Table Surfaces available.
Please consult factory or your nearest
Eastman Sales Representative.

Eastman®

Over a Century of Cutting Expertise

Take-On End Assembly

68-26320-MS

ITEM	PART NO.	DESCRIPTION	QTY.
1	67-26590 L	Edge Trim, 5/8"	7.5ft
2	68-26311	Rectangle Riser	2
3	54-26943	Clamp Rod Stud	2
4	206-43	Nut, Jam Hex 1/2-13	8
5	410-44	Washer, Flat 1/2"	28
6	402-44	Washer, Lock 1/2"	24
7	335-34-8	Screw, Skt. Hd. 1/4-20x1/2"	4
8	402-34	Washer, Lock 1/4"	11
9	410-34	Washer, Flat 1/4"	11
10	54-27270	Rectangle Tube Mount	2
11	54-27222-8	Rectangle Vacuum Tube	1
12	68-26298	6000CFM Silencer	1
13	54-27286	Silencer Mount Bracket	3
14	331-34-8	Screw, Hex Hd. 1/4-20x1/2"	4
15	54-27265	Rectangle Tune Clamp Bar	1
16	54-27230-T-MS	Take-On End Frame	1
17	27-26025	Pressure Gauge	1
18	67-26403	Swivel Leveling Mount	4
19	203-38	Nut, Fin Hex 3/8-16	16
20	357-38-24	Screw, Hex Hd. 3/8-16x1-1/2"16	

ITEM	PART NO.	DESCRIPTION	QTY.
21	216-38	Nut, Flange Lock 3/8	A/R
22	54-27229-MS	4" SC-Idler Roller	1
23	67-26545-L	Conveyor Roller	A/R
24	68-26211	Adjusting Rod Assy.	2
25	511-6-16	Roll Pin .187 Dia x 1"	4
26	205-47	Nut, Heavy Hex 5/8-11	4
27	54-26681	Threaded Rod	2
28	335-38-32	Screw,Skt.Hd. 3/8-16x2"	8
29	54-26680	Tension Take-Up Block	4
30	335-38-16	Screw,Skt.Hd. 3/8-16x1"	4
31	54-26971	Tension Block	2
32	54-26972	Tension Plate	2
33	54-27227	Take-On Adjustable Plate	2
34	331-43-32	Scerw,Hex Hd. 1/2-13x2	8
35	67-26433	1-3/4" Dia, 4 Bolt Flange	2
36	54-27228-MS	8" Take-Up Roller	1
37	67-26269	Caster, Large	4
38	335-38-48	Screw, Skt. Hd. 3/8-16x3	A/R
39	402-38	Washer, Lock 3/8	A/R
40	410-38	Washer, Flat 3/8	A/R
41	68-26307	6000CFM Silencer w/Covers	1
42	67-26256-1	Caulk, Clear Silicone, Tube	6
43	68-26297	Foam Kit, 6000CFM Sil.	1
44	67-26592 U	Trimlok Seal, 5/8" Bulb	6ft
45*	54-27628	Plenum Block-Off Plate	A/R

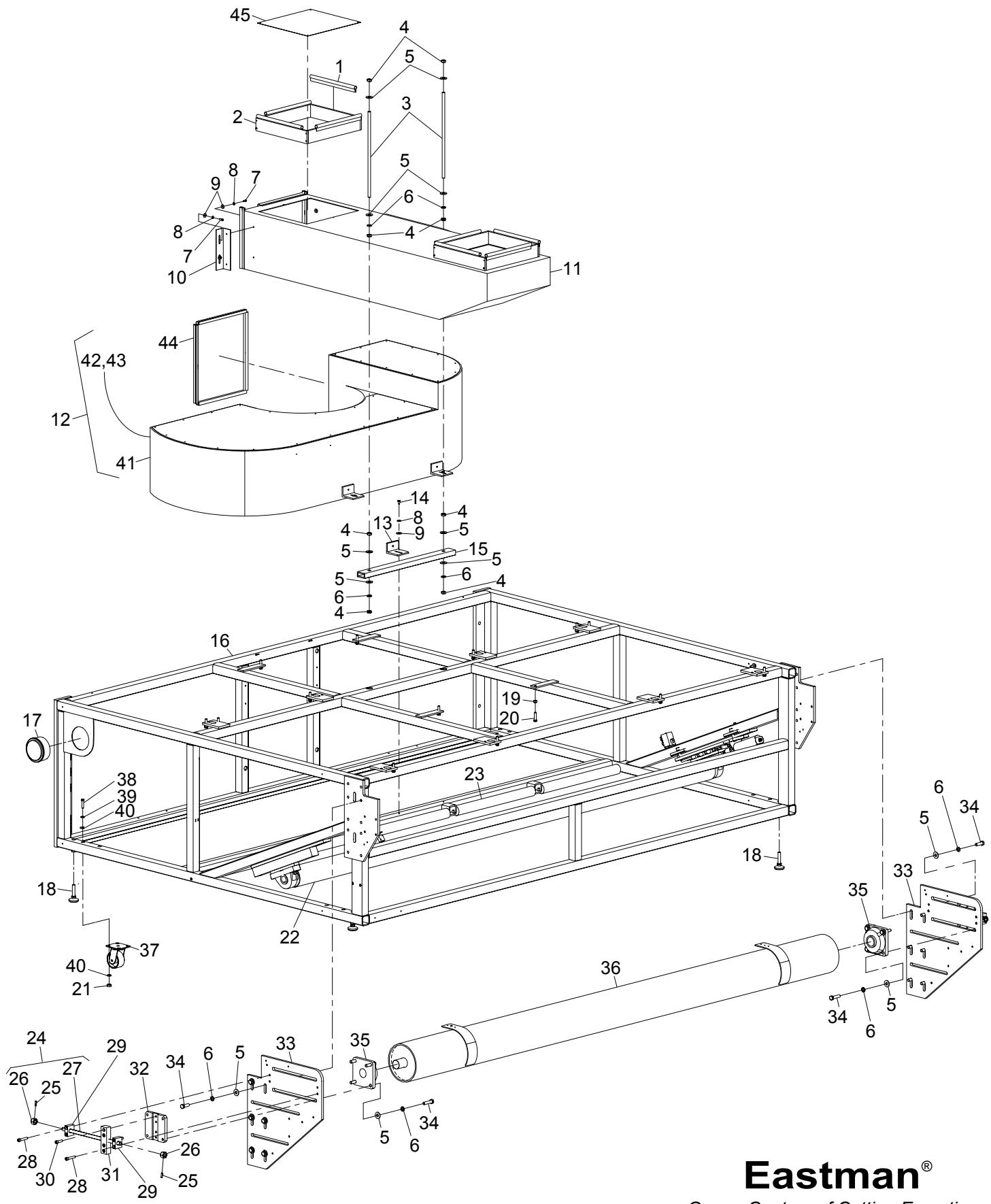
*Not Included in Assembly

A/R-As Required

MS-Machine Size

TL-Table Length

Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.



Eastman®

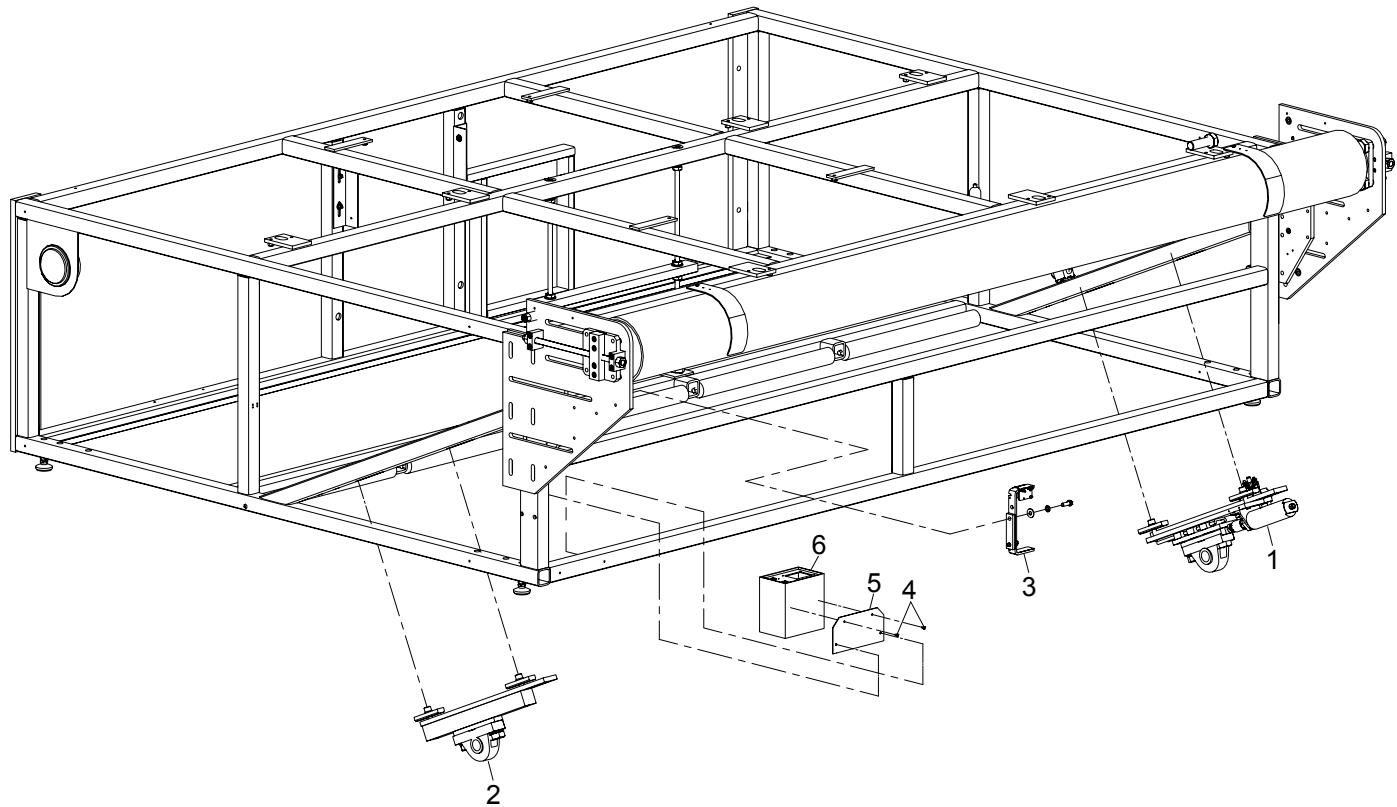
Over a Century of Cutting Expertise

Conveyor Edge Control Field Kit, Eagle C125

96-26162

ITEM	PART NO.	DESCRIPTION	QTY.
1	68-26251-1	Steer Glide Sub Assembly 1	1
2	68-26251-1	Steer Glide Sub Assembly 2	1
3	68-26219-2	Probe, Edge Control	1
4	333-86-6	Screw,Skt.Btn.Hd.#6-32x3/8"	1
5	54-28195	Box Mount, Conveyor Edge	1
6	96-26163	Edge Control Box, Conveyor	1
7*	54-27230-T-MS	Take-On End Frame	1

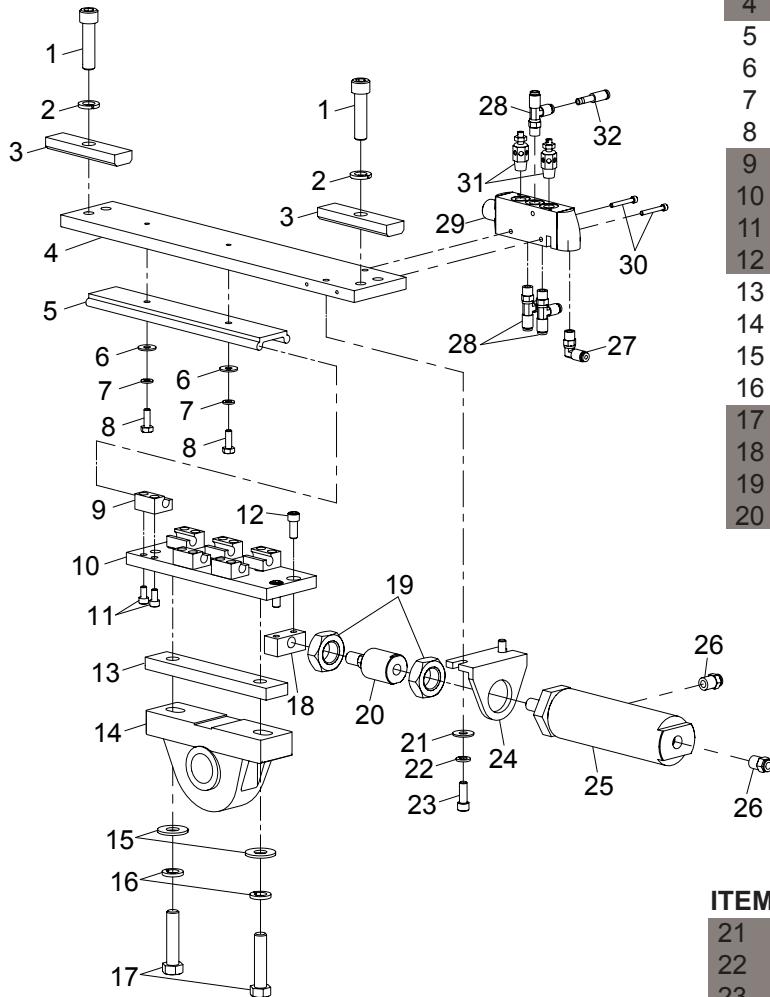
*Not Included in Assembly



Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.

Electric Steer Glide Sub Assembly 1

68-26251-1



ITEM	PART NO.	DESCRIPTION	QTY.
1	335-43-32	Screw, Skt. Hd. 1/2-13 x 2"	2
2	402-44	Washer, Lock 1/2"	2
3	54-26999	Steer Slide Nut	2
4	54-27078	Tracking Base Mounting Bar	1
5	67-26555	Linear Rail 10mm	1
6	410-34	Washer, Flat 1/4"	2
7	402-34	Washer, Lock 1/4"	2
8	331-34-12	Screw, Hex Hd. 1/4-20x3/4"	2
9	PF-13425	Linear Bearing 10mm	6
10	54-27076	Linear Slide Car	1
11	65-26027	Shcs-M6 x 12	12
12	335-36-12	Screw,Skt.Hd. 5/16-18x3/4"	2
13	54-26808	Bearing Mounting Spacer	1
14	67-26434	1-1/4" Pillow Bearing	1
15	401-44	Washer, Narrow Flat 1/2"	2
16	402-44	Washer, Lock 1/2"	2
17	331-43-36	Screw, Hex Hd. 1/2-13x2.25"	2
18	54-27075	Rod End Mtg. Block	1
19	203-44	Nut, Jam Hex 1/2-20	2
20	67-26490	Alignment Coupling	1

ITEM	PART NO.	DESCRIPTION	QTY.
21	410-36	Washer, Flat 5/16"	2
22	402-36	Washer, Lock 5/16"	2
23	335-36-14	Screw, Skt. Hd. 5/16-18x7/8"	2
24	67-26488	Cylinder Mtg. Bracket	1
25	67-26487	2" Bore 3" Stroke Cylinder	1
26	100-11-2	Male Conn.1/4" Tube	2
27	100-13-3	Elb. Male Swivel 5/32"x1/8"	1
28	100-14-11	Male Sw. Run Tee 1/4"	3
29	67-26494	Air Pilot Valve	1
30	335-93-20	Screw, Skt. Hd. #8-32x1.25"	2
31	100-16-2	1/4" Npt Speed Control Muff.	2
32	100-12-1	Tube End Reduc. 5/32"x1/4"	1

Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.

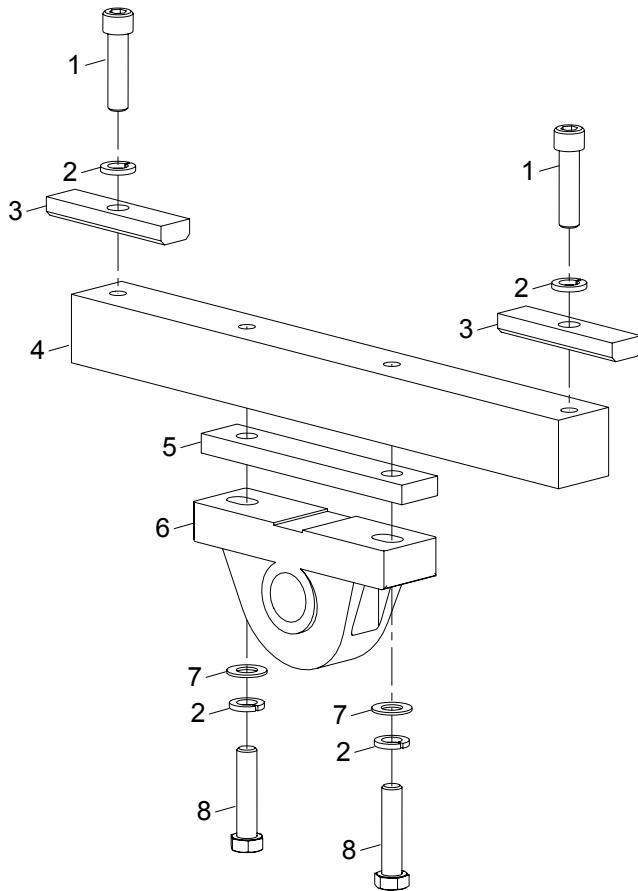
Eastman®

Over a Century of Cutting Expertise

Electric Steer Glide Sub Assembly 2

68-26251-1

Item	Part No.	Description	Qty.
1	335-43-32	Screw, Skt. Hd. 1/2-13 x 2"	2
2	402-44	Washer, Lock 1/2"	2
3	54-26999	Steer Slide Nut	2
4	54-27028	Tracking Base Mounting Bar	1
5	54-26808	Bearing Mounting Spacer	1
6	67-26434	1-1/4" Pillow Bearing	1
7	410-44	Washer, Flat 1/2"	2
8	331-43-36	Screw, Hex Hd. 1/2-13x2.25"	2



Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.

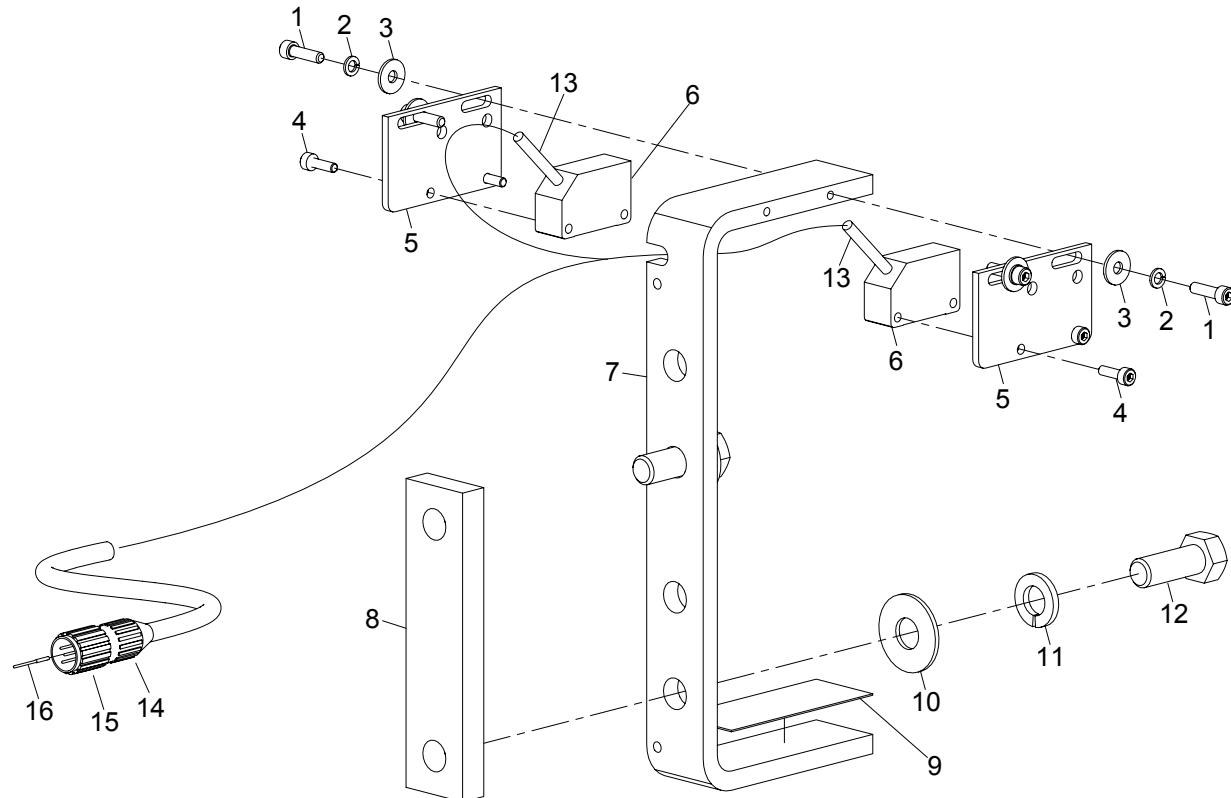
Probe, Edge Control, C125 Conveyor

68-26219-2

ITEM	PART NO.	DESCRIPTION	QTY.
1	335-86-8	Screw, Skt Hd. #6-32 x 1/2	4
2	402-060	Washer, Lock #6	4
3	410-060	Washer, Flat #6	4
4	335-M3-10	Screw, Skt. Hd. M3-.5x10	4
5	SK-13398	Sensor Mounting Plate	2
6	11-167	Sensor, Eye	2
7	SK-21846-2	Reflector Mount, Edge	1
8	SK-21972	Probe Spacer	1
9	11-167-2	Tape, Reflective 1" Wide	A/R
10	410-38	Washer, Flat 3/8"	2
11	402-38	Washer, Lock 3/8"	2
12	331-38-16	Screw, Hex Hd. 3/8-16x1"	2
13	11-982-5	Tubing, Black PVC 3/8"	A/R
14	11-4736	Connector Clamp	1
15	11-4747	Connector, 4 pin	1
16	11-4706	Pin, Male	4
(17)	11-963	Tie, Cable Small	2

()-Not Shown
A/R-As Required

Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.



Eastman®

Over a Century of Cutting Expertise

Drive End Assembly, Eagle 125

68-26321-MS

ITEM	PART NO.	DESCRIPTION	QTY.
1	67-26590 L	Edge Trim, 5/8"	7.5ft
2	68-26311	Rectangle Riser	2
3	206-43	Nut, Jam Hex 1/2-13	8
4	410-44	Washer, Flat 1/2"	28
5	54-26943	Clamp Rod Stud	2
6	402-44	Washer, Lock 1/2"	24
7	54-27265	Rectangle Tune Clamp Bar	1
8	54-27222-8	Rectangle Vacuum Tube	1
9	335-102-8	Screw,Skt.Hd.#10-32 X 1/2	4
10	402-010	Washer, Lock #10	4
11	410-010	Washer, Flt.#10	4
12	335-34-12	Screw,Skt.Hd. 1/4-20 X 3/4	4
13	402-34	Washer, Lock 1/4	4
14	410-34	Washer, Flt. 1/4	4
15	54-27270	Rectangular Support Mount	2
16	54-27555-MS	Exhaust Baffle	1
17	331-34-8	Screw,Hex Hd. 1/4-20 X 1/2	6
18	54-27230-D-MS	Drive End Frame	1
19	67-26403	Swivel Leveling Mount	4
20	67-26545-L	Conveyor Roller	A/R
21	203-38	Nut,Fin.Hex 3/8-16	18
22	357-38-24	Screw,Hex Hd. 3/8-16X1&1/2	2
23	335-38-24	Screw,Skt.Hd. 3/8-16 X 1-1/2	2
24	54-26669	Drive End Tension Block	2
25	335-38-16	Screw,Skt.Hd. 3/8-16 X 1	4
26	67-26269	Caster, Large	4
27	67-26875	28CM/S Gear Reducer	1
	67-26881	40CM/S Gear Reducer	1
	67-26877	18CM/S Gear Reducer	1

ITEM	PART NO.	DESCRIPTION	QTY.
28	331-43-24	Screw,Hex Hd.1/2-13X1&1/2	10
29	331-47-40	Screw,Hex Hd.5/8-11X2&1/2	8
30	410-48	Washer, Flt.5/8"	22
31	342-37-12	Screw,Skt.Set 5/16-24 X 3/4	7
32	54-27846	Direct Drive Roller Side Plate	2
33	402-48	Washer, Lock 5/8"	9
34	205-47	Nut, Heavy Hex 5/8-11	9
35	67-26876	2" 4-Bolt Flange Bearing	2
36	54-27848-MS	8" SC Direct Drive Roller	1
37	54-27850	1/2"Sq X 5 3/4" Shaft Key	1
38	54-27847	Torque Arm Bracket	1
39	331-43-16	Screw,Hex Hd. 1/2-13X1	3
40	331-43-28	Screw,Hex Hd. 1/2-13X1&3/4	2
41	331-47-72	Screw,Hex Hd. 5/8-11X4&1/2	1
42	54-27851	8" SC Direct Drive Roller, 78"	1
43	54-27897	Shaft Clamp - 2"	1
44	335-38-48	Screw, Skt. Hd. 3/8-16x3	A/R
45	402-38	Washer, Lock 3/8	A/R
46	410-38	Washer, Flat 3/8	A/R
47	216-38	Nut, Flange Lock 3/8	A/R
48	9060-030	Collar,Split	2
49*	410-M10	Washer, Flt M10	4
50*	335-M10-40	Screw,Skt.Hd. M10-1.5 X 40	4
51*	31-27269	Conveyor Motor, Eagle 125	1
52*	603-8-7-31	Key, M8xM7x31mm	1
53*	54-27628	Plenum Block-Off Plate	A/R

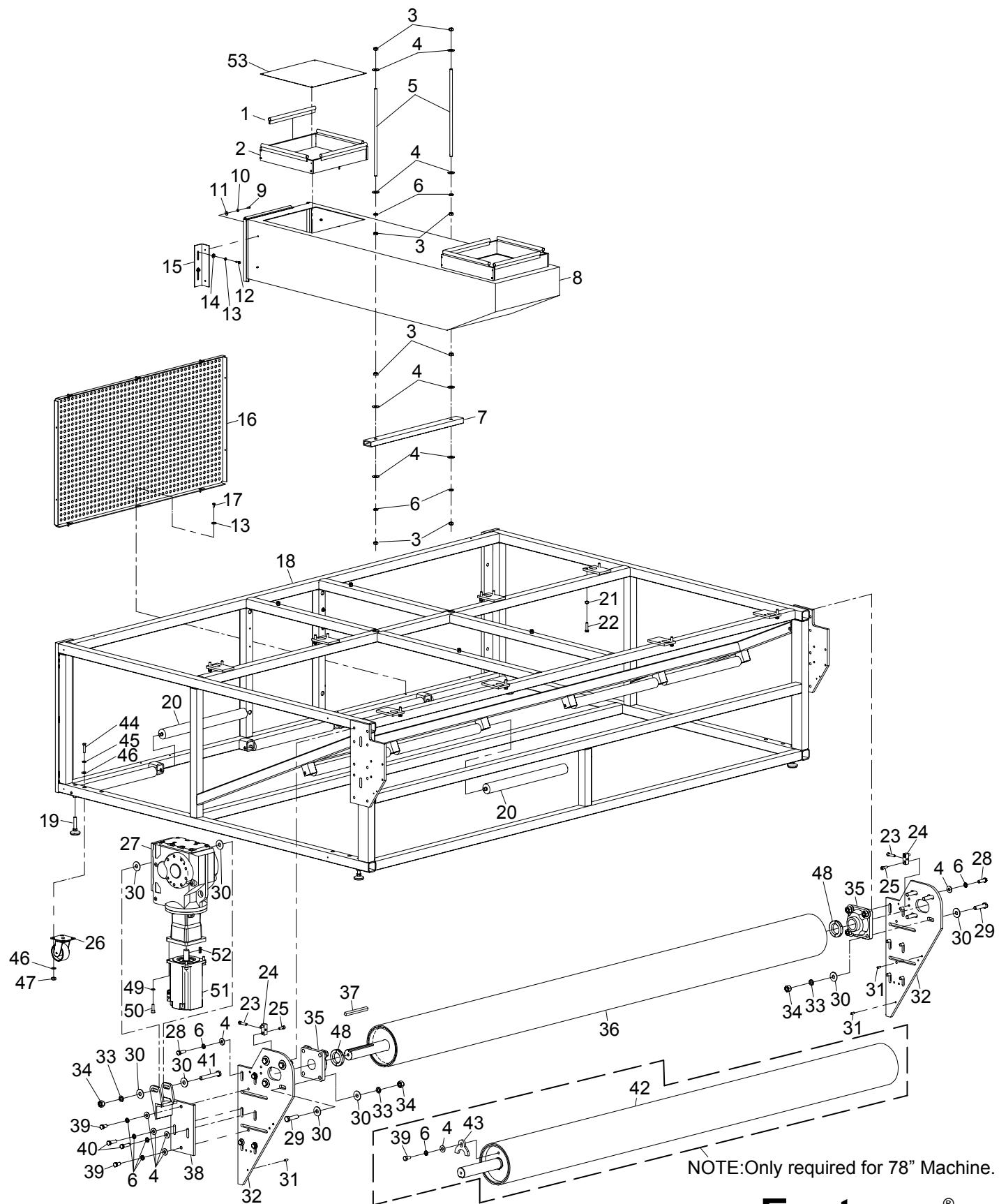
*Not Included in Assembly

A/R-As Required

MS-Machine Size

TL-Table Length

Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.



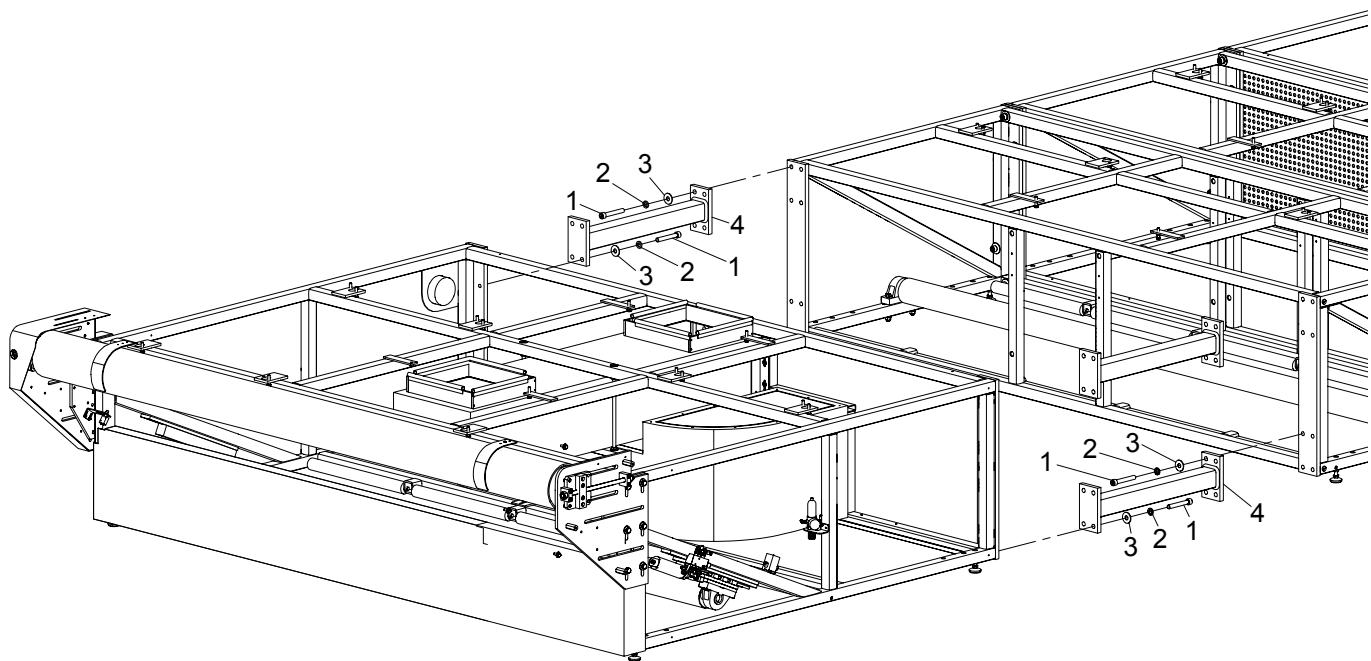
Eastman®

Over a Century of Cutting Expertise

Stiffner Assembly

68-26309

Item	Part No.	Description	Qty.
1	335-47-24	Screw,Skt.Hd. 5/8-11x1-1/2"	32
2	402-48	Washer, Lock 5/8	32
3	410-48	Washer, Flat 5/8	32
4	54-27215	Stiffner Member	4

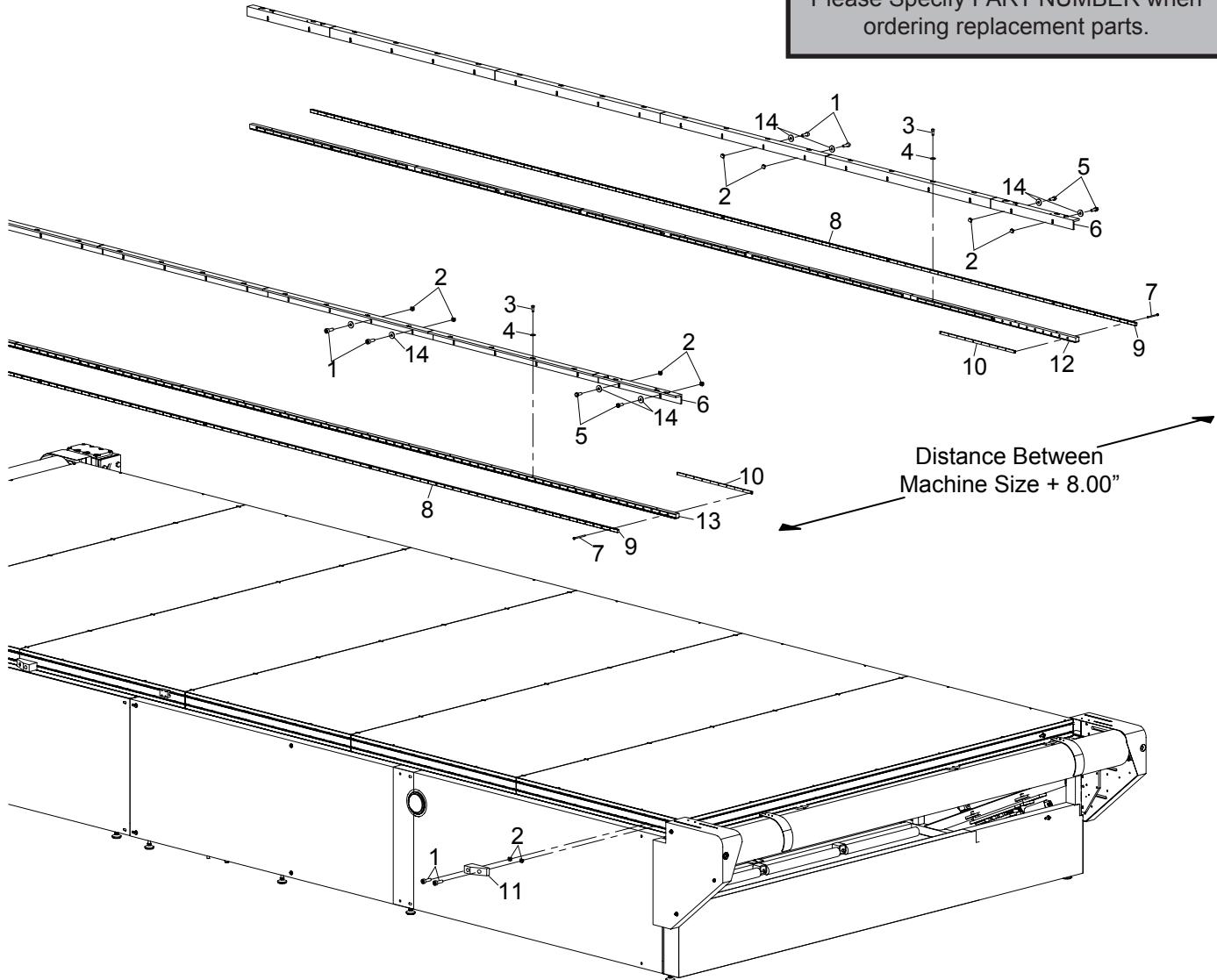


Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.

Rack and Rail Assembly

68-26282-TL

Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.



Item	Part No.	Description	Qty.
1	331-M8-20	Screw, Hex Hd. M8-1.25x20	A/R
2	65-26035	M8 Square Nut	A/R
3	335-102-8	Screw, Skt.Hd. #10-32x1/2	A/R
4	410-010	Washer, Flat #10	A/R
5	65-26036-20	M8x1.25x20mm SHCS	A/R
6	54-27140	Rack Angle - 24"	A/R
	54-27141	Rack Angle - 48"	A/R
7	65-26034-40	M3x0.5x40mm SHCS	A/R
8	67-26557-604	Rail End, Eagle	A/R
9	67-26557-1216-9	Rail, Linear 0.5" Precision	A/R

Item	Part No.	Description	Qty.
10	54-27143	M3 Nut Plate, 10 Hole	A/R
11	54-27209	Bumper Strike Block	4
12	54-27780	Rack, Non-Op Side Long	A/R
	54-27781	Rack, Non-Op Side Short	A/R
	54-27081-48	Rack, 48" Eagle	A/R
13	54-27778	Rack, Op-Side Long	A/R
	54-27779	Rack, Op-Side Short	A/R
	54-27081-48	Rack, 48" Eagle	A/R
14	410-36	Washer, Flat 5/16	A/R

A/R-As Required
TL-Table Length

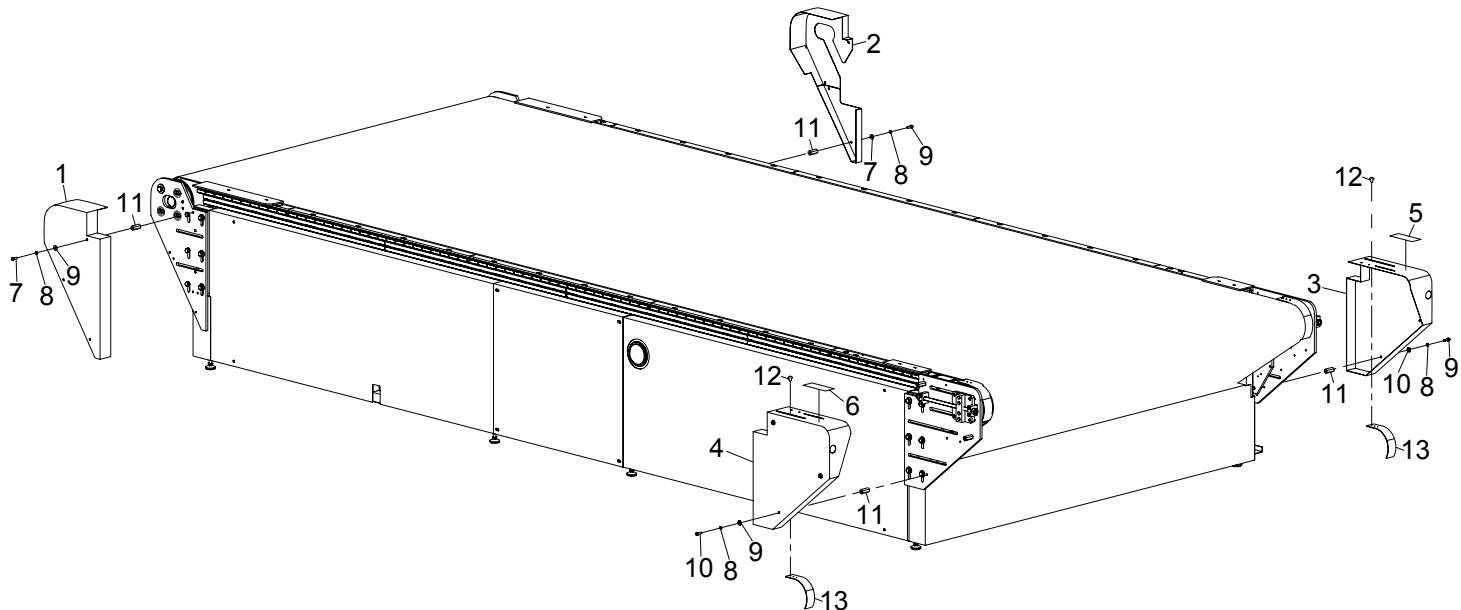
Eastman®

Over a Century of Cutting Expertise

Conveyor Drive Cover Kit

96-26204

Item	Part No.	Description	Qty.
1	54-27233	Drive End Cover, Op-Side	1
2	54-27849	Direct Drive End Cover, Drive	1
3	54-27226	Take-On, Non-Op Side Cover	1
4	54-27225	Take-On Operator Side Cover	1
5	91-26061-2	Decal, Material Flow, Right	1
6	91-26061-1	Decal, Material Flow, Left	1
7	331-37-8	Screw, Hex Hd. 5/16-24x1/2	7
8	402-38	Washer, Lock 5/16	13
9	410-38	Washer, Flat 5/16	13
10	331-47-12	Screw, Hex Hd. 5/16-24x3/4	6
11	65-26041-L	Hex Spacer	13
12	333-102-6S	Screw, Btn.Hd. #10-32X3/8	4
13	54-27588	Finger Guard	2



Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.

Eagle C125 Table Kit

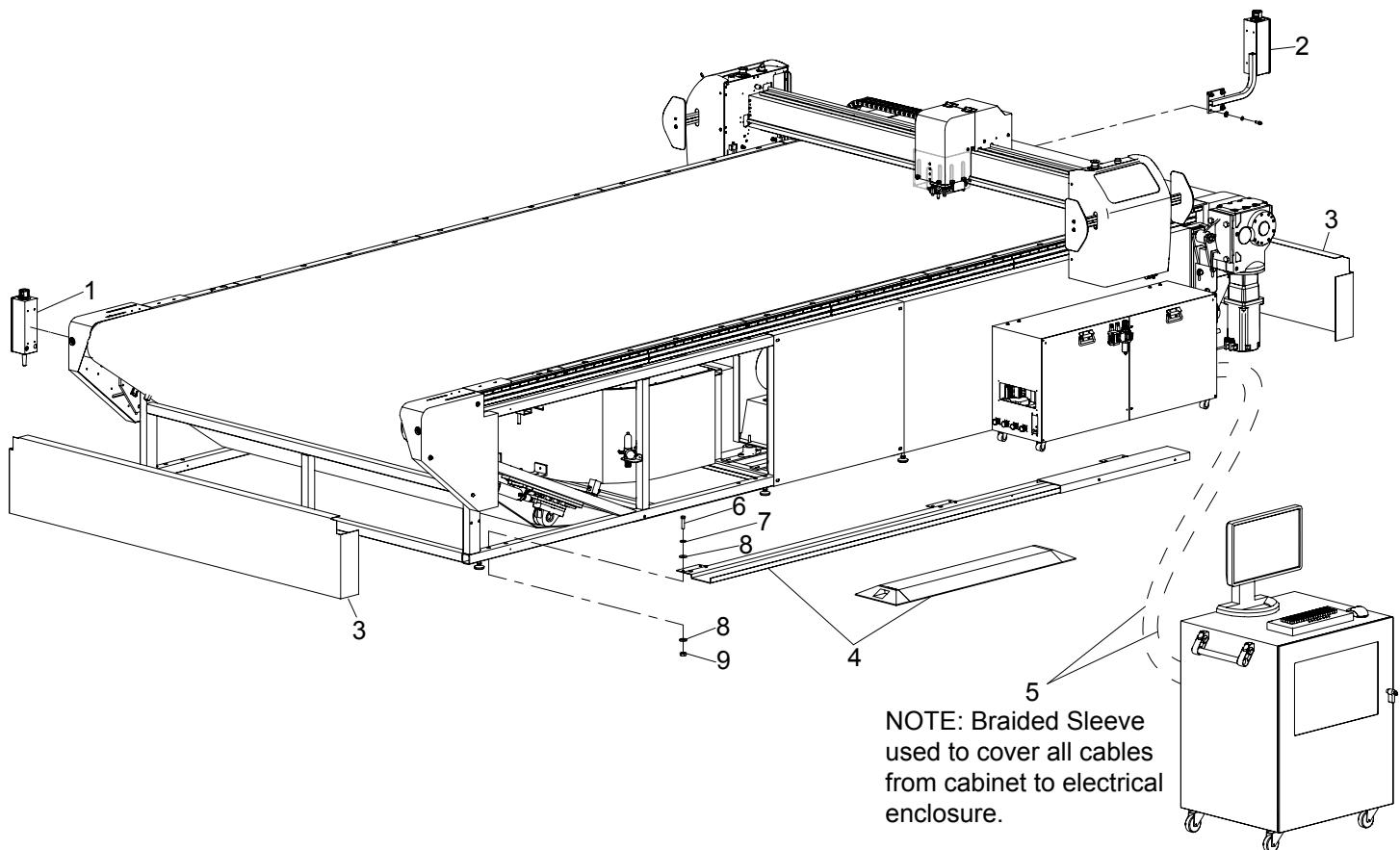
96-26211-MSTL

Item	Part No.	Description	Qty.
1	31-26488	E-Stop/Jog Box Assy. Take on 1	
2	31-26486	E-Stop/Jog Box Assy. Take off 1	
3	54-27290-MS	End Cover, Eagle C125	2
4	96-26213-TL	C125 E-Chain Tray Assy.	1
5	70-03025	Braided Sleeving	A/R
6*	335-38-48	Screw, Skt. Hd. 3/8-16x3	A/R
7*	402-38	Washer, Lock 3/8	A/R
8*	410-38	Washer, Flat 3/8	A/R
9*	216-38	Nut, Flange Lock 3/8	A/R

*Not Included in Assembly

MS-Machine Size

TL-Table Length



Eastman®

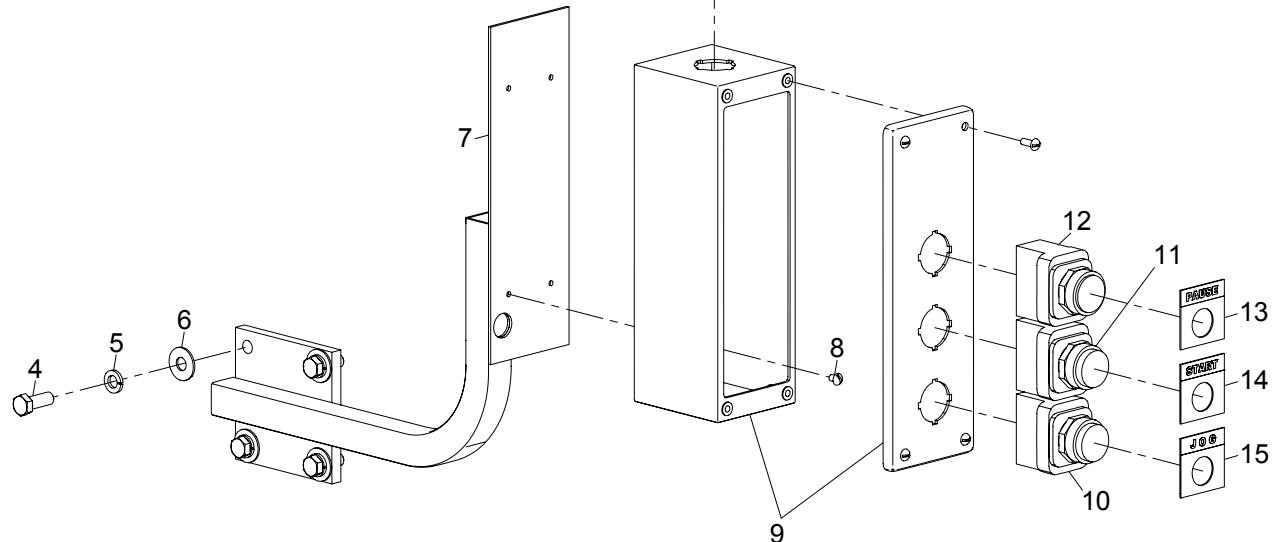
Over a Century of Cutting Expertise

E-Stop/Jog Box Assembly, Take Off

31-26486

Item	Part No.	Description	Qty.
1	31-26357	E-Stop Guard, Protect. Ring	1
2	91-26011-1	Decal, Emergency Stop	1
3	31-26489	E-Stop Red 24VDC	1
4	331-38-16	Screw, Hex Hd. 3/8-16x1	4
5	402-38	Washer, Lock 3/8	4
6	410-38	Washer, Flat 3/8	4
7	68-26334	Mounting Bracket, Rem. Stop	1
8	313-102-4	Screw, Rd. Hd. #10-32x1/4	4
9	31-26479	Enclosure, Pushbutton, Deep	1
10	31-26012-2	Switch Black	1
11	31-26012-5	Switch Green	1
12	31-26482	Yellow PB Switch N/C Flush	1
13	79-26000	Name Plate "Pause"	1
14	79-00010	Name Plate "Start"	1
15	79-00011	Name Plate "Jog"	1
(16)	31-00282	Hood, DB15	2
(17)	31-00934	Connector, Plug, 15P	1
(18)	31-26016-3	Terminal, Locking Fork, #6	15
(19)	31-13003	Terminal, Ring, #10, Yellow	2
(20)	70-03000	Cable, 9x24	10ft
(21)	31-26018-57	Connector, DB15F	1
(22)	31-26282-25	DB15 MF 25ft Cable	1
(23)	31-26282-15	DB15 MF 15ft Cable	1

(-)Not Shown



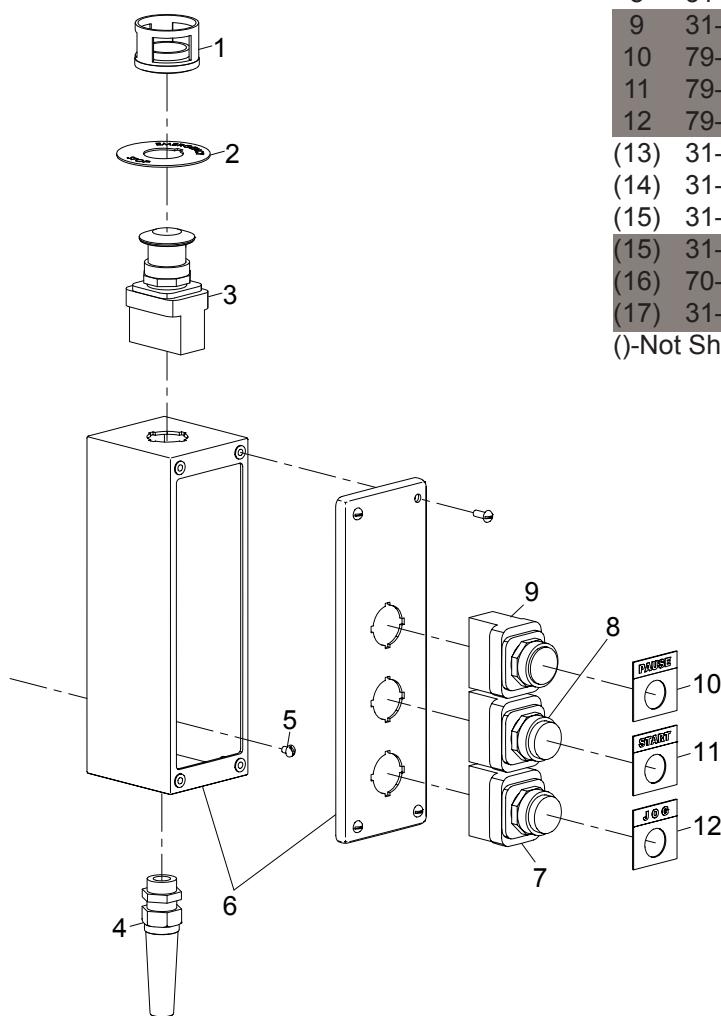
Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.

E-Stop/Jog Box Assembly, Take On

31-26488

Item	Part No.	Description	Qty.
1	31-26357	E-Stop Guard, Protect. Ring	1
2	91-26011-1	Decal, Emergency Stop	1
3	31-26489	E-Stop Red 24VDC	1
4	31-26037	Strain Relief	1
5	313-102-4	Screw, Rd. Hd. #10-32x1/4	4
6	31-26479	Enclosure, Pushbutton, Deep	1
7	31-26012-2	Switch Black	1
8	31-26012-5	Switch Green	1
9	31-26482	Yellow PB Switch N/C Flush	1
10	79-26000	Name Plate "Pause"	1
11	79-00010	Name Plate "Start"	1
12	79-00011	Name Plate "Jog"	1
(13)	31-00282	Hood, DB15	2
(14)	31-00934	Connector, Plug, 15P	1
(15)	31-26016-3	Terminal, Locking Fork, #6	15
(15)	31-13003	Terminal, Ring, #10, Yellow	2
(16)	70-03000	Cable, 9x24	10ft
(17)	31-26018-57	Connector, DB15F	1

(-)Not Shown



Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.

Eastman®

Over a Century of Cutting Expertise

Eagle C125 X-Axis E-Chain Assembly

96-26212-TL

Item	Part No.	Description	Qty.
1	54-28769	X-Axis E-Chain Mount. Brkt.	1
2	332-M6-16	Scrw,Skt.Flt.Hd. M6-1x16	4
3	402-M5	Washer, Lock M5	2
4	335-M5-20	Screw, Skt. Hd. M5-.8x20	4
5	211-M5	Nut, Elastic M5	2
6	67-26485	E-Chain Link	A/R
	67-26485-1	E-Chain Seperator	A/R
	67-26485-2	E-Chain Connector Female	A/R
	67-26485-3	E-Chain Connector Male	A/R
	67-26485-7	E-Chain Tiewrap Plate	2
7	96-26213-TL	E-Chain Tray Assembly	1
8*	410-38	Washer, Flat 3/8	A/R
9*	216-38	Nut, Flange Lock 3/8	A/R
(10)	254C1	Cable Tie 4"	A/R
(11)	27-02996-1	Tubing, Air, 1/4" Light Blue	A/R

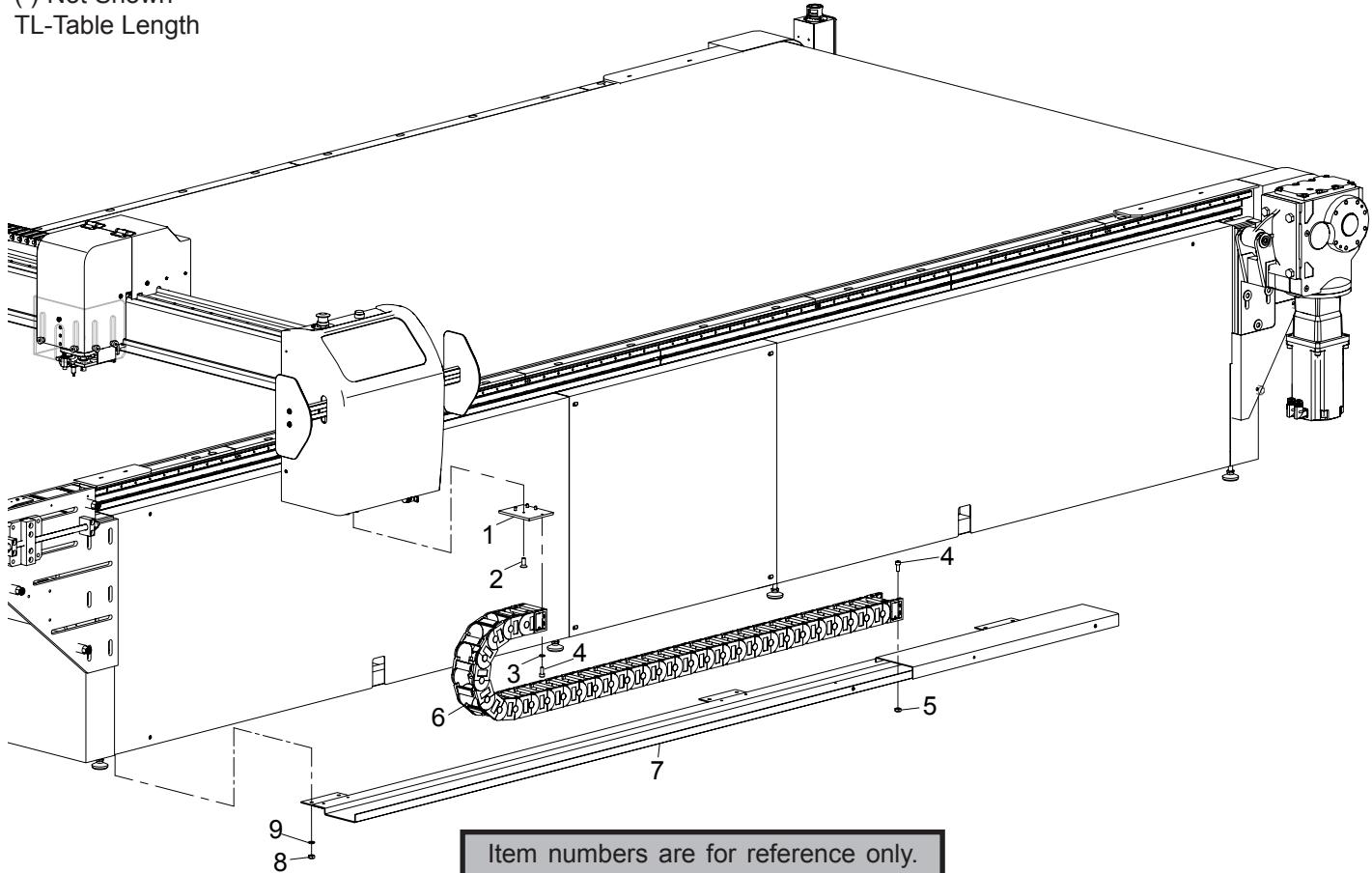
*Not Included in Assembly

()-Not Shown

TL-Table Length

X-AXIS E-CHAIN CABLES	
31-27257-L	X-Axis Theta Motor Cable
31-27258-L	X-Axis "Y" Motor Cable
31-27259-L	X-Axis "X1" Motor Cable
31-27260-L	X-Axis "X2" Motor Cable
31-26872-L	X-Axis UIT Network Cable
31-26873-L	X-Axis Slice I/O Cable 125
31-26874-L	X-Axis 25 Pin I/O Cable 125

L-Length



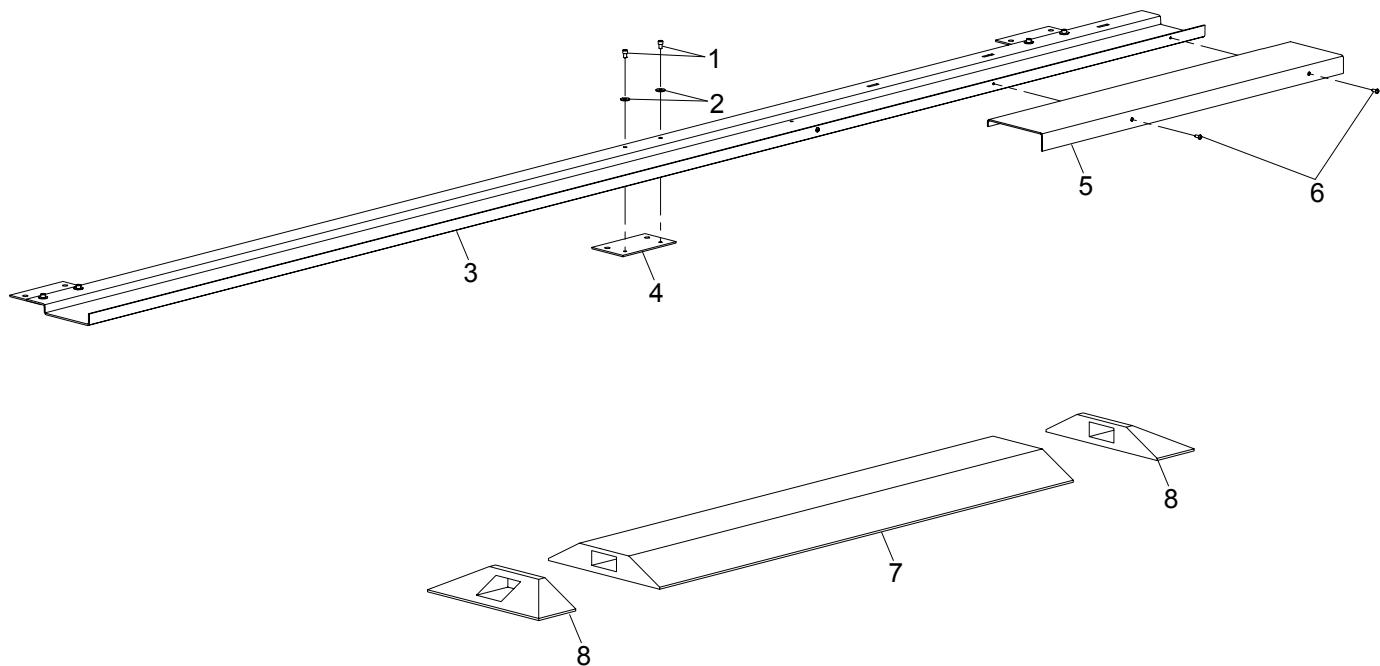
Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.

Eagle C125 E-Chain Tray Assembly

96-26213-TL

Item	Part No.	Description	Qty.
1	335-34-6	Screw, Skt. Hd. 1/4-20x3/8	A/R
2	410-34	Washer, Flat 1/4-20	A/R
3	54-28775-TL	Eagle C125 Chain Trough	1
4	54-27518	E-Chain Trough Bracket	A/R
5	54-28776	Eagle C125 E-Chain Cover	1
6	333-108-8	Screw, Btn. Hd. #10-32x1/2	2
7	31-26039	Cable Protection	1
8	31-26040	End Cap Set (2)	1

TL-Table Length



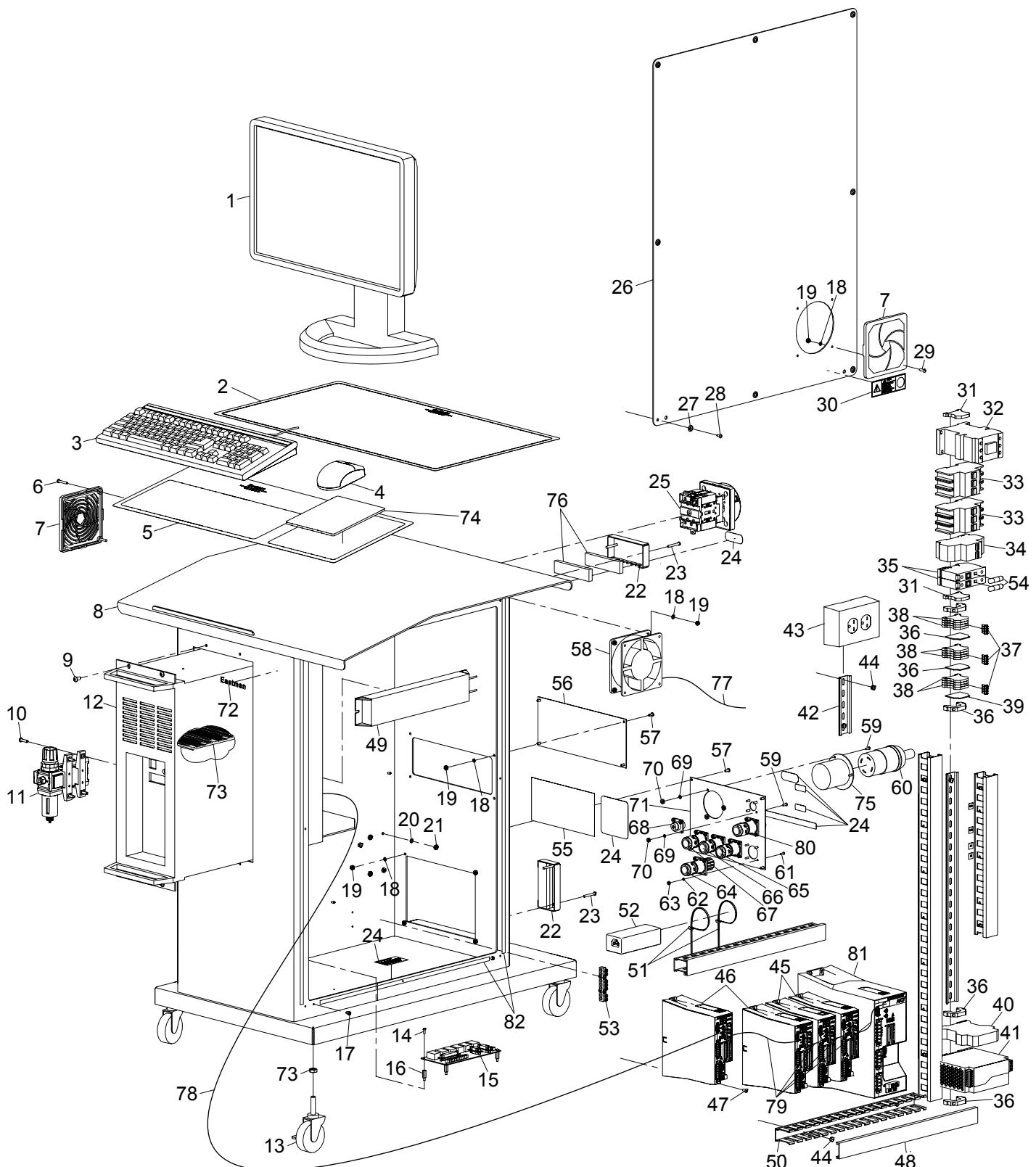
Eastman®

Over a Century of Cutting Expertise

Kiosk Control System, C125 220/3PH**10-26097-C125**

ITEM	PART NO.	DESCRIPTION	QTY.
	31-S3363	See Note	
1	10-26065-2	20" Flat Monitor/Usb,Black	1
2	91-26114	Decal, Kiosk Top Surface	1
3	11-00868-03	Keyboard, Standard, W/USB	1
4	11-00054-2	Mouse, Unsheilded, USB	1
5	91-26115	Decal, Kiosk Keyboard Surf.	1
6	300C12-16	Screw,Rd.Hd. #8-32X1	4
7	11-1958	4" Fan Filter/Guard	2
8	54-28838	Kiosk Enclosure, C125/S125	1
9	333-34-8Z	Scrw,Skt.Btn.Hd.1/4-20x1/2	4
10	333-102-12	Scrw,Skt.Btn.Hd.#10-32x3/4	4
11	100-18-35	Filter, Regulator	1
12	10-26083-CE-IND	Computer CE Compliant/Ind.	1
13	67-26384	2-1/2" Dia. Caster	4
14	313-86-6	Screw,Rd.Hd. #6-32x3/8"	4
15	10-26096-1	PCB Assy. S125/C125 Amp.	1
16	11-1938	Spacer, Hex #6-32 M/F	4
17	335-93-4	Scrw,Skt.Hd. #8-32x1/4"	2
18	402-080	Washer,Lock #8	16
19	203-93	Nut, Hex #8-32	16
20	402-010	Washer,Lock #10	4
21	203-102	Nut, Hex #10	4
22	54-28835	Cover, Strain Relief	2
23	313-93-20	Screw,Rd.Hd.#8-32x1-1/4"	4
24	91-26116	Decal Sheet, Eagle 125	1
25	31-26012-19	IEC Switch, Off/On 63A	1
26	54-28839	Kiosk Side Cover,C125/S125	1
27	409-93-1	Washer, Black CTSK.	8
28	333-93-6	Scrw,Skt.Btn.Hd.#8-32x3/8	8
29	313-93-8	Screw,Rd.Hd.#8-32x1/2"	4
30	91-26073-2	Decal, Hazd. Voltage	1
31	31-26405	Ground Terminal	3
32	31-27320	3 Phase 32A Contractor	1
33	31-27310	3 Phase 15A Circuit Brack.	2
34	31-26667	2 Pole 10 Amp Circuit Brack.	1
35	31-26226	Fuse Block	2
36	31-26227	End Anchor	4
37	31-27191	Terminal Block Jumpers	3
38	31-26384	Terminal Block	12
39	31-27192	Terminal Block Isolation	3
40	31-26381	STI Safety Monitoring	1
41	31-26370	Phoenix 24VDC 5A Din Mt.	1
42	31-00739-L	Terminal Mounting Rail	25"
43	31-27220	Power Outlet Din Rail Mount	1
44	211-93	Nut, Elastic Hex Light #8-32	14
45	31-27171	Amplifier, 3A, Y&Theta	2
46	31-27172	Amplifier, 6A, X-Axis	2
47	333-93-6	Scrw,Skt.Btn.Hd.#8-32x3/8	8
48	67-02634	Conduit 1" Top	A/R

ITEM	PART NO.	DESCRIPTION	QTY.
49	31-27195	Raptor Regen Resistor	1
50	70-26001	Duct, Wiring, 1" Wide	A/R
51	11-975-15	Tie, Cable 15"	2
52	31-26601	Power Over Ethernet Injector	1
53	31-27059	Ground Bar Kit	1
54	31-26013-8	Fuse, 4-Amp, 600 Volt	2
55	91-26069	Decal, Grounding Work	1
56	54-26875	Auxiliary Panel, Diag. Cabinet	1
57	333-93-6	Scrw,Skt.Btn.Hd.#8-32x3/8	8
58	31-26038	Fan 230V 60cyl.	1
59	313-86-6	Screw,Rd.Hd.#6-32x3/8"	7
60	31-26018-92	Connector 220V, 30A Fem.	1
61	313-81-6	Screw,Rd.Hd.#4-40x3/8"	16
62	402-040	Washer, Lock #4	16
63	203-81	Nut, Hex #4-40	16
64	31-27256-X2	Eagle 125 X2 Pwr/Feed. Cbl	1
65	31-27256-X1	Eagle 125 X1 Pwr/Feed. Cbl	1
66	31-27256-THETA	Eagle 125 Th. Pwr/Feed. Cbl	1
67	31-27256-Y	Eagle 125 Y Pwr/Feed. Cbl	1
68	11-4737	Connector, 4 P/F, Square Fl.	1
69	402-060	Washer, Lock #6	11
70	203-86	Nut, Hex #6-32	7
71	54-28836-1	Connector Panel, 125 Kiosk	1
72	91-26002	Decal, Small Eastman	1
73	206-38	Nut, Hex 3/8-16	4
74	11-00046	Eastman Mouse Pad	1
75	31-26300-220	220 Volt, 3 Phase Pwr Conn.	1
76	211C1-2	Tape for Misc Track	1.3ft
77	31-26038-1	Fan Power Cord	1
78	31-26363-1	Synqnet Network Cbl. 1M	1
79	31-26363-0.2	Synqnet Network Cbl. 0.2M	3
80	31-27256-CNRYVR	Eagle C125 CVR Pwr/Fb	1
81	31-27175	Amplifier 24A, Conveyor	1
82	9067-006	Foam Tape w/Adhesive	A/R
(83)	31-S3365	Theta Amp I/O Wiring Assy.	1
(84)	31-S3366	Conv. Amp I/O Wiring Assy.	1
(85)	31-S3367	Safety Relay Wiring Assy.	1
(86)	31-26616-5	230V Comp/Mon. Pwr. Cord	2
(87)	922	Wire, 14GA Black	30ft
(88)	866	Wire, 18GA Blue	15ft
(89)	870	Wire, 18GA White/Blue	5ft
(90)	808	Wire, 16GA Yellow/Green	10ft
(91)	862	Wire, 18GA Black	30ft
(92)	31-27242	Wire, 10GA Black	30ft
(93)	11-988-13	Terminal, #10 Ring Vinyl	5
(94)	11-963	Tie, Cable 15"	35
(95)	31-S3364	X/Y Amps I/O Wiring Assy.	3
() - Not Shown			
A/R-As Required			



NOTE:

NOTE:
All Items in Pictorial excluding Items 1,3,4,12,73,74
are included in Assembly # 31-S3363 (Kiosk, C125
Diagnostic Cabinet).

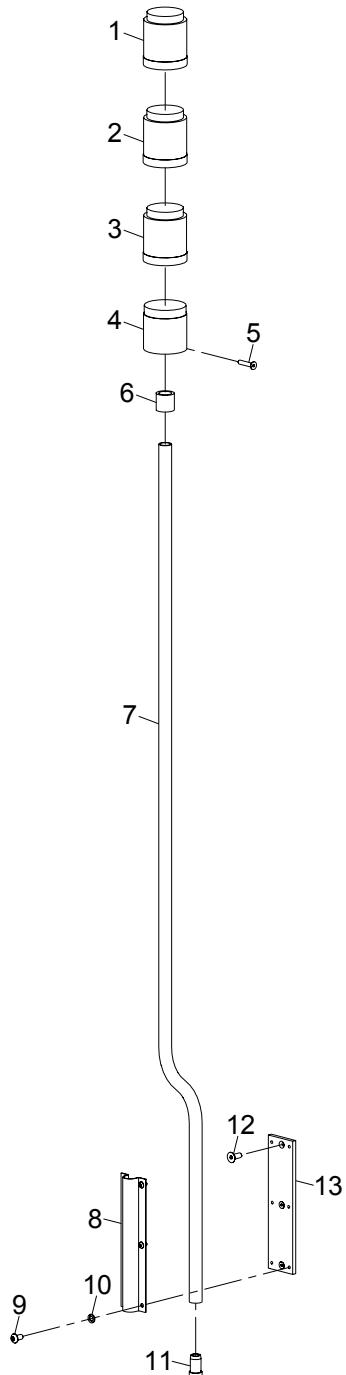
Eastman®

- Over a Century of Cutting Expertise

Stack Light Assembly

68-26663

Item	Part No.	Description	Qty.
1	31-26707	Red Stack Light	1
2	31-26866	Green Stack Light	1
3	31-26867	Amber Stack Light	1
4	31-26627	Stack Light Base	1
5	332-M4-20	Screw,Skt.Flt.Hd. M4-.7x20	1
6	54-28704	Spacer, Stack Light Mast	1
7	54-28705	Mast, Stack Light	1
8	DY-320	Bracket, Mast	1
9	333-102-6S	Screw,Skt.Btn.Hd.#10-32x3/8	6
10	402-34	Washer, Flat 1/4"	6
11	CH-2004	Guard, Wire Trolley	1
12	332-102-8	Screw,Skt.Flt.Hd.#10-32x1/2"	3
13	54-28801	Light Stack Mounting Plate	1

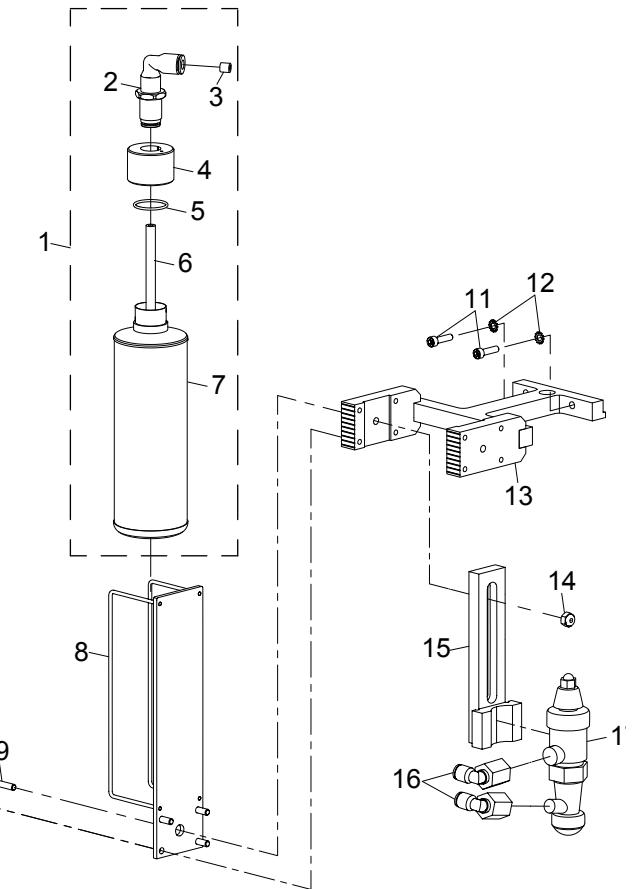


Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.

Single Airbrush

68-26327-1

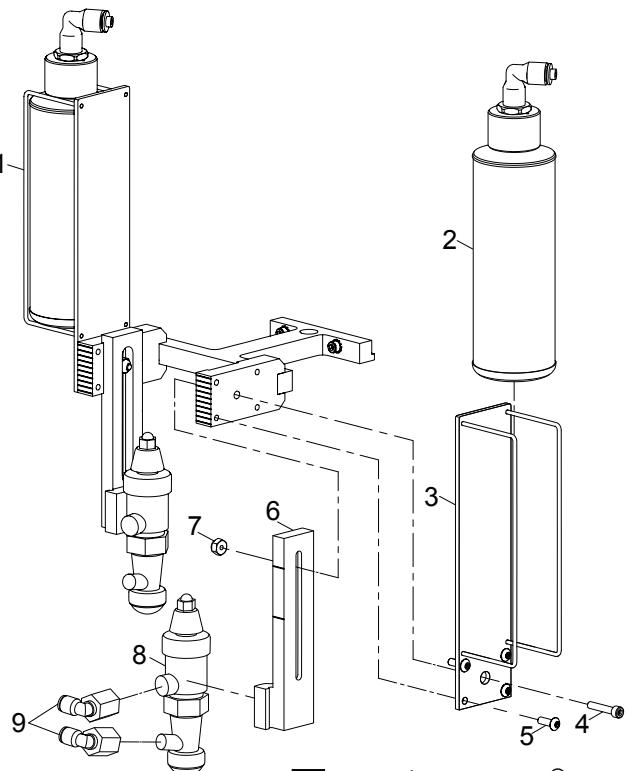
Item	Part No.	Description	Qty.
1	68-26333	Ink Bottle Assy.	1
2	100-13-12	Bulkhead Elbow,	1
3	27-02996-3	Air Tubing, 1/4", White	1
4	54-26453-4	Ink Bottle Top, Threaded, Air	1
5	670-019	O-Ring, #019	1
6	27-02996-3	Air Tubing, 1/4", White	1
7	242C1U	Bottle, 8 Oz W/Metal Screw	1
8	67-26351	Bracket, External Mount	1
9	335-93-14	Screw,Skt.Hd.#8-32 X 7/8	1
10	335-93-8	Screw,Skt.Btn.Hd.#8-32 X 1/2 1	1
11	335-93-10	Screw,Skt.Hd.#8-32 X 5/8	2
12	404-080	Washer, Ext. Tooth #8	2
13	68-26329	Airbrush Mount	1
14	211-93	Nut, Elastic Hex. #8-32	1
15	67-26322-1	Extended Mount, Airbrush	1
16	100-13-9	Female Swivel Elbow, 1/4Npt	2
17	27-26021 U	Air Brush Sprayer	1



Dual Airbrush

68-26327-2

Item	Part No.	Description	Qty.
1	68-26327-1	Single Airbrush	1
2	68-26333	Ink Bottle Assy.	1
3	67-26351	Bracket, External Mount	1
4	335-93-14	Screw,Skt.Hd.#8-32 X 7/8	1
5	335-93-8	Screw,Skt.Btn.Hd.#8-32 X 1/2 1	1
6	67-26322-1	Extended Mount, Airbrush	1
7	211-93	Nut, Elastic Hex. #8-32	1
8	27-26021 U	Air Brush Sprayer	1
9	100-13-9	Female Swivel Elbow, 1/4Npt	2



Eastman®

Over a Century of Cutting Expertise

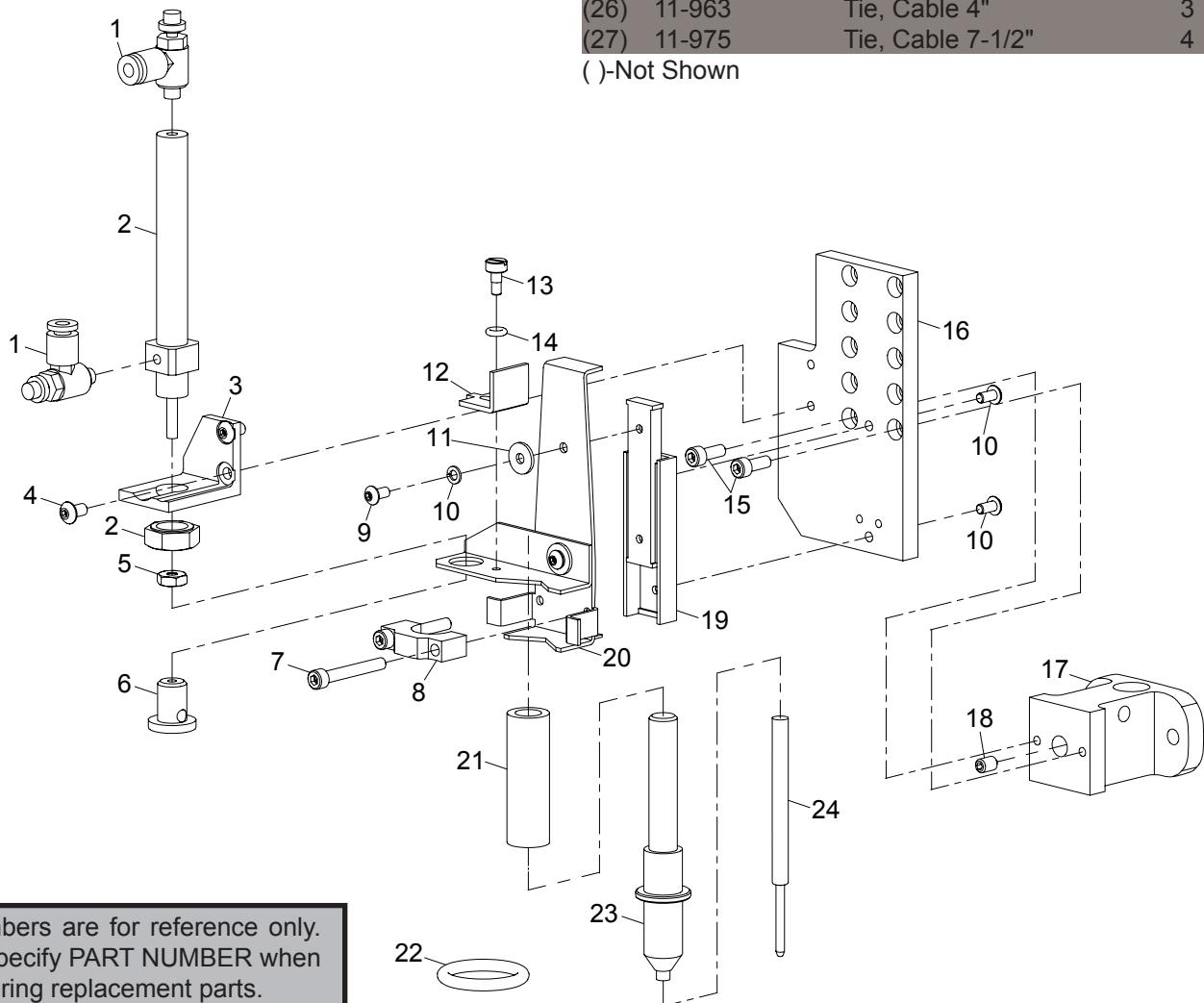
External Pen Assembly

68-26210-1

Item	Part No.	Description	Qty.
1	100-18-19	Flow Control Valve, #10-32	2
2	67-26224	Cyl, Pen Assembly	1
3	54-27277	Cylinder Mounting Bracket	1
4	333-86-4	Screw,Skt.Btn.Hd.#6-32 X 1/4	2
5	203-84	Nut,Fin.Hex. #5-40	1
6	54-26270	Cyl End, Pen Assy,M9999	1
7	335-86-16	Screw,Skt.Hd.#6-32 X 1	2
8	54-H0213	Pen Holder,Plotter	1
9	333-M3-6	Screw,Skt.Btn.Hd. M3-.5 X 6	2
10	402-040	Washer, Lock #4	2
11	410-040	Washer, Flt.#4	2
12	54-26269	Slide Lock, Pen Assy,M9999	1
13	355-2-2	Screw,Slv.Hd.Shldr. 1/8 X 1/8	1
14	67-03004	O-Ring, Buna-N 1/8 Id X 1/4	1

Item	Part No.	Description	Qty.
15	335-86-6	Screw,Skt.Hd.#6-32 X 3/8	2
16	54-27276-1	Pen Adapter Plate	1
17	54-26935-1	Mount External Pen	1
18	342-86-4	Screw,Skt.Set #6-32 X 1/4	1
19	67-26223	Slide,Bearing, Pen Assy	1
20	54-26272	Pen Mntg Brkt, Pen Assy	1
21	67-26150	Tubing, Pen Spacer Mount	1
22	670-211	Pen Holding O-Ring, #211	1
23	67-26151	Ad30hp Plotter Pen Adapter	1
24	67-26152	Plotter Pen Refill Black	1
(25)	27-02996-2	Tubing, Air 5/32"	7
(26)	11-963	Tie, Cable 4"	3
(27)	11-975	Tie, Cable 7-1/2"	4

()-Not Shown



Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.

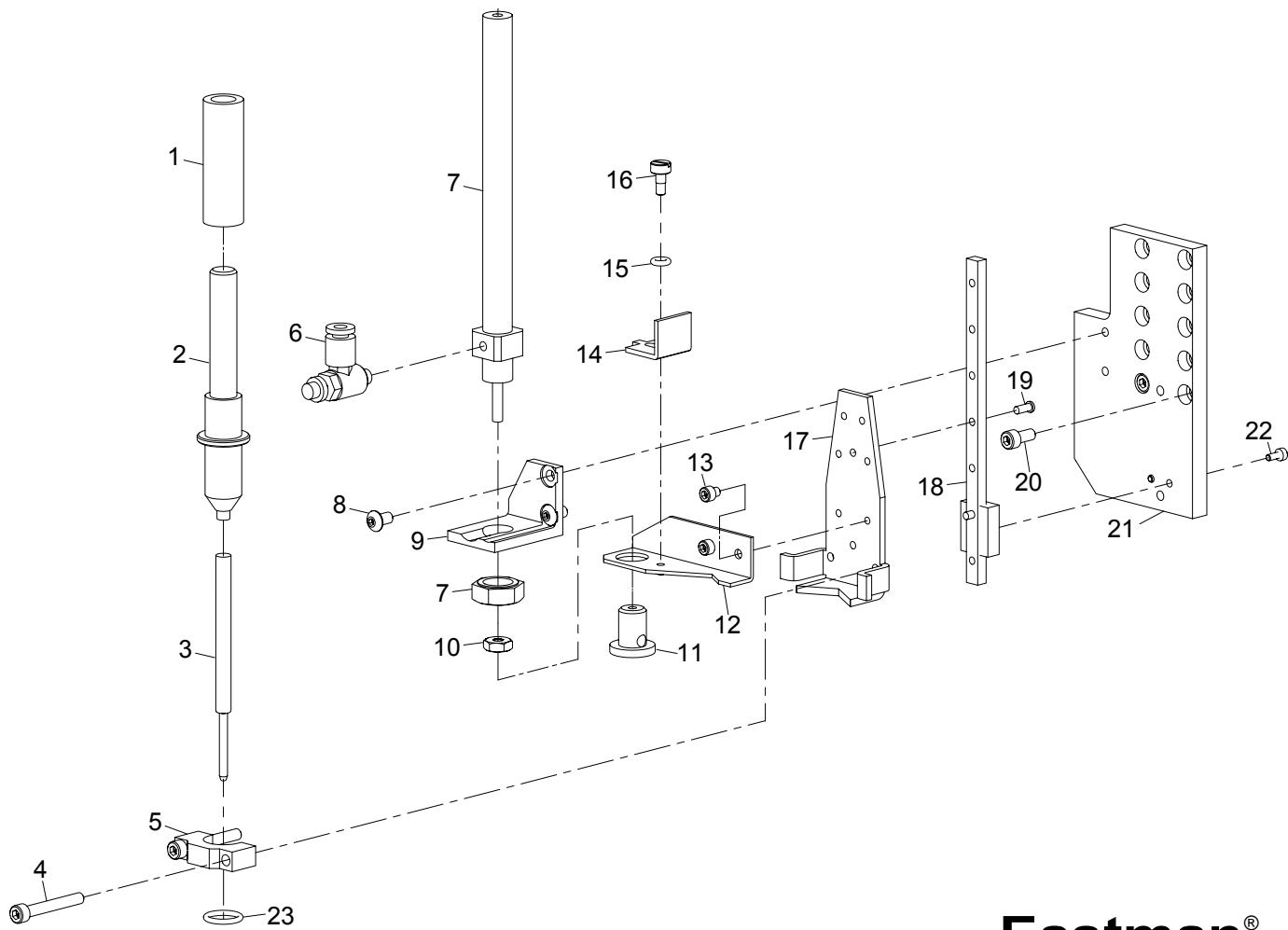
Pen Assembly, 3" Stroke

68-26324-2

Item	Part No.	Description	Qty.
1	67-26150	Tubing, Pen Spacer Mount	1
2	67-27151	Plotter Pen Adapter	1
3	67-27152	Plotter Pen Refill	1
4	335-86-16	Screw, Skt. Hd. #6-32x1	2
5	54-H0213	Pen Holder Plotter	1
6	100-18-19	Flow Control Valve	2
7	67-26405	Air Cylinder, Pen, Router	1
8	333-86-4	Screw, Skt. Hd. #6-32x1/4	2
9	54-27277	Cylinder Mounting Bracket	1
10	203-84	Nut, Fin. Hex #5-40	1
11	54-26270	Cyl. End, Pen Assembly	1

Item	Part No.	Description	Qty.
12	54-26632-1	Pen Bracket w/Cyl. Mount	1
13	335-81-2	Screw, Skt. Hd. #4-40x1/8	2
14	54-26269	Slide Lock, Pen Assembly	1
15	67-03004	O-Ring, 1/8ID x1/4OD	1
16	335-2-2	Screw, Slt. Hd. Shldr. 1/8x1/8	1
17	54-26631	Bracket, Pen Mounting	1
18	67-26408-1	Pen Slide W/O Seal, 105mm	1
19	54-28341	Rivet, 3/32 x 1/4	2
20	335-86-5	Screw, Skt. Hd. #6-32x5/16	2
21	54-27276-1	Pen Adapter Plate	1
22	335-2-5	Screw, Skt. Hd. M2-0.4x5	2
23	670-211	Pen Holding O-Ring #211	1
(24)	27-27105	Add-On Air Valve 4mm	1

()-Not Shown



Eastman®

Over a Century of Cutting Expertise

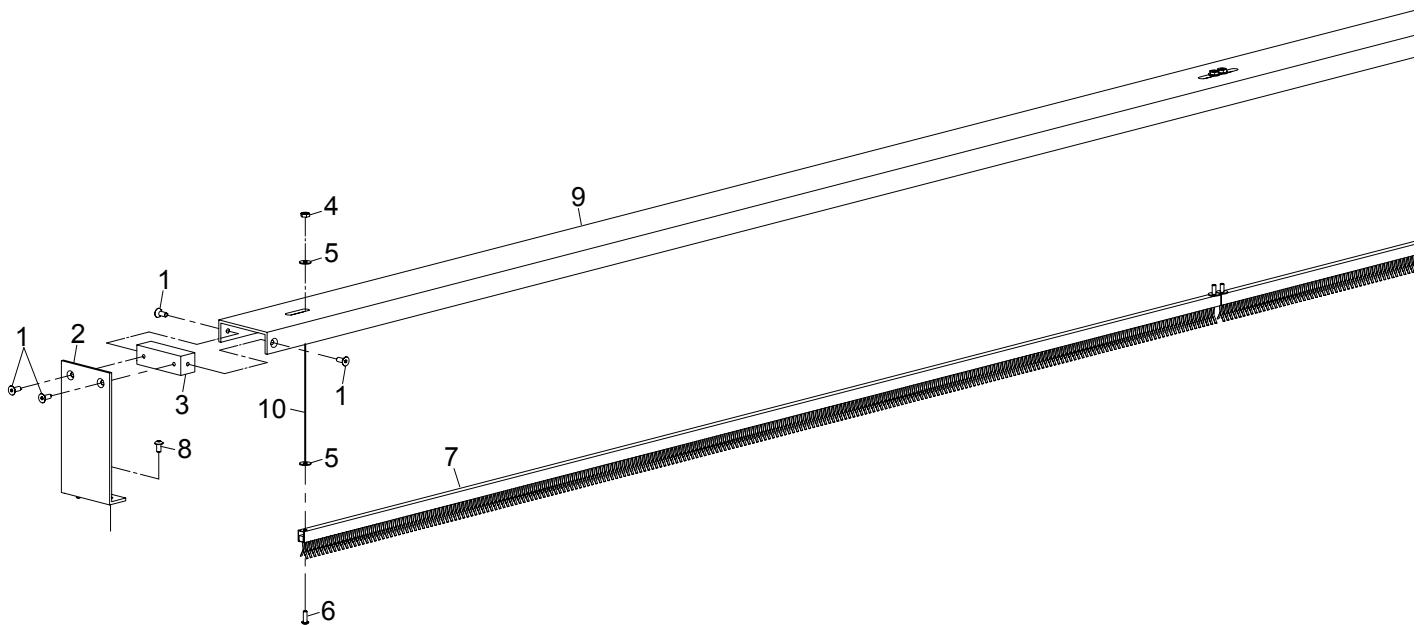
Static Eliminator System

68-26079-1-MS

Item	Part No.	Description	Qty.
1	332-102-8	Scrw,Skt.Flt.Hd. #10-32x1/2	8
2	54-26242-1	Bracket, External	2
3	54-26243	Bracket, Internal	2
4	211-93	Nut, Elastic Hex #8-32	6
5	410-080	Washer, Flat #8-32	12
6	333-93-8s	Scrw,Skt.Btn.Hd. #8-32x1/2	6
7	67-26107-MS	Anti-Static Tinsel Bar	1
8	333-102-6	Scrw,Skt.Btn.Hd. #10-32x3/8	4
9	54-26392-MS	Mounting Rail	1
10	E-120	Chain Trolley	A/R

A/R-As Required

MS-Machine Size

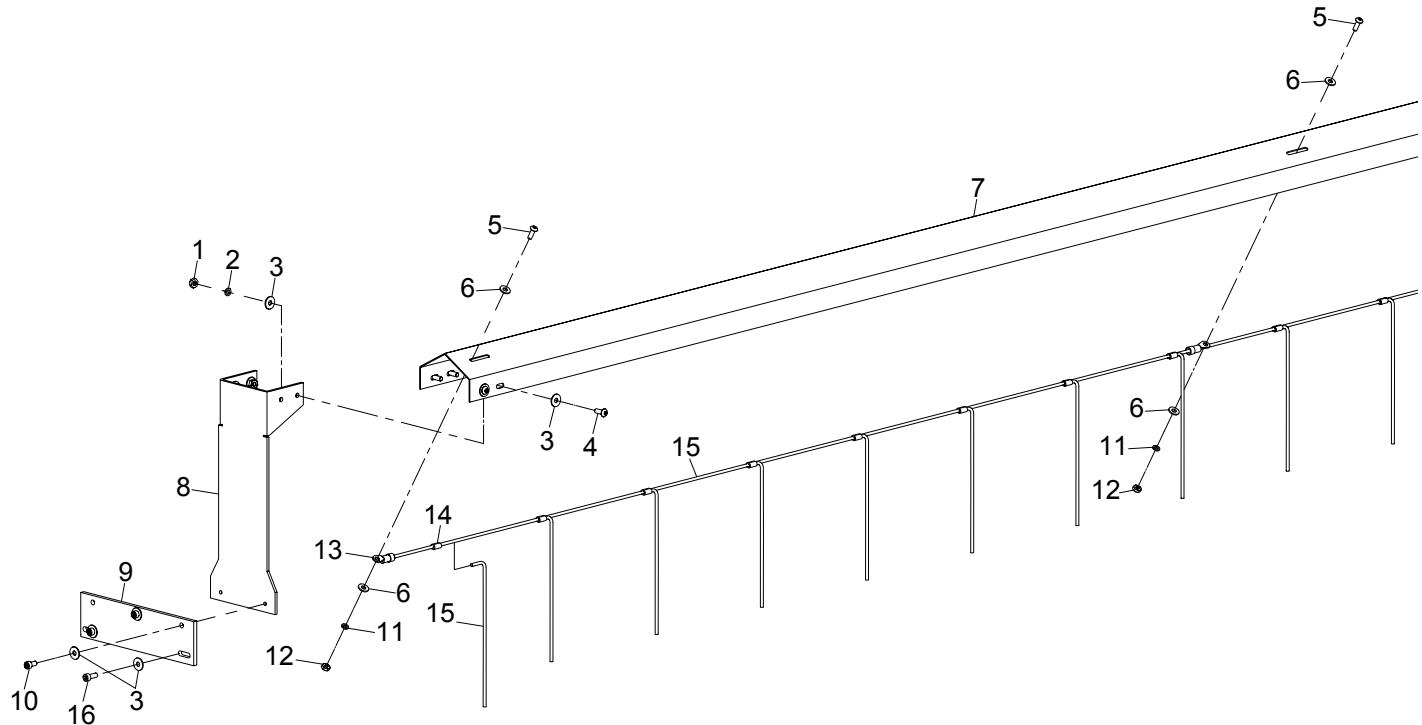


Static Eliminator System (Rope)

68-26079-4-MS

Item	Part No.	Description	Qty.
1	203-102	Nut, Hex #10-32	8
2	402-010	Washer, Lock #10-32	8
3	410-010	Washer, Flat #10	8
4	333-102-8	Screw,Skt.Btn.Hd.#10-32x1/2	4
5	333-93-8	Screw,Skt.Btn.Hd. #8-32x1/2A/R	
6	410-080	Washer, Flat #8-32	A/R
7	54-27040-4-MS	Static Eliminator Support	1
8	54-27361-4	Mounting Bracket, Static Elim.2	
9	54-27902	Mounting Plate, Roll Holder	2
10	335-102-6	Screw,Skt.Hd.#10-32x3/8	4
11	402-080	Washer, Lock #8-32	3
12	203-93	Nut, Hex #8-32	3
13	31-13003	Terminal Ring, #10 Yellow	A/R
14	TL-261	Sleeve-Crimp, Oval Wire Rp.A/R	
15	67-27192	Static Eliminator Rope	A/R
16	335-102-8	Screw,Skt.Hd.#10-32x1/2	4

A/R-As Required
MS-Machine Size



Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.

Eastman®

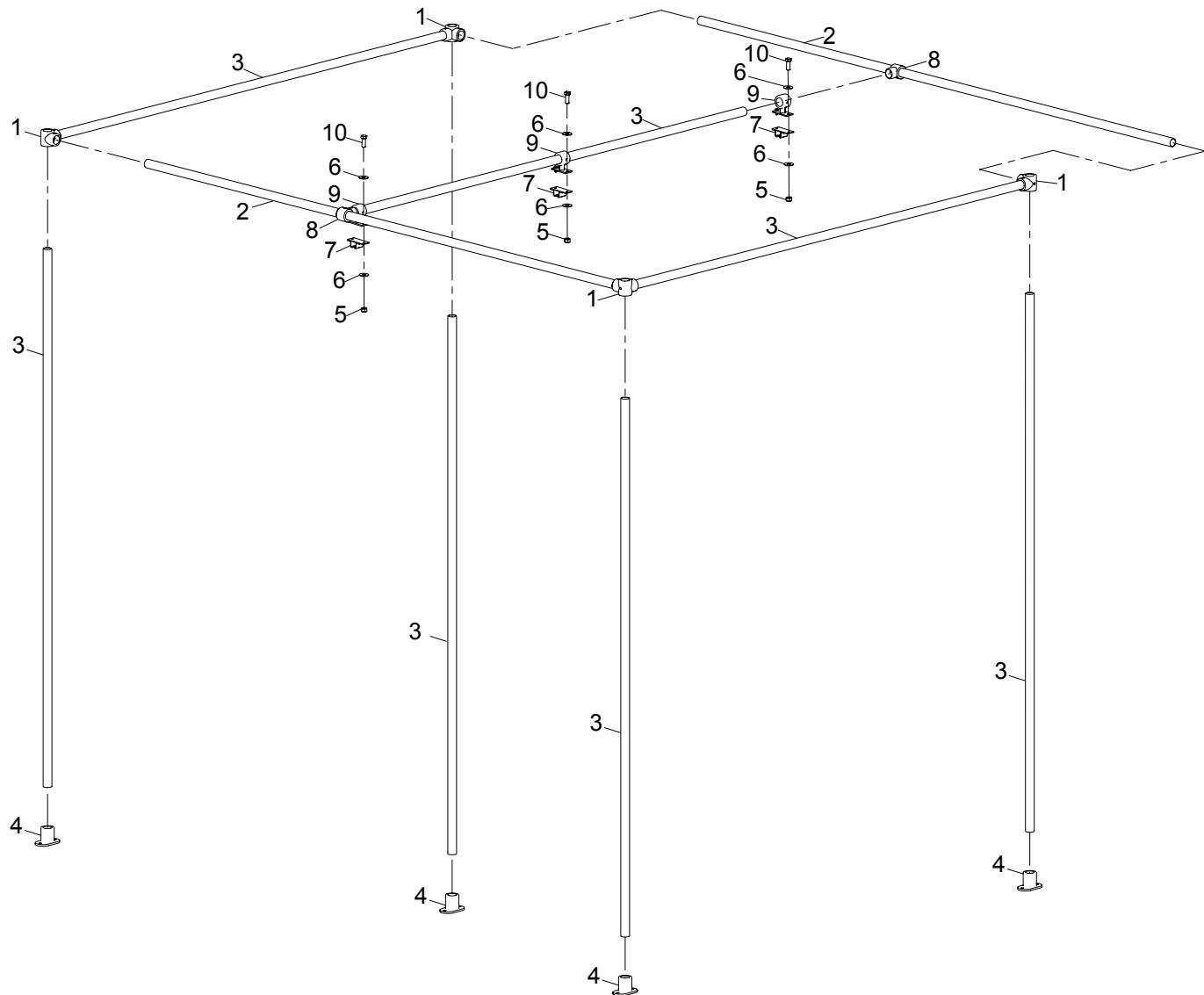
Over a Century of Cutting Expertise

Router Debris Frame Structure

68-26361

Item	Part No.	Description	Qty.
1	67-26733	Corner Tee, 1-1/2" Frame Str.	4
2	54-27509-12	Frame Tube, 1-1/2" Frame Str.	2
3	54-27509-10	Frame Tube, 1-1/2" Frame Str.	7
4	67-26732	Base Flg., 1-1/2" Frame Str.	4
5	211-38	Nut, Elastic Hex Light 3/8-16	6
6	410-38	Washer, Flt. 3/8	12
7	67-26040	Festoon Ceiling Track Brkt.	3
8	67-26734	Single Tee, 1-1/2" Frame Str.	2
9	67-26735	Rail Support, 1-1/2" Frame Str.	3
10	331-38-16	Scr. Hex Hd. Cap 3/8-16 x 1	6

Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.



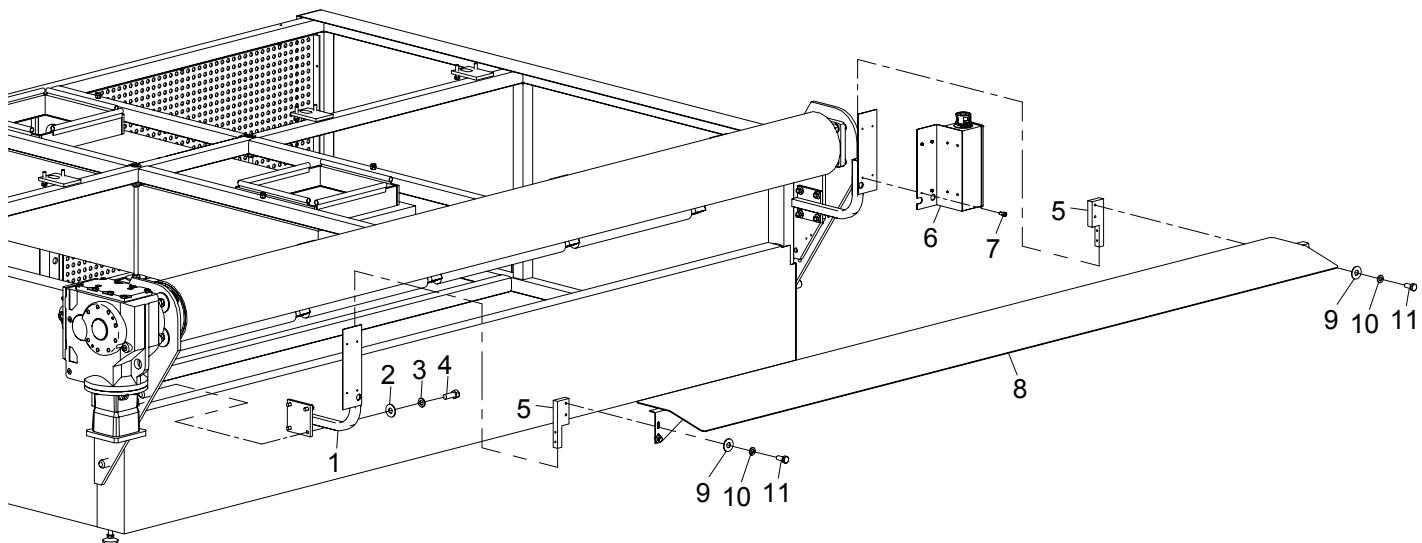
Transition Assembly, Eagle C125

68-26515-MS

Item	Part No.	Description	Qty.
1	68-26335	Mounting Bracket, Rem. Stop	1
2	410-38	Washer, Lock 3/8	4
3	402-38	Washer, Lock 3/8	4
4	331-38-16	Scr.Hex Hd.Cap 3/8-16 x 1	4
5	54-28350	Mounting Bracket, Transition	1
6	54-27888	Bracket, E-Stop Change	1
7	335-102-6	Screw, Skt. Hd. #10-32x3/8"	4
8	54-28349-MS	Transition Plate	1
9	410-36	Washer, Flat 5/16"	4
10	402-36	Washer, Lock 5/16"	4
11	331-36-12	Screw, Hex Hd. 3/8-16x3/4"	4

MS-Machine Size

Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.



Eastman®

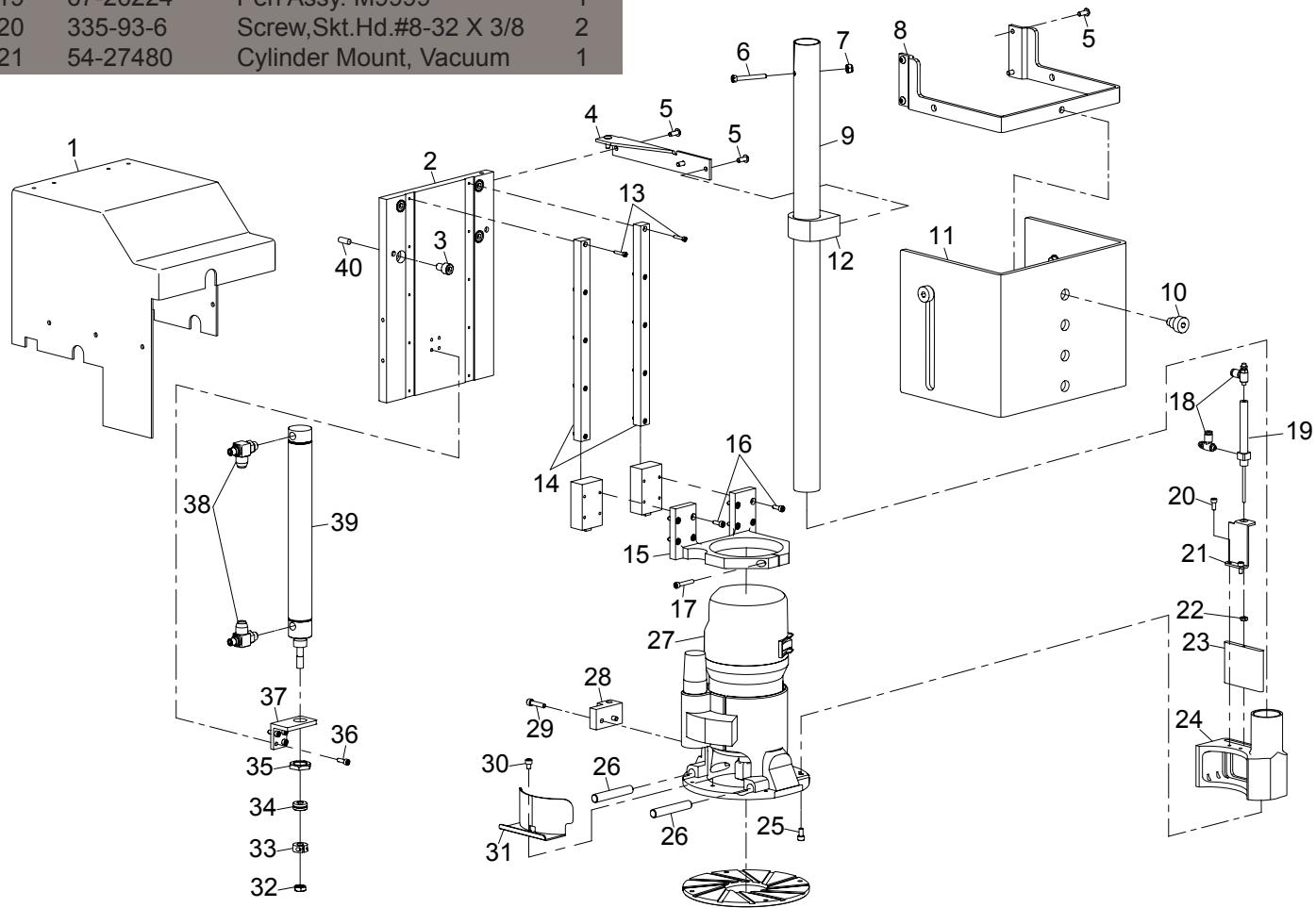
Over a Century of Cutting Expertise

Router, 2.25hp Eagle 125

68-26682

ITEM	PART NO.	DESCRIPTION	QTY.
1	54-28812	Toolhead Rear Cover Router	1
2	54-28806	Router Back Plate, Eagle 125	1
3	335-M8-12	Screw,Skt.Hd. M8-1.25 X 12	4
4	54-28807	Vacuum Tube Support Brkt.	1
5	333-102-8	Screw,Skt.Hd.#10-32X1/2	8
6	335-102-24	Screw,Skt.Hd.#10-32X1&1/2	1
7	211-102	Nut,Elastic Hex Std.#10-32	1
8	54-28810	Front Cover Bracket	1
9	54-27479	Router Exhaust Tube	1
10	54-26393	Shoulder Bolt, Tool Head	3
11	54-28811	Router Front Cover,Eagle 125	1
12	54-28809	Vacuum Tube Support Block	1
13	335-M3-16	Screw,Skt.Hd. M3-.5 X 16	10
14	67-27242	Bearing And Rail, Router	2
15	54-27474	Mount, Router Eagle SS	1
16	335-M4-12	Screw,Skt.Hd. M4-.7 X 12	8
17	335-93-16	Screw,Skt.Hd.#8-32 X 1	1
18	100-18-19	Flow Control Valve	2
19	67-26224	Pen Assy. M9999	1
20	335-93-6	Screw,Skt.Hd.#8-32 X 3/8	2
21	54-27480	Cylinder Mount, Vacuum	1

ITEM	PART NO.	DESCRIPTION	QTY.
22	203-84	Nut, Fin. Hex. #5-40	1
23	54-27481	Vacuum Door, Eagle SS	1
24	54-27482	Dampener Body, Eagle SS	1
25	335-102-6	Screw,Skt.Hd.#10-32 X 3/8	4
26	54-27590	Pin, 7/16 Nylon	2
27	54-27473	Router, 2.5Hp Eagle SS	1
28	54-27476	Cylinder Mount, Lower	1
29	335-99-14	Screw,Skt.Hd.#10-24 X 7/8	2
30	335-102-4	Screw,Skt.Hd.#10-32 X 1/4	1
31	54-27477	Side Guard, Router	1
32	206-37	Nut, Fin. Jam Hex. 5/16-24	1
33	9058-006	Collar, One Piece Clamp	1
34	9015-0008	Grommet, Rubber	1
35	54-26152	5/8-18 Nut	1
36	335-93-8	Screw,Skt.Hd.#8-32 X 1/2	4
37	54-27475	Cylinder Mount, Upper	1
38	100-18-13	Down Speed Valve	2
39	67-26406-1	Air Cylinder, 4" Stroke	1
40	532-8-10	Pin, Dowel 1/4 X 5/8	2

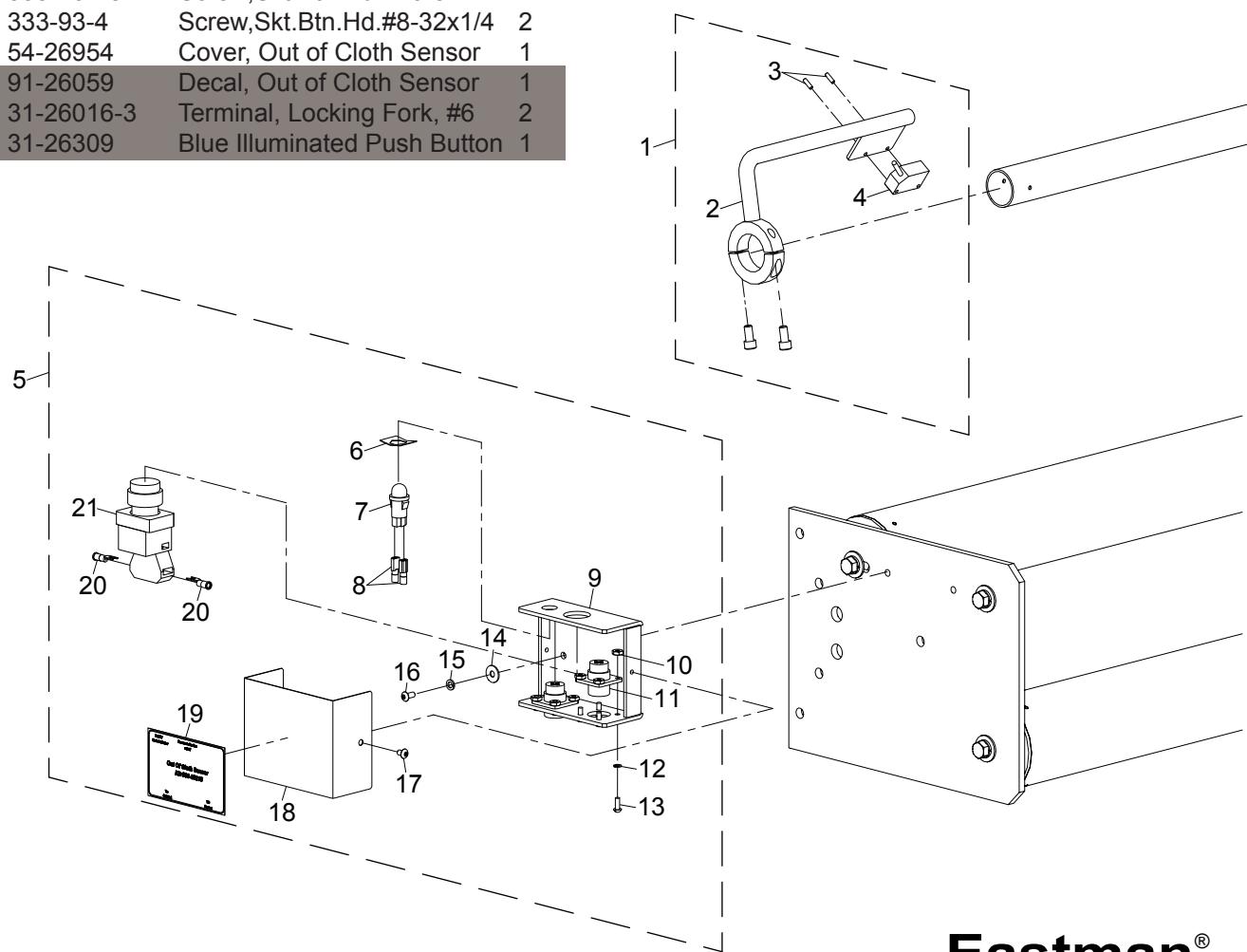


Out of Cloth Sensor Kit

96-26072

ITEM	PART NO.	DESCRIPTION	QTY.
1	68-26214	Probe, Out of Cloth Sensor	1
2	54-26953	Probe Bracket, Out of Cloth	1
3	341-3-10	Screw,Skt.Hd. M3-.5x10	2
4	31-26353-1	Out of Cloth Sensor Assembly	1
5	68-26215	Control Module, Out of Cloth	1
6	4C2-111	Nut, Speed Arched Type	1
7	31-00834-1	Indicator Light, 12V, Red	1
8	11-947-3	Lug, Push-On, .187, Covered	2
9	54-26955	Base, Out of Cloth Module	1
10	203-86	Nut, Hex #6-32	8
11	11-4737	Connector, 4 P/F, Square Flg.	2
12	402-060	Washer, Lock #6	8
13	313-86-6	Screw,Rd.Hd. #6-32x3/8	8
14	410-010	Washer, Flat#10	2
15	402-010	Washer, Lock #10	2
16	333-102-8	Screw,Skt.Btn.Hd.#10-32x1/2	2
17	333-93-4	Screw,Skt.Btn.Hd.#8-32x1/4	2
18	54-26954	Cover, Out of Cloth Sensor	1
19	91-26059	Decal, Out of Cloth Sensor	1
20	31-26016-3	Terminal, Locking Fork, #6	2
21	31-26309	Blue Illuminated Push Button	1

ITEM	PART NO.	DESCRIPTION	QTY.
(22)	70-00810-01	Wire, 22 AWG, White	A/R
(23)	70-00810-02	Wire, 22 AWG, Black	A/R
(24)	885	Wire, 22 AWG, Red	A/R
(25)	70-00810-05	Wire, 22 AWG, Yellow	A/R
(26)	70-00810-06	Wire, 22 AWG, Brown	A/R
(27)	11-4707	Pin,Crimp,Female,24-20AWG 3	
(28)	11-982-2	Tubing, Black PVC	A/R
(29)	11-963	Tie, Cable(Small) 4" Long	3
(30)	31-S3282	Winding Interface Cable Assy.	1
A/R-As Required			
()-Not Shown			



Eastman®

Over a Century of Cutting Expertise

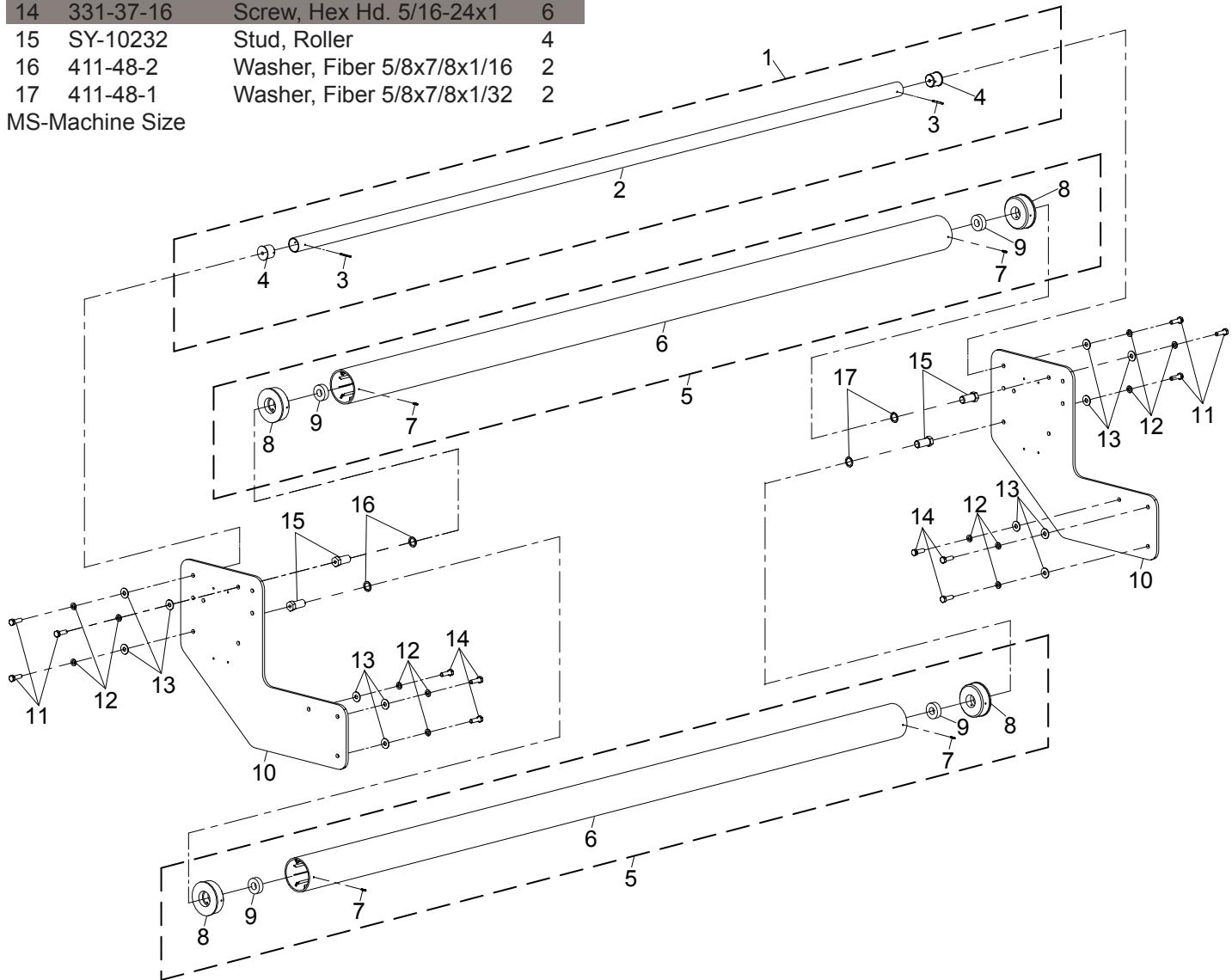
Feed S-Roller Assembly

SK-04720S-MS

Item	Part No.	Description	Qty.
1	SK-02635S-MS	Stay Tube, Feed S-Roller	1
2	RM-2055	Tube, Aluminum Anodized	1
3	511-4-20	Roll Pin, .125 Dia. x 1.25	2
4	SY-11697	Bushing Wrap Roller	2
5	SK-02636S-MS	Roller Tube Assembly, Feed	2
6	SK-21886S-MS	3" Roller Tube	2
7	503-4-8	Groove Pin, .125 Dia. x .500	6
8	PM-12968	End Plug, Roller Tube	4
9	9020-0207	Bearing, .625 OD	4
10	54-27307	Roller Mount, S-Roller	2
11	331-36-16	Screw, Hex Hd. 5/16-18x1	6
12	402-36	Washer, Lock 5/16	12
13	410-36	Washer, Flat 5/16	12
14	331-37-16	Screw, Hex Hd. 5/16-24x1	6
15	SY-10232	Stud, Roller	4
16	411-48-2	Washer, Fiber 5/8x7/8x1/16	2
17	411-48-1	Washer, Fiber 5/8x7/8x1/32	2

MS-Machine Size

Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.



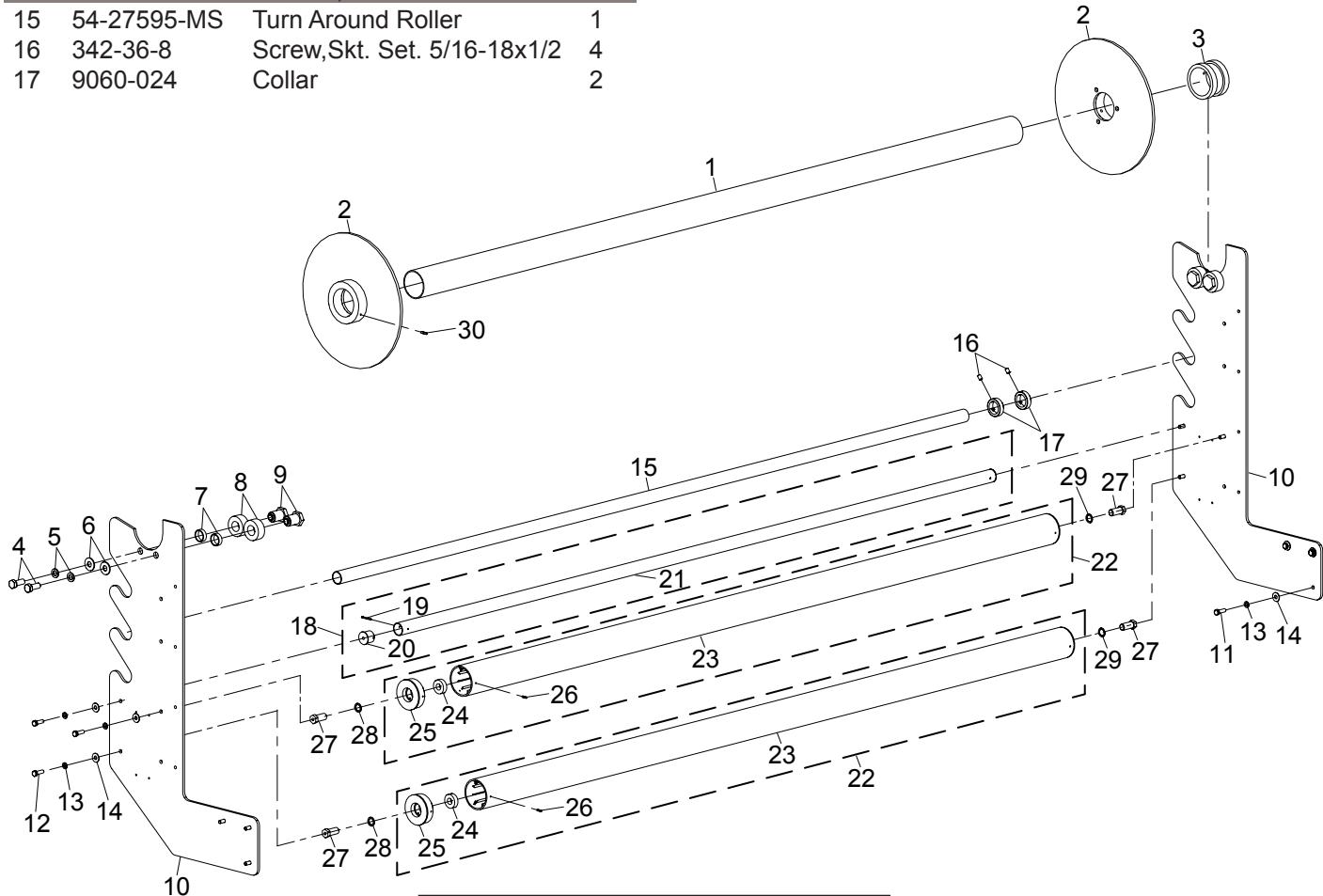
S-Roller Assembly with Uprights

68-26382-MS

Item	Part No.	Description	Qty.
1	54-27596-MS	End Seal Roller	1
2	54-27598	Plastic Roll Retainer	2
3	54-27597	2.5" Dia. Shifter Sleeve	1
4	331-44-20	Screw, Hex Hd. 1/2-20x1-1/4	4
5	402-44	Washer, Lock 1/2	4
6	410-44	Washer, Flat 1/2	4
7	SY-10351	Spacer	4
8	9027-0203	Bearing	4
9	SY-10353	Stud Bearing	4
10	54-27623	S-Roller End Plate	2
11	331-36-16	Screw, Hex Hd. 5/16-18x1	6
12	331-37-16	Screw, Hex Hd. 5/16-24x1	6
13	402-36	Washer, Lock 5/16	12
14	410-36	Washer, Flat 5/16	12
15	54-27595-MS	Turn Around Roller	1
16	342-36-8	Screw, Skt. Set. 5/16-18x1/2	4
17	9060-024	Collar	2

Item	Part No.	Description	Qty.
18	SK-02635S-MS	Stay Tube, Feed S-Roller	1
19	511-4-20	Roll Pin, .125 Dia. x 1.25	2
20	SY-11697	Bushing Wrap Roller	2
21	RM-2055	Tube, Aluminum Anodized	1
22	SK-02636S-MS	Roller Tube Assembly, Feed	2
23	SK-21886S-MS	3" Roller Tube	2
24	9020-0207	Bearing, .625 OD	4
25	PM-12968	End Plug, Roller Tube	4
26	503-4-8	Groove Pin, .125 Dia. x .500	6
27	SY-10232	Stud, Roller	4
28	411-48-2	Washer, Fiber 5/8x7/8x1/16	2
29	411-48-1	Washer, Fiber 5/8x7/8x1/32	2
30	342-34-4	Screw, Skt. Set 1/4-20x1/4	2

MS-Machine Size



Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.

Eastman®

Over a Century of Cutting Expertise

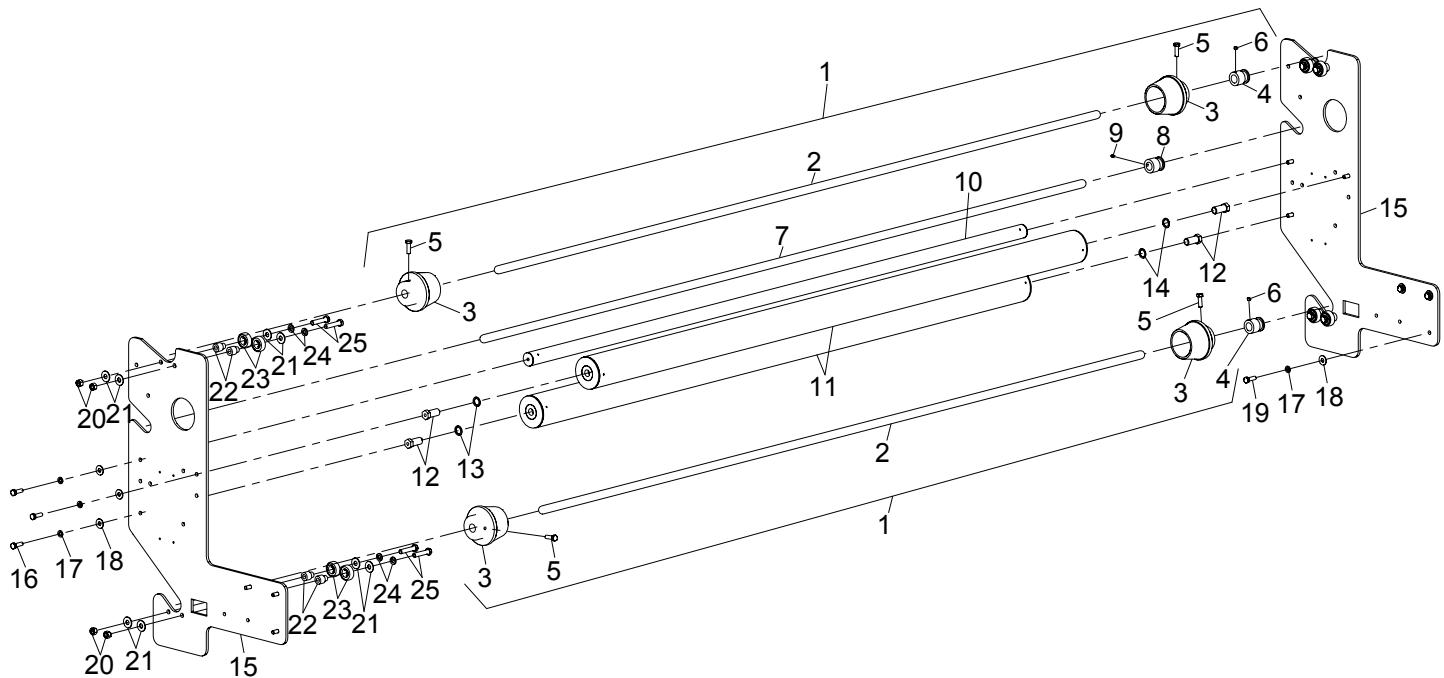
S-Roller/Paper/Plastic Holder Assembly

68-26391-MS

Item	Part No.	Description	Qty.
1	CH-02654-MS	3/4" Rayon Bar w/3" Cones	2
2	CH-86A-78	Bar, Rayon	2
3	F-295-2	Cobe 3"	4
4	SY-11611	Shifter	2
5	331-36-16	Screw, Hex Hd. 5/16-18x1	2
6	344-34-4	Screw, Skt. Set 1/4-20x1/4	2
7	CH-86A-78	Bar, Rayon	1
8	SY-11611	Shifter	1
9	344-34-4	Screw, Skt. Set 1/4-20x1/4	1
10	SK-02635S-MS	Stay Tube, Feed S-Roller	1
11	SK-02636S-MS	Roller Tube Assembly, Feed	2
12	SY-10232	Stud, Roller	4
13	411-48-2	Washer, Fiber 5/8x7/8x1/16	2
14	411-48-1	Washer, Fiber 5/8x7/8x1/32	2

Item	Part No.	Description	Qty.
15	54-27623-1	S-Roller/Paper/Plastic Plate	2
16	331-36-16	Screw, Hex Hd. 5/16-18x1	6
17	402-36	Washer, Lock 5/16	12
18	410-36	Washer, Flat 5/16	12
19	331-37-16	Screw, Hex Hd. 5/16-24x1	6
20	203-38	Nut, Fin Hex 3/8-16	4
21	410-38	Washer, Flat 3/8	8
22	SY-10208	Bushing, Bearing	4
23	9020-0203	Bearing	4
24	402-38	Washer, Lock 3/8	4
25	331-38-28	Screw, Hex Hd. 3/8-16x1-3/4	4

MS-Machine Size



Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.

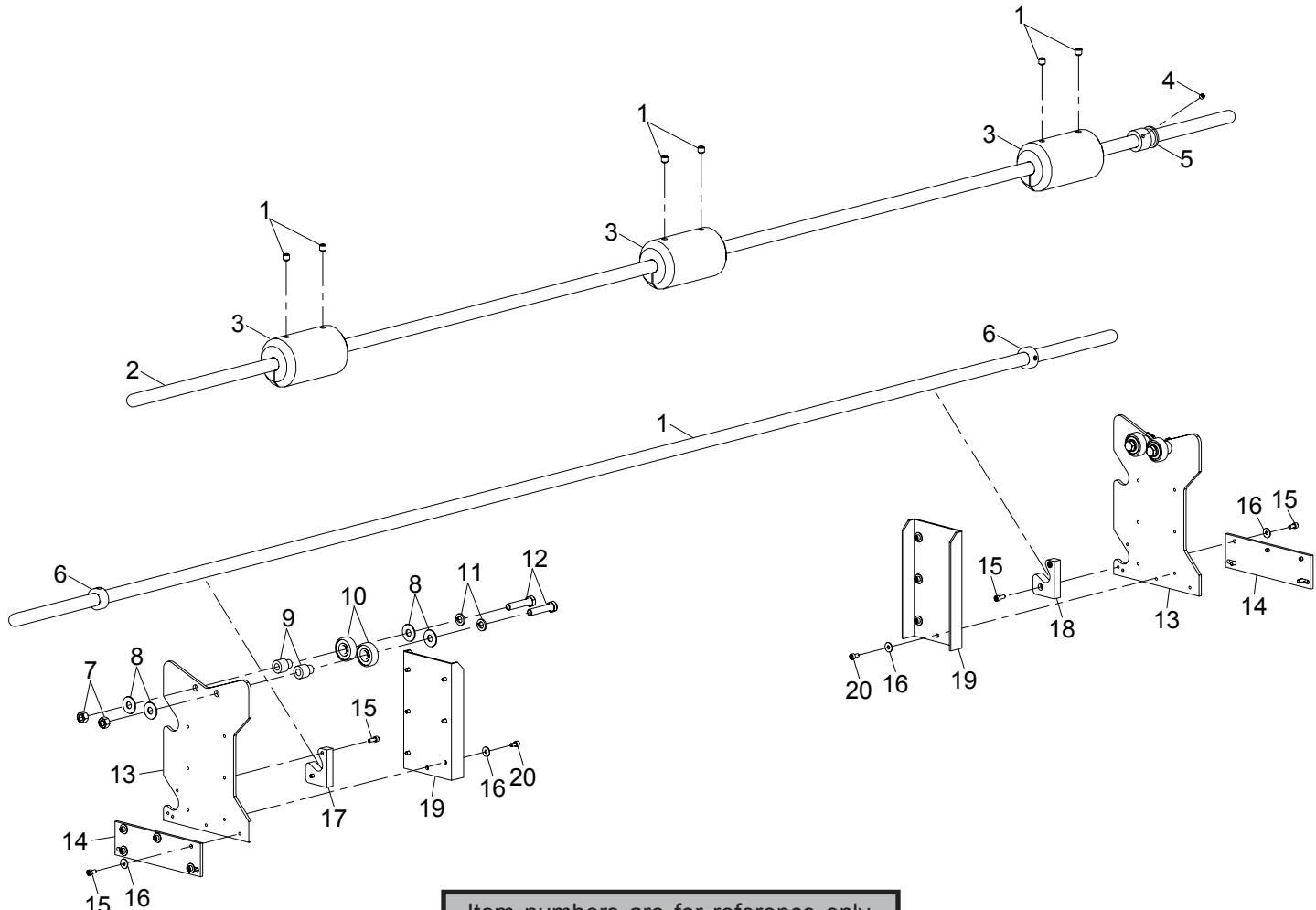
Plastic Roll Holder Assembly

68-26443-MS

Item	Part No.	Description	Qty.
1	342-38-6	Screw, Skt. Set 3/8-16x3/8"	6
2	CH-86A-MS	Bar, Rayon	2
3	PF-218888-F	Core Reducer	3
4	344-34-4	Screw, Skt, Set 1/4-20x1/4"	1
5	SY-11611	Shifter	1
6	9060-006	Collar, Shaft	2
7	203-38	Nut, Fin Hex 3/8	4
8	410-38	Washer, Flat 3/8	8
9	SY-10208	Bushing Bearing	4
10	9020-0203	Bearing	4
11	402-38	Washer, Lock 3/8	4
12	331-38-28	Screw, Hex Hd. 3/8-16x1-3/4	4
13	54-27901	Upright, Plastic Roll Holder	2

Item	Part No.	Description	Qty.
14	54-27902	Mounting Plate, Roll Holder	2
15	335-102-6	Screw, Skt. Hd. #10-32x3/8"	18
16	410-010	Washer, Flat #10	22
17	54-27903-2	Bar Glide, Right, Plastic Roll	1
18	54-27903-1	Bar Glide, Left, Plastic Roll	1
19	54-27904	Upright Support	2
20	335-102-8	Screw, Skt. Hd. #10-32x1/2"	8

MS-Machine Size



Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.

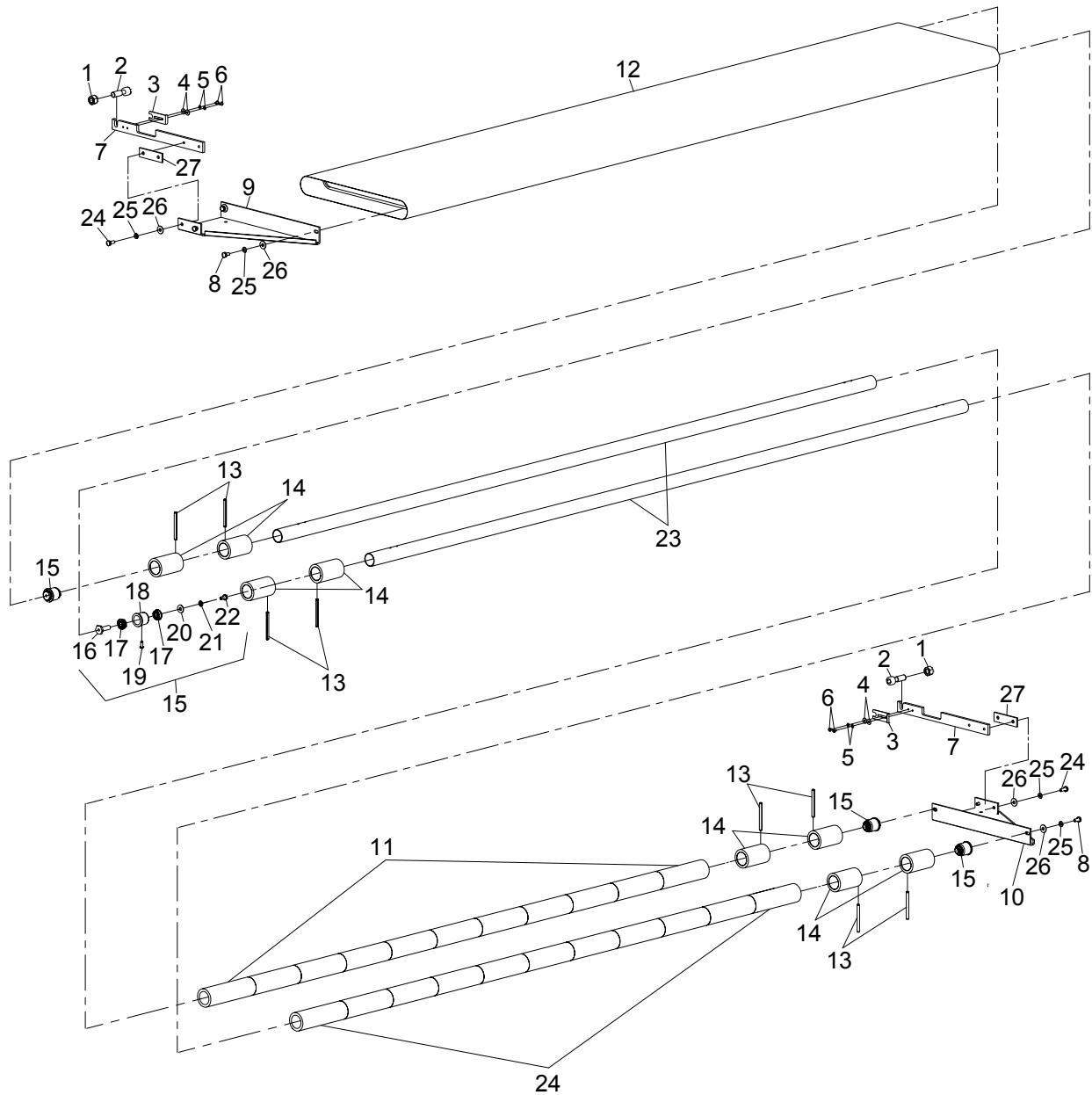
Eastman®

Over a Century of Cutting Expertise

Mini Hold Assembly (Light)**96-26107S-MS**

Item	Part No.	Description	Qty.
1	203-43	Nut, Fin. Hex 1/2-13	2
2	54-27761	Stud, Mini Hold	2
3	54-27187	Latch, Mini Hold	2
4	410-080	Washer, Flat #8	4
5	402-080	Washer, Lock #8	4
6	333-93-4	Screw,Skt.Btn.Hd. #8-32x1/4" 4	
7	54-27047	Link, Mini Hold	2
8	331-34-12	Screw, Skt. Hd. 1/4-20x3/4"	12
9	54-27046-R	Bracket, Right, Mini Hold	1
10	54-27046-L	Bracket, Left, Mini Hold	1
11	54-27206-2	Belt, Spacing Guide	32
12	54-27205S-MS	Belt, Hold Down Assembly	1
13	511-5-28	Roll Pin, .156 Dia.x1.75 Lg.	8
14	54-27206-1	Belt Alignment Guide, 1.25ID	8
15	68-26274	Bearing Hub Assembly, Mini	4
16	54-27190	Stud, Bearing Mount 3/8"	4
17	90C6-66	Ball Bearing, Flanged 3/8 ID	8
18	54-27189	Hub, Roller, Mini Hold	4
19	391-0-3	Screw, Rd. Hd. #0x3/16	4
20	410-34	Washer, Flat 1/4"	4
21	402-34	Washer, Lock 1/4"	4
22	331-34-8	Screw,Skt.Btn.Hd.1/4-20x1/2" 4	
23	54-27203S-MS	Tube, Holdown Assembly	2
24	331-34-8	Screw, Skt. Hd. 1/4-20x1/2"	4
25	402-34	Washer, Lock 1/4"	4
26	410-34	Washer, Flat 1/4"	4
27*	54-27760	Spacer Plate, Mini Hold	2
MS-Machine Size			
*As Required			

Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.



Eastman®

Over a Century of Cutting Expertise

Pressure Hold Assembly (Light)

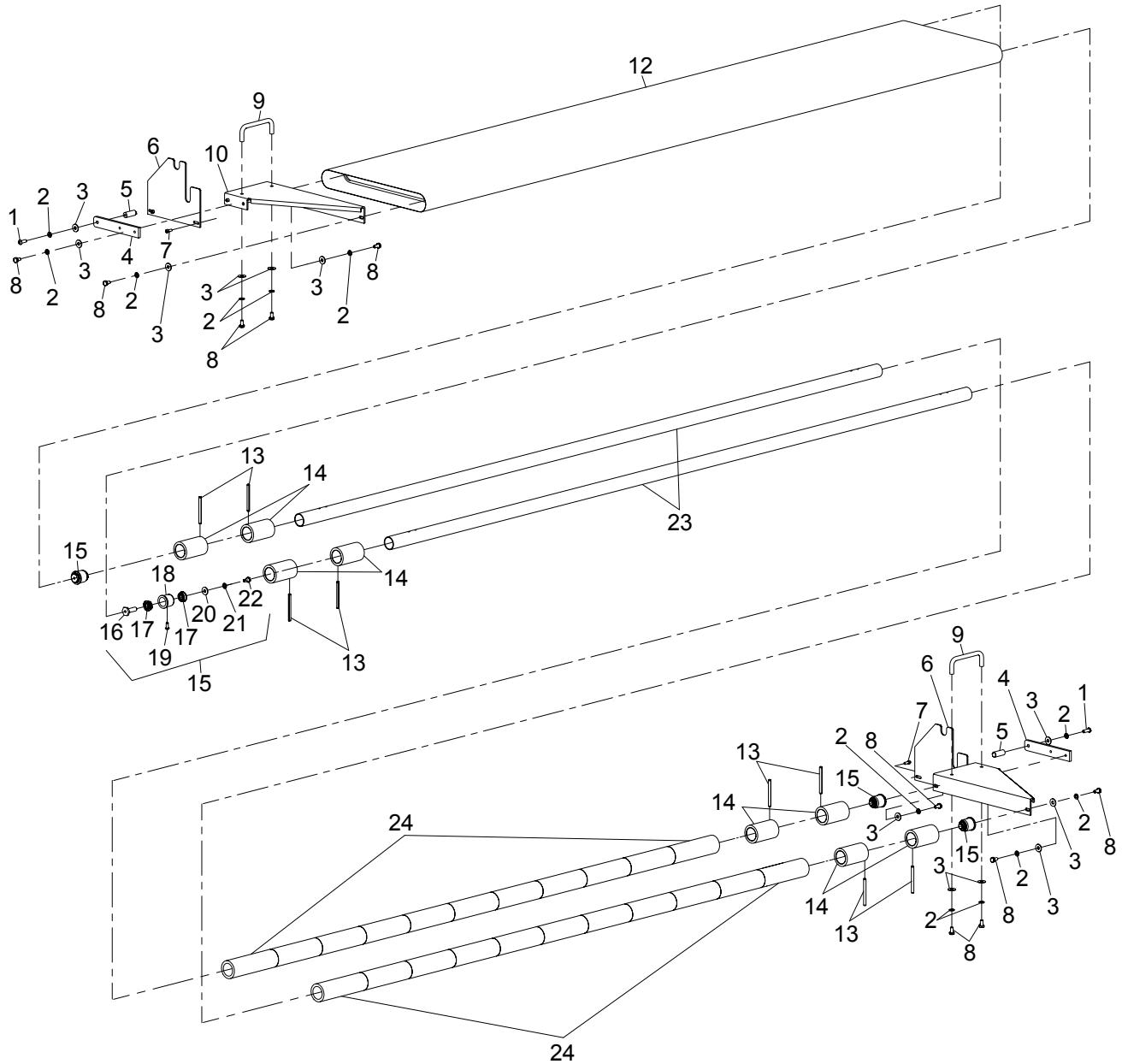
96-26109S-MS

Item	Part No.	Description	Qty.
1	333-34-12	Screw, Skt.Btn.Hd. 1/4-20x3/4"	2
2	402-34	Washer, Lock 1/4"	14
3	410-34	Washer, Flat 1/4"	14
4	54-27188	Link, Hold Down Loop	2
5	S-54	Stud, Box Mechanism	2
6	SK-21893	Guide Plate, Press Roller	2
7	335-102-8	Screw, Skt. Hd. #10-32x1/2"	4
8	331-34-8	Screw, Skt. Hd. 1/4-20x1/2"	12
9	9146-001	Handle, Catcher	2
10	54-27046-L	Bracket, Left, Mini Hold	1
11	54-27046-R	Bracket, Right, Mini Hold	1
12	54-27205S-MS	Belt, Hold Down Assembly	1
13	511-5-28	Roll Pin, .156 Dia.x1.75 Lg.	8
14	54-27206-1	Belt Alignment Guide, 1.25ID	8
15	68-26274	Bearing Hub Assembly, Mini	4
16	54-27190	Stud, Bearing Mount 3/8"	4
17	90C6-66	Ball Bearing, Flanged 3/8 ID	8
18	54-27189	Hub, Roller, Mini Hold	4
19	391-0-3	Screw, Rd. Hd. #0x3/16	4
20	410-34	Washer, Flat 1/4"	4
21	402-34	Washer, Lock 1/4"	4
22	331-34-8	Screw, Skt.Btn.Hd. 1/4-20x1/2"	4
23	54-27203S-MS	Tube, Holdown Assembly	2
24	54-27206-2	Belt, Spacing Guide	32
(25)	54-27284-1	Take-On Cam Plate, Extend	1

MS-Machine Size

()-Not Shown

Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.



Eastman®

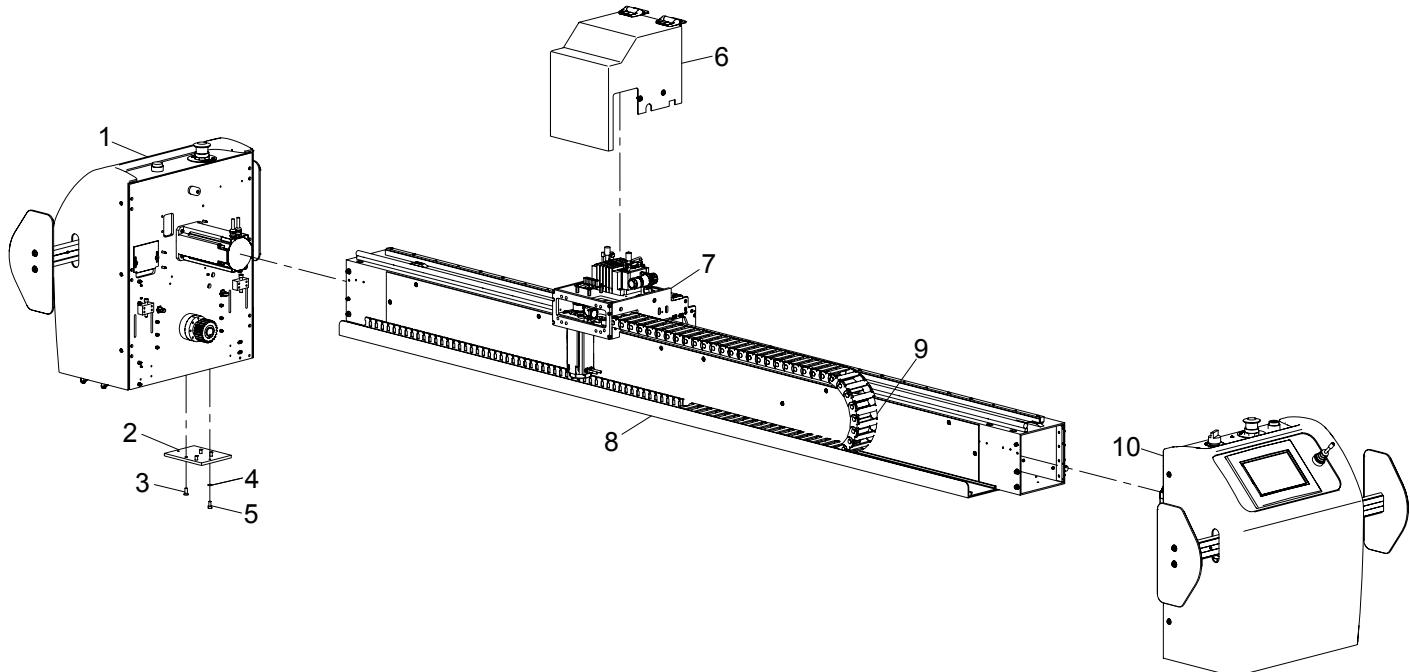
Over a Century of Cutting Expertise

Eagle 125 Gantry Assembly (Pre-2014)

68-26671-MS

ITEM	PART NO.	DESCRIPTION	QTY.
1	68-26665	Gantry, Non-Op Side, Eagle	1
2	54-28769	X-Axis E-Chain Mounting Brkt	1
3	332-M6-16	Screw,Skt.Flt.Hd. M6-1 X 16	4
4	402-M5	Washer, Lock M5	2
5	335-M5-12	Screw,Skt.Hd. M5-.8 X 12	2
6	68-26669	Rear Toolhead Cover Assy.	1
7	68-26670	Y-Car Assembly, Eagle 125	1
8	68-26671-MS	Eagle 125 Gantry Tube Assy.	1
9	67-26411	E-Chain, 76mm Wide	4.6ft
10	68-26668	Gantry, Op-Side Assy. Eagle	1

MS-Machine Size



GANTRY ASSEMBLY CABLES

31-27261-3.4	EC125 "Theta" Y-Axis E-Chain Cable
31-27262-3.2	EC125 "Y" Y-Axis E-Chain Cable
31-27263-2.4	EC125 "X1" Y-Axis E-Chain Cable
31-27264	EC125 "X2" Y-Axis E-Chain Cable
31-27279-MS	EC125 Y-Car Signal Cable
31-27237-MS	Gantry Ribbon Cable

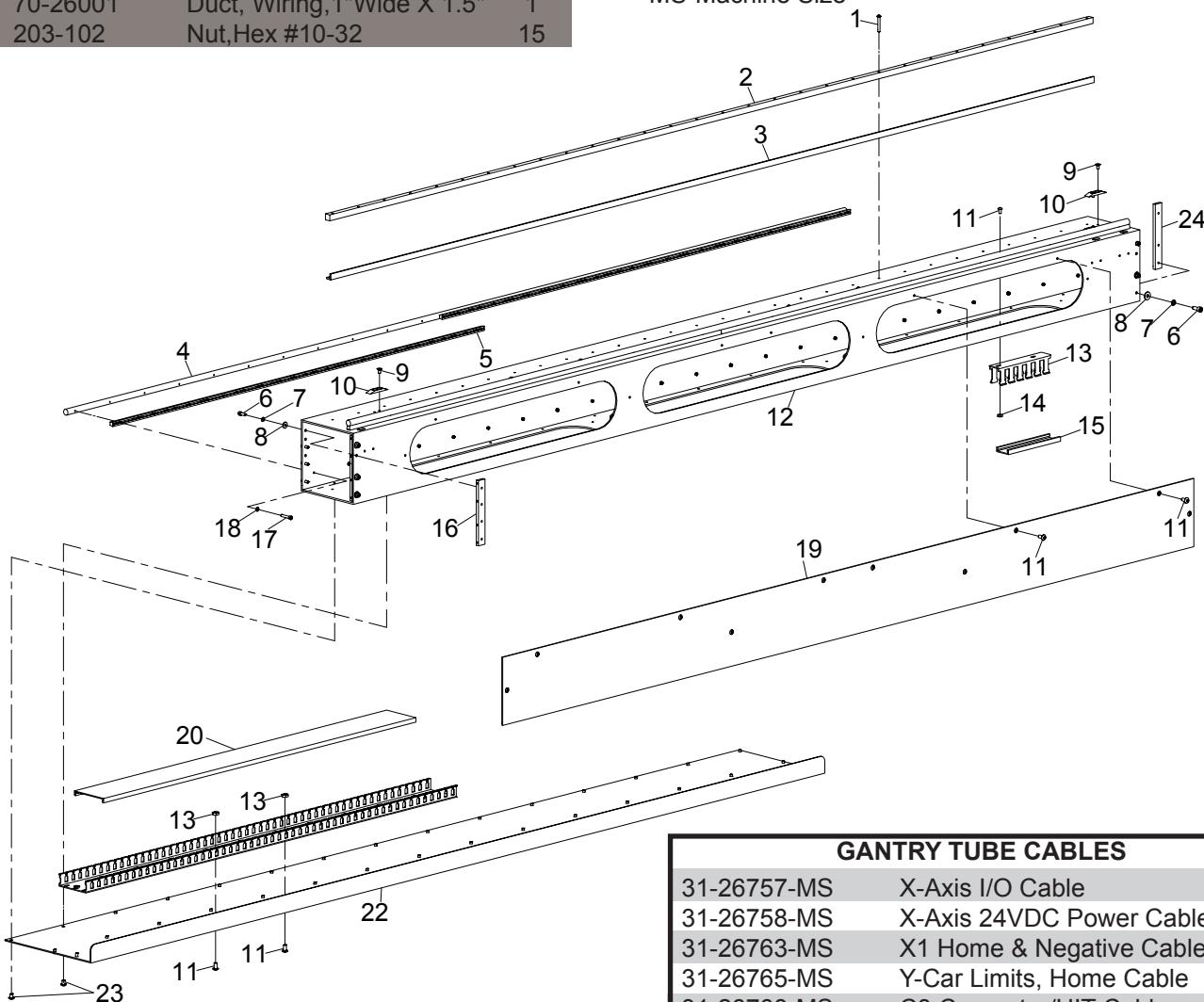
Eagle 125 Gantry Tube Assembly (Pre-2014)

68-26674-MS

ITEM	PART NO.	DESCRIPTION	QTY.
1	333-86-16	Screw,Skt.Btn.Hd.#6-32 X 1	30
2	67-12990	Gear Rack, 96" Long Delrin	1
3	54-C0411-MS	Y-Rack Support	1
4	67-C0219-7MS	Linear Rail, 1/2" Dia, 90" Len	2
5	67-C0220	Low Support, 1/2" Rail	4
6	335-102-6	Screw,Skt.Hd.#10-32 X 3/8	16
7	402-010	Washer, Lock #10	16
8	410-010	Washer, Flt.#10	16
9	332-102-6	Screw,Skt.Flt.Hd.#10-32X3/8	6
10	54-26807	Cam	3
11	333-102-6	Screw,Skt.Btn.#10-32X3/8	15
12	54-27171-MS	Main Tube, Synqnet	1
13	70-26001	Duct, Wiring, 1" Wide X 1.5"	1
14	203-102	Nut,Hex #10-32	15

ITEM	PART NO.	DESCRIPTION	QTY.
15	67-02634	Conduit Top 1"	1
16	54-C0305-5	Main Tube Mtg Insert, Hybrid	2
17	335-86-12	Screw,Skt.Hd.#6-32 X 3/4	46
18	402-060	Washer, Lock #6	46
19	54-27279-MS	Cover, Main Tube	1
20	67-26112	Cover,Duct Plastic White 3.0	1
21	67-26389	Duct, Wiring, 3" Wide X 1" High	4
22	54-C0410-MS	Bellypan	1
23	333-102-4	Screw,Skt.Btn.#10-32X1/4	30
24	54-C0305-6	Main Tube Mtg Insert, Hybrid	2
25	211-86	Nut, Elastic Hex Light #6-32	30
(26)	91-26003	Decal, Medium Eastman	1

()-Not shown
MS-Machine Size



GANTRY TUBE CABLES

31-26757-MS	X-Axis I/O Cable
31-26758-MS	X-Axis 24VDC Power Cable
31-26763-MS	X1 Home & Negative Cable
31-26765-MS	Y-Car Limits, Home Cable
31-26768-MS	C3 Computer/UIT Cable

Eastman®

Over a Century of Cutting Expertise

Gantry Non-Op Side, Eagle 125 (Pre-2014)

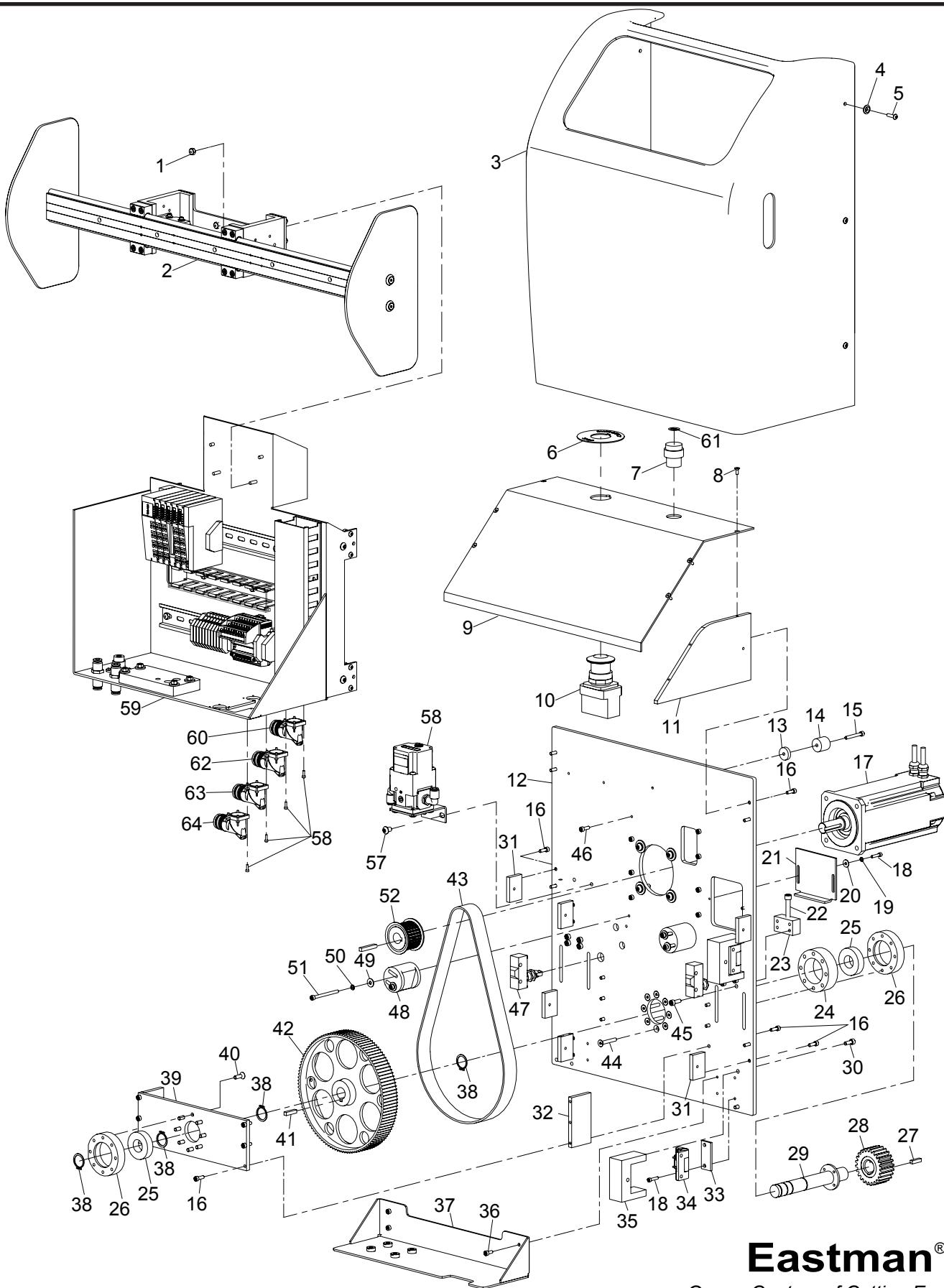
68-26665

ITEM	PART NO.	DESCRIPTION	QTY.
1	211-93	Nut,Elastic Hex #8-32	16
2	54-28770	Pause Paddle Bar, Eagle 125	1
3	54-28756	Gantry End Cover, Eagle 125	1
4	409-93-1	Washer,Black Ctsk. Finishing	6
5	333-93-10	Screw,Skt.Btn.Hd.#8-32 X 5/8	6
6	91-26011-1	Decal,"Emergency Stop",	1
7	31-26307	Yellow Illuminated Pushbutton	1
8	332-86-6	Screw,Skt.Flt.Hd.#6-32 X 3/8	6
9	54-27242	Cover Panel	1
10	31-26489	E-Stop Red Mushroom Pb	1
11	54-27239	Uit Brace	2
12	54-28755	Gantry Non-Op Side Plate	1
13	54-26598-1	Mount, Shock Absorber	1
14	67-26402	Rubber Bumper	1
15	335-93-20	Screw,Skt.Hd.#8-32X1&1/4	1
16	335-93-8	Screw,Skt.Hd.#8-32 X 1/2	28
17	31-27271	X1/X2 Motor, Eagle 125	1
18	335-86-10	Screw,Skt.Hd.#6-32 X 5/8	6
19	402-060	Washer, Lock #6	6
20	410-060	Washer, Flt.#6	6
21	54-27565	Gantry Cable Clamp Shield	1
22	335-34-32	Screw,Skt.Hd. 1/4-20 X 2	2
23	54-27113-1	Backlash Adjuster	2
24	54-LC095	Shim Bearing Housing	1
25	67-12984	Bearing, 3/4 Br, 1-5/8 OD	2
26	54-D0019	Bearing Housing	2
27	9063-010	Key 3/16 x 3/16 x .734	1
28	54-26295	Spur Gear, X-Axis, M9999	1
29	54-D0276	Shaft, Driven, M9000	1
30	335-102-8	Screw,Skt.Hd.#10-32 X 1/2	4
31	54-C0306	Cover Clips M9	6
32	54-D0485	Drive Standoff M9000	2
33	54-27104	Hinge Spacer Plate	2
34	67-26571	Hinge, Adjustable Friction	2
35	54-27105	Hinge Secure Plate	2
36	335-M4-10	Screw,Skt.Hd. M4-.7 X 10	4
37	54-28057	Gantry E-Chain Bracket	1
38	67-D0216-5	Snap Ring	4
39	54-D0022-2	X Shaft Supp M9000	2
40	332-102-10	Screw,Skt.Flt.Hd.#10-32X5/8	8
41	9063-104	Key, Flt. .1865 x .188 x .859	1

ITEM	PART NO.	DESCRIPTION	QTY.
42	54-D0065	Pulley 112 Tooth	1
43	67-02963-2	Belt, Htd 800-M5-25	1
44	332-102-20	Screw,Skt.Flt.Hd.#10-32X1&1/8	8
45	335-102-9	Screw,Skt.Hd.#10-32 X 9/16	8
46	335-93-10	Screw,Skt.Hd.#8-32 X 5/8	8
47	31-00922	Switch Roller	2
48	54-27612	Belt Guide, X-Axis	2
49	410-080	Washer, Flt.#8	4
50	402-080	Washer, Lock #8	4
51	335-93-32	Screw,Skt.Hd.#8-32 X 2	4
52	67-26712	Motor Pulley, 5mm X 25mm	1
53	410-M6	Washer, Flt M6	4
54	402-M6	Washer, Lock M6	4
55	333-M6-20	Screw,Skt.Btn.Hd. M6-1 X 20	4
56	27-27103	Digital Press. Trans W/Cable	1
57	333-34-6	Screw,Skt.Btn.Hd.1/4-20X3/8	2
58	335-M2.5-8	Screw,Skt.Hd. M2.5-0.45X8	16
59	68-26666	Gantry Elect. Tray Assy.	1
60	31-27264	EC125 "X2" Y-Axis Pwr Cable	1
61	91-26041	Decal, Button Labels, ETS	1
62*	31-27263-CL	EC125 "X1" Y-Axis Cable	1
63*	31-27262-CL	EC125 "Y" Y-Axis Cable	1
64*	31-27261-CL	EC125 "Theta" Y-Axis Cable	1

*Not Included in Assembly

Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.



Eastman®

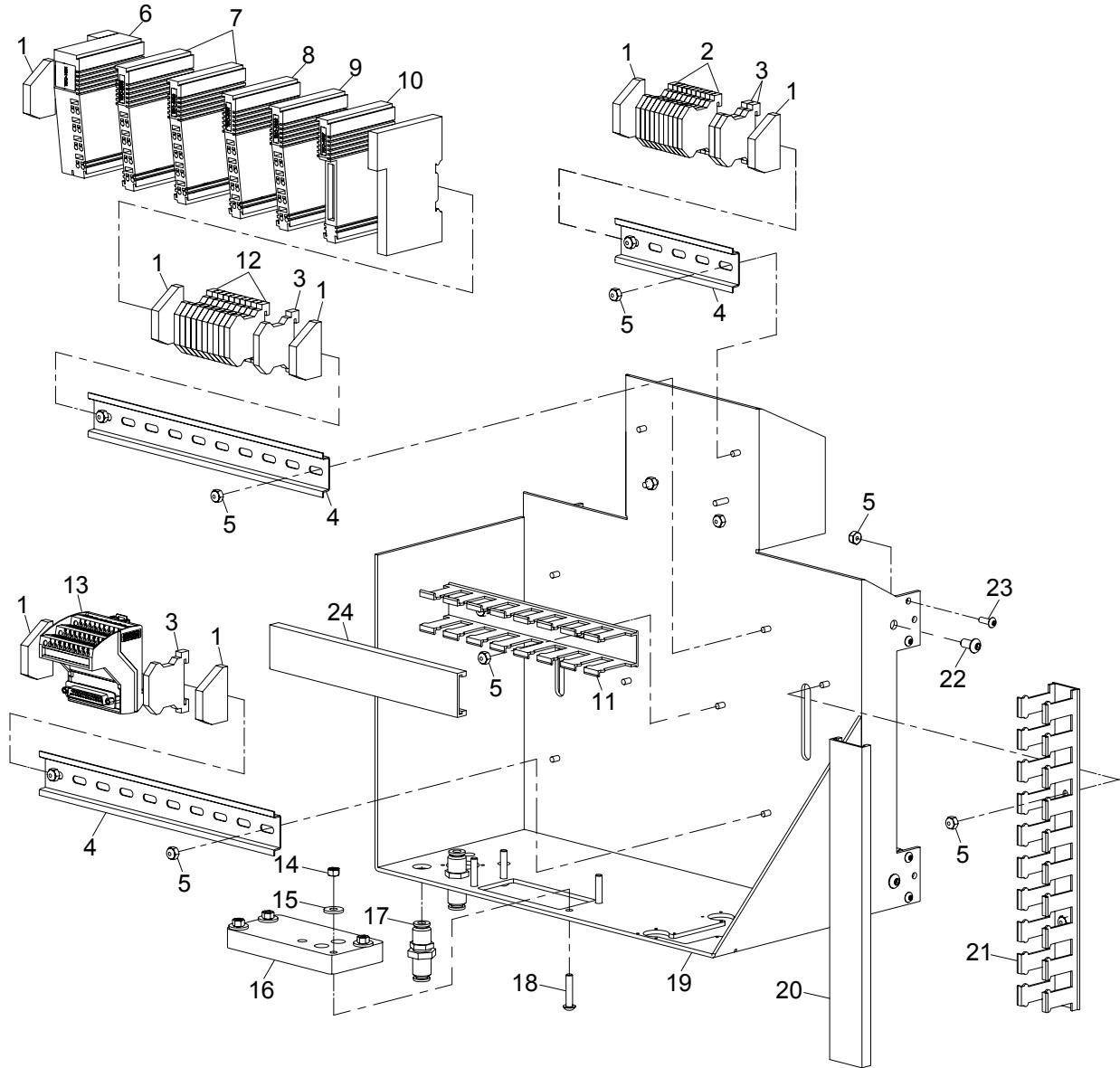
Over a Century of Cutting Expertise

Gantry Electric Tray, Eagle 125 (Pre-2014)

68-26666

ITEM	PART NO.	DESCRIPTION	QTY.
1	31-26414	Terminal End Clamps	7
2	31-26384	Terminal Block	10
3	31-26405	Ground Terminal Block	4
4	31-00739	8" Terminal Mount Ns-35 2	3
5	211-93	Nut,Elastic Hex #8-32	16
6	31-26366	Tsio-1001 Slice I/O Network	1
7	31-26367	Tsio-2008 Slice 8 Dig Input	2
8	31-27156	Tsio-4007 16Chnl Dig Output	1
9	31-26379	Tsio-5001 Slice Contact	1
10	31-26369	Tsio-7002 Slice Analog Output	1
11	70-26001	Duct, Wiring, 1" Wide X 1.5" Hig	1
12	31-26604	Terminal Block - Din Mt 6mm	10

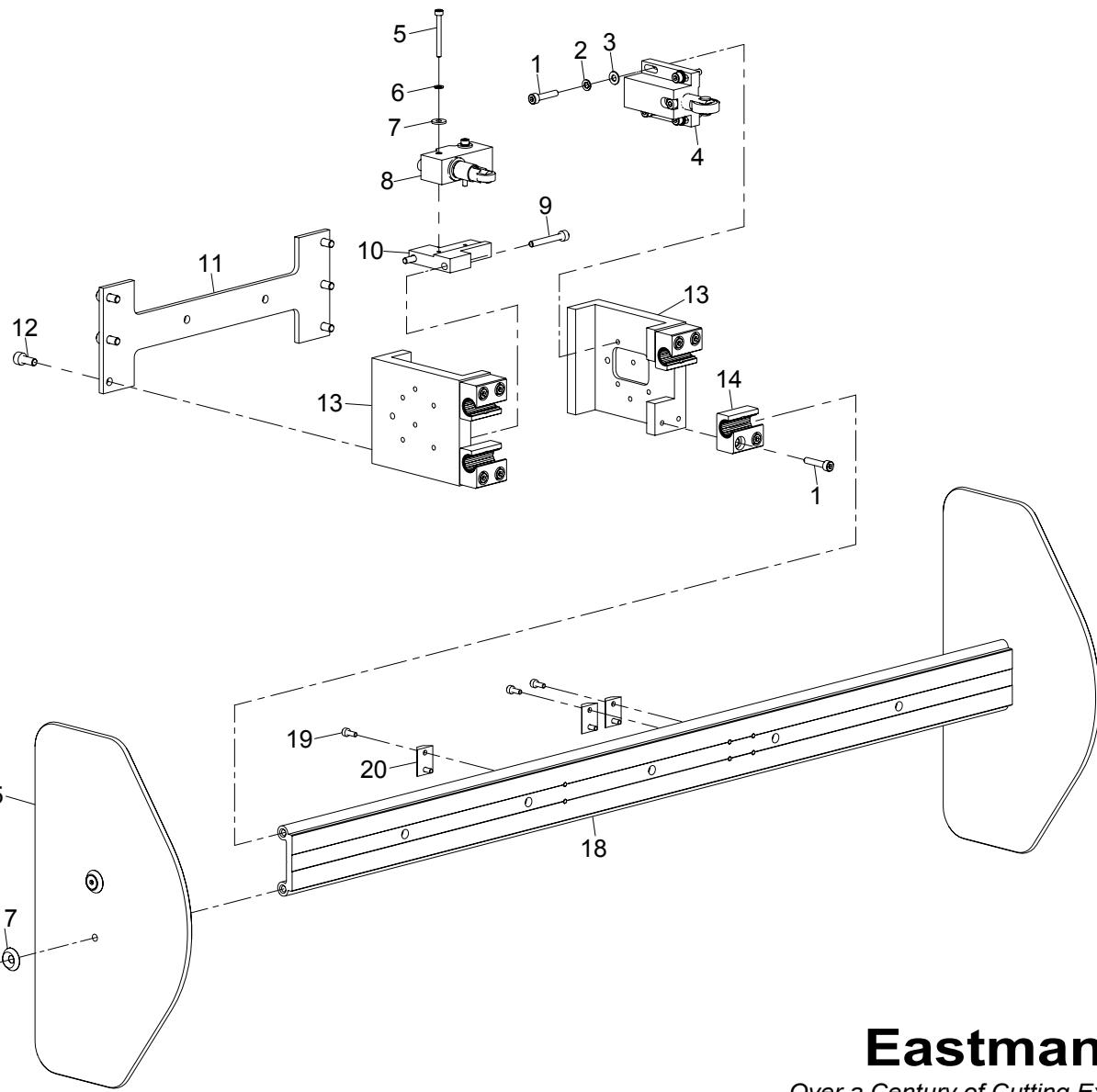
ITEM	PART NO.	DESCRIPTION	QTY.
13	31-26695	Db25 Male Screw Terminal	1
14	206-M5	Nut, Hex M5 X 0.8 X4.0	4
15	410-M5	Washer, Flt M5	4
16	31-26703	Laser Power Cable Bulkhead	1
17	100-17-1	Bulk Head Union 1/4" Tube	2
18	333-M5-25	Scr.Skt.Btn.Cp. M5 X 0.8 X25	4
19	54-28754	Gantry Electronics Tray, Eagl	1
20	70-26005	Cover, Wiring Duct, 2" Wide	1
21	67-27151	Duct, Wiring, 2.0" X 1.5"	1
22	333-34-8	Screw,Skt.Btn.Hd. 1/4-20	2
23	333-93-8	Screw,Skt.Btn.Hd.#8-32 X 1/2	6
24	67-02634	Conduit Top 1"	1



Pause Paddle, Eagle 125 (Pre-2014)

68-26667

ITEM	PART NO.	DESCRIPTION	QTY.	ITEM	PART NO.	DESCRIPTION	QTY.
1	335-M4-20	Screw,Skt.Hd. M4-.7 X 20	12	13	54-28484	Pause Assy Brkt	2
2	402-M4	Washer, Lock M4	2	14	PF-13425-1	Linear Bearing,10mm,Pfs/Self 4	
3	401-M4	M4 Narrow Flat Washer	4	15	54-28771	Pause Paddle, Eagle 125	2
4	67-27084	Roller Plunger (Flange Mount)1		16	332-M5-20	Screw,Skt.Flt.Hd. M5-0.8X20	4
5	335-M3-30	Screw,Skt.Hd. M3-.5 X 30	2	17	67-27085	Countersunk Washer (M5)	4
6	402-M3	Washer, Lock M3	2	18	54-28770	Pause Paddle Bar, Eagle 125	1
7	410-M3	Washer, Flt M3	2	19	335-M3-8	Screw,Skt.Hd. M3-.5 X 8	6
8	67-27073	Switch	1	20	54-28487	Pause Cam	3
9	335-M4-30	Screw,Skt.Hd. M4-.7 X 30	2				
10	54-28650	Switch Brkt	1				
11	54-28758	Pause Mounting Bracket	1				
12	335-M5-12	Screw,Skt.Hd. M5-.8 X 12	6				



Eastman®

Over a Century of Cutting Expertise

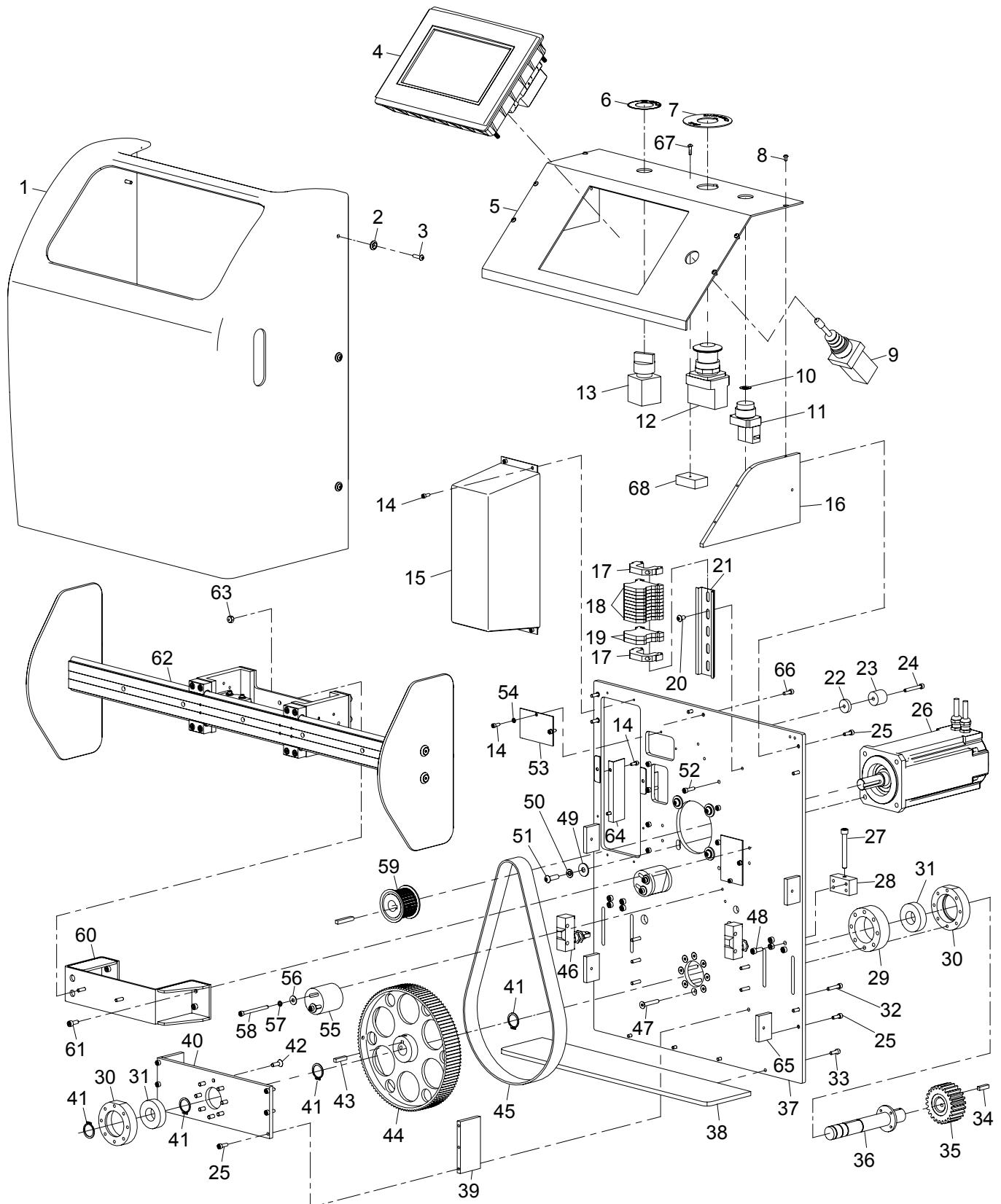
Gantry Op-Side, Eagle 125 (Pre-2014)

68-26668

ITEM	PART NO.	DESCRIPTION	QTY.
1	54-28756	Gantry End Cover, Eagle 125	1
2	409-93-1	Washer,Black Ctsk. Finishing	6
3	333-93-10	Screw,Skt.Btn.Hd.#8-32 X 5/8	6
4	31-26441-1	Touchscreen Uit Program	1
5	67-26594	Uit Panel, Control	1
6	91-26075	Decal, Tool On/Off	1
7	91-26011-1	Decal,"Emergency Stop"	1
8	333-86-4	Screw,Skt.Btn.Hd.#6-32 X 1/4	6
9	31-12947	Joystick, 4 Position,4 N.O. C	1
10	91-26041	Decal, Button Labels, Ets	1
11	31-26307	Yellow Illuminated Pushbutton	1
12	31-26489	E-Stop Red Mushroom	1
13	31-26331	Green Illuminated Selector	1
14	335-86-6	Screw,Skt.Hd.#6-32 X 3/8	12
15	54-27558	E-Chain Shield, Gantry Plate	1
16	54-27239	Uit Brace	2
17	31-26227	End Anchor,1492-Ea35	2
18	31-26384	Terminal Block - Din Mt 5mm	10
19	31-26405	Ground Terminal Block	2
20	333-99-6	Screw,Skt.Btn.Hd.#10-24X3/8	1
21	31-00739-5	5" Terminal Mount	1
22	54-26598-1	Mount, Shock Absorber	1
23	67-26402	Rubber Bumper	1
24	335-93-20	Screw,Skt.Hd.#8-32 X 1&1/4	1
25	335-93-8	Screw,Skt.Hd.#8-32 X 1/2	18
26	31-27271	X1/X2 Motor, Eagle 125	1
27	335-34-32	Screw,Skt.Hd. 1/4-20 X 2	2
28	54-27113-1	Backlash Adjuster	2
29	54-LC095	Shim Bearing Housing	1
30	54-D0019	Bearing Housing	2
31	67-12984	Bearing,3/4Br,1-5/8-Od	2
32	335-93-14	Screw,Skt.Hd.#8-32 X 7/8	6
33	335-M4-12	Screw,Skt.Hd. M4-.7 X 12	4
34	9063-010	Key 3/16 X 3/16 X .734	1
35	54-26295	Spur Gear,"X"-Axis,M9999	1
36	54-D0276	Shaft,Driven,M9000	1
37	54-27111-C3	Gantry Plate, Op-Side,	1
38	54-28056	Gantry Bottom Plate	1
39	54-D0485	X Drive Standoff M9000	2
40	54-D0022-2	X Shaft Supp M9000	1
41	67-D0216-5	Snap Ring 3/4	4

Item	Part No.	Description	Qty.
42	332-102-10	Screw,Skt.Flt.Hd.#10-32X5/8	8
43	9063-104	Key,Flt.Q.Ends.1865X.188	1
44	54-D0065	Pulley 112 Tooth	1
45	67-02963-2	Belt,Htd 800-5M-25	1
46	31-00922	Switch,Roller,90-Deg,Spdt	2
47	332-102-20	Screw,Skt.Flt.Hd.#10-32X1&1 8	8
48	335-102-9	Screw,Skt.Hd.#10-32 X 9/16	8
49	410-M6	Washer, Flt M6	4
50	402-M6	Washer, Lock M6	4
51	333-M6-20	Screw,Skt.Btn.Hd. M6-1 X 20	4
52	335-93-10	Screw,Skt.Hd.#8-32 X 5/8	8
53	54-27559	Shield, Gantry Bearing	2
54	402-060	Washer, Lock #6	4
55	54-27612	Belt Guide, X-Axis	2
56	410-080	Washer, Flat #8	4
57	402-080	Washer, Lock #8	4
58	335-93-32	Screw,Skt.Hd.#8-32 X 2	4
59	67-26712	Motor Pulley,5mm X 25mm	1
60	54-27991	Mounting Bracket, Pause Pad	1
61	335-99-8	Screw,Skt.Hd.#10-24 X 1/2	4
62	68-26667	Pause Paddle Assembly	1
63	211-93	Nut,Elastic Hex Light #8-32	2
64	54-26224	E-Chain Funneling Bar	2
65	54-C0306	Cover Clips M9	4
66	335-93-6	Screw,Skt.Hd.#8-32 X 3/8	2
67	333-86-8	Screw,Skt.Btn.Hd.#6-32 X 1/2	1
68	54-27244	Fastener Block	1

Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.



Eastman®

Over a Century of Cutting Expertise

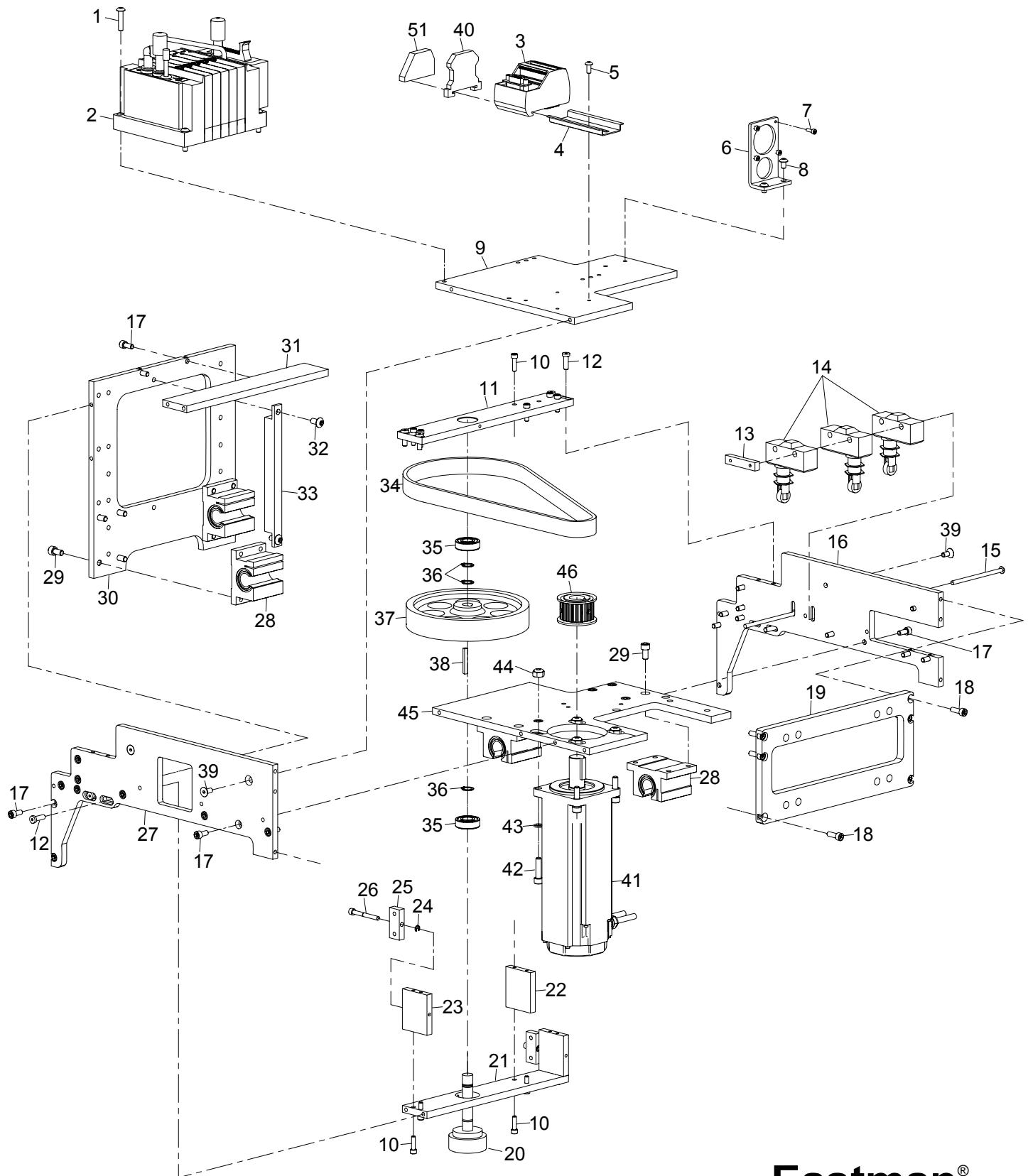
Y-Car Assembly, Eagle 125 (Pre-2014)

68-26670

ITEM	PART NO.	DESCRIPTION	QTY.
1	333-93-12	Screw,Skt.Btn.Hd.#8-32 X 3/4	4
2	27-27104	5 Port Air Valve, Eagle 125	1
3	31-26415	Db15 Male Interface Terminal	1
4	31-00739	8" Terminal Mount Ns-35	2
5	333-93-6	Screw,Skt.Btn.Hd.#8-32 X 3/8	2
6	54-28764	Theta Motor Cable Flange	1
7	335-M2.5-8	Screw,Skt.Hd. M2.5-0.45 X 8	4
8	333-93-4	Screw,Skt.Btn.Hd.#8-32 X 1/4	2
9	54-28763	Y-Car Top Plate, Eagle 125	1
10	335-86-8	Screw,Skt.Hd.#6-32 X 1/2	12
11	54-27999	Y-Car Pinion Top Plate, Eagle	1
12	336-93-8	Screw,Low Skt.Hd.#8-32X1/2	8
13	CH-72	Plate, Nut For Micro Switch	1
14	31-00922	Switch,Roller,90-Deg,Spdt	3
15	313-86-40	Screw,Rd.Hd.#6-32 X 2&1/2	2
16	54-28761	Y-Car Left Side Plate, Eagle	1
17	335-93-6	Screw,Skt.Hd.#8-32 X 3/8	22
18	335-93-8	Screw,Skt.Hd.#8-32 X 1/2	6
19	54-28762	Y-Car Rear Plate, Eagle 125	1
20	54-02934	Spur Gear,25-Tooth	1
21	54-28021	Y-Car Pinion Bottom Plate, Ea	1
22	54-H0233	Lt Y Car Bklsh Conn	1
23	54-28022	Y-Car Pinion Adjust Plate, Ea	2
24	632-8A	Retaining Ring .125 Shaft	2
25	54-28023	Y-Car Pinion Adjust Block, Ea	2
26	54-28031	Y-Car Pinion Adjust Bolt, Eag	2
27	54-28760	Y-Car Right Side Plate, Eagle	1
28	67-06818 CL	Pillow Block,1/2" W/Retaining	4
29	335-102-6	Screw,Skt.Hd.#10-32 X 3/8	16
30	54-27261	Tool Head Interface Plate,Syn	1
31	54-H0231	Lt Y Car 2Nd Hori	1
32	333-102-6	Screw,Skt.Btn.Hd.#10-32X3/8	2
33	54-27269	Toolhead Allignment Guide	1
34	67-02628-120	Belt,120-Tooth,5M X 15Mm	1
35	67-00520	Bearing,.375 Id X .875 OD	2
36	632-24	Ring,Rtn.External .375 Shaft	3
37	54-12985	Pulley,72-Tooth,Y-Axis	1
38	9063-003	Key, Flat .125 Sq. X .938 Lg:	1
39	332-93-6	Screw,Skt.Flt.Hd.#8-32 X 3/8	4
40	31-26405	Ground Terminal Block;Din	1
41	31-27273	Theta/Y Motor, Eagle 125	1

Item	Part No.	Description	Qty.
42	335-99-12	Screw,Skt.Hd.#10-24 X 3/4	4
43	402-010	Washer, Lock #10	4
44	211-99	Nut,Elastic Hex Light #10-24	4
45	54-28024	Y-Car Base Plate, Eagle C3	1
46	67-D0213-20	Flange Pulley,20-Tooth	1
47	54-27619	Belt Guide, Y-Axis	2
48	410-060	Washer, Flt.#6	4
49	402-060	Washer, Lock #6	4
50	331-86-24	Screw,Hex.Hd.#6-32 X 2	4
51	31-26414	Terminal End Clamps; Din	1

Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.



Eastman®

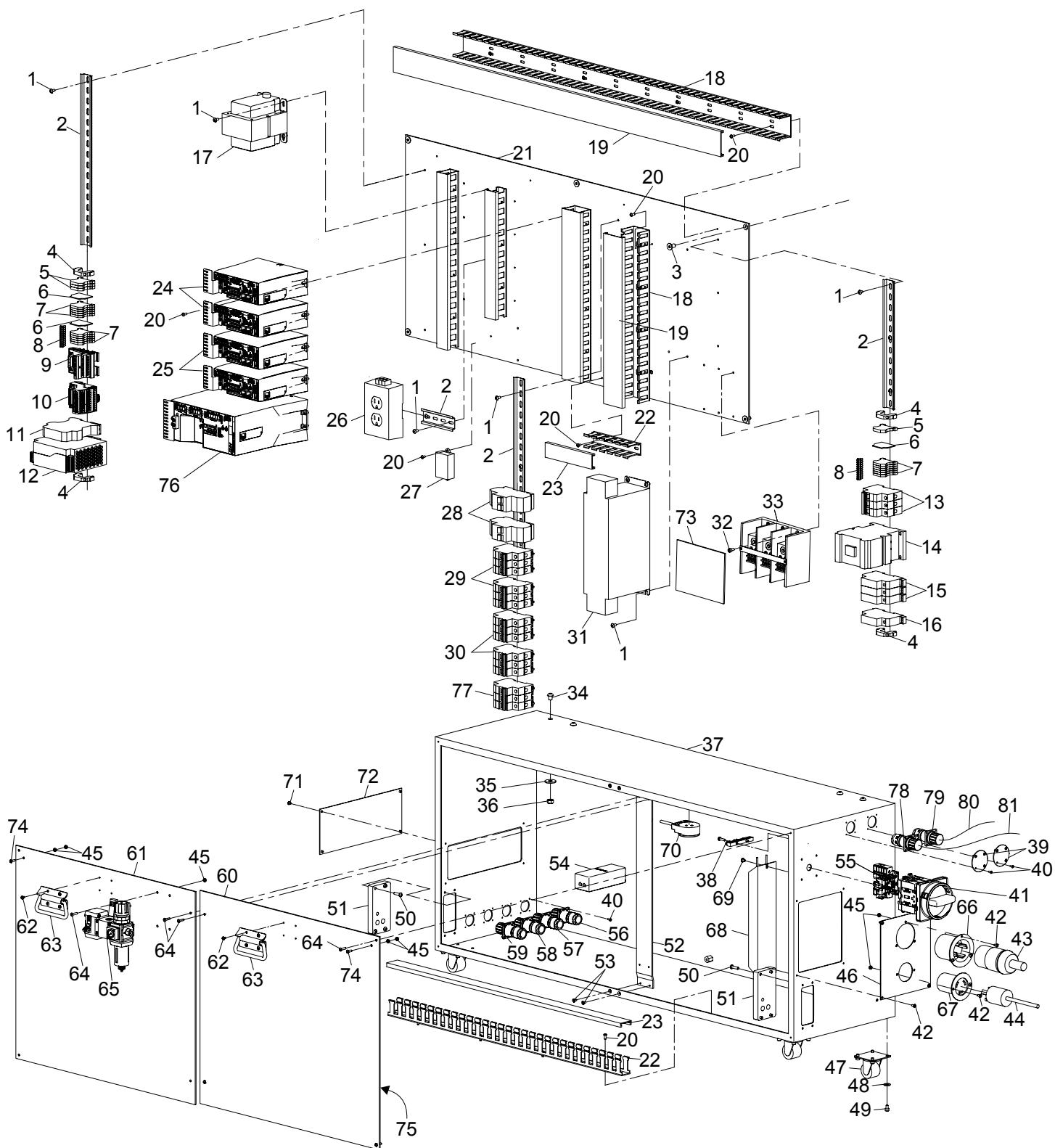
- Over a Century of Cutting Expertise

Control Cabinet, 230V, 3 Phase (Pre-2014)

68-26672-1

ITEM PART NO.	DESCRIPTION	QTY.
1 333-M5-10	Screw,Skt.Btn.Hd. M5-.8X10	19
2 31-00739	8" Terminal Mount	4
3 332-M8-16	Screw,Skt.Flt.Hd. M8-1.25 X 16	
4 31-26227	End Anchor, 1492-Ea35	4
5 31-26405	Ground Terminal Block	4
6 31-27192	Terminal Block Isolation	3
7 31-26384	Terminal Block	16
8 31-27191	Terminal Block Jumpers	2
9 31-26380	DB15 Female Interface Term.	1
10 31-26696	DB25 Female Screw Terminal	1
11 31-26381	STI Safety Monitoring	1
12 31-26370	24VDC 5A Din Mount	1
13 31-27268	3 Phase 63A Circuit Breaker	1
14 31-27154	3 Phase 65A Contactor w/24V	1
15 31-27283	Surge Protector, 220V Single	1
16 31-27284	Surge Protector, Ground Con.	1
17 11-1625	Autotransformer, 230/115	1
18 67-27151	Duct, Wiring, 2" Wide	5ft
19 70-26005	Cover, Wiring Duct, 2"	5ft
20 333-M4-10	Screw,Skt.Btn.Hd. M4-.7X10	22
21 54-28752	Controls Enclosure Panel	1
22 70-26001	Duct, Wiring 1" Wide	5.6ft
23 67-02634	Conduit, 1" Top	5.6ft
24 31-27172	Amp, 6A, X Axis	2
25 31-27171	Amp, 3A Y&Theta	2
26 31-26385	Power Outlet Din Rail Mount	1
27 31-27140-2	Step Down Converter	1
28 31-26667	2 Pole 10A Circuit Breaker	2
29 31-27291	3 Phase 10A Circuit Breaker	2
30 31-27293	3 Phase 6A Circuit Breaker	2
31 31-27153	3 Phase 75AMP Filter	1
32 335-M5-10	Screw,Skt.Hd. M5-.8 X 10	6
33 31-27180	Distribution Block	1
34 333-M8-10	Scrws.,Skt.Btn.Hd.M8-1.25X10	4
35 410-M8	Washer, Flt M8	4
36 203-M8	Nut, Fin. Hex M8-1.25	4
37 54-28746	Controls Enclosure, 125	1
38 31-27059	Ground Bar Kit	1
39 54-28768	Bulkhead Hole Cover	2
40 333-M3-8	Screw,Skt.Btn.Hd. M3-.5 X 8	24
41 31-26012-19	On/Off Switch	1
42 333-M4-8	Screw,Skt.Btn.Hd. M4-0.7X8	16
43 31-26018-92	Connector 220V, 30A Female	1
44 11-1706	Plug, Twist Lock 15 Amp	250
45 203-M4	M4x0.7 Hex Nut	13
46 54-28750	Power Connector Bulk. Kit	1
47 67-27219	Caster, Low Profile Swivel	4
48 410-M5	Washer, Flt M5	16
49 335-M5-8	Screw,Skt.Hd. M5-.8 X 8	16

Item	Part No.	Description	Qty.
50	335-M5-20	Screw,Skt.Hd. M5-.8 X 20	8
51	31-26703	Laser PWR Cable Kit	2
52	54-28747	Center Rib, Control Enclosure	1
53	332-M4-8	Screw,Skt.Flt.Hd. M4-.7 X 8	4
54	31-26601	PWR over Ethernet Injector	1
55	31-26012-19-1	Earth Grounding Terminal	1
56	31-27256-X1	EC125 X1 PWR/FB Bulkhead	1
57	31-27256-X2	EC125 X2 PWR/FB Bulkhead	1
58	31-27256-Y	EC125 Y PWR/FB Bulkhead	1
59	31-27256-Theta	EC125 Th. PWR/FB Bulkhead	1
60	54-28748	Control Panel Cover	1
61	54-28748-1	Panel Cover w/ Air Reg.	1
62	333-M4-6	Screw,Skt.Btn.Hd. M4-.7X6	8
63	67-27227	Control Cabinet Door Handle	2
64	333-M4-16	Screw,Skt.Btn.Hd. M4-.7X16	12
65	100-18-35	Filter, Regulator, Diverter	1
66	31-26300-220	220V, 3 Phase Power Conn.	1
67	11-1705	Outlet, Twist Lock	1
68	31-27195	Regen Resistor	1
69	333-M5-6	Screw,Skt.Btn.Hd. M5-.8 X 6	8
70	31-27282	Led Puck Style Work Light	1
71	333-M4-5	Screw,Skt.Btn.Hd. M4-.7 X 5	4
72	54-26875	Auxiliary Panel	1
73	31-27180-1	Distribution Block Cover	1
74	333-M4-12	Screw,Skt.Btn.Hd. M4-.7 X 12	2
75	67-26893	Cover Edge Seal	20ft
76	31-27175	Amplifier 24A, Conveyor,125	1
77	31-27179	3 Phase 30A Circuit Breaker	1
78	31-27270	Cable,Conv FB Bulk,C125	1
79	31-27272	Cable,Conv Pwr Bulk,C125	1
80	31-27275	Cable, Conveyor Power,C125	1
81	31-27274	Cable, Conveyor FB C125	1
(82)	922	Wire, 14GA Black	110ft
(83)	866	Wire, 18GA Blue	110ft
(84)	870	Wire, 18GA White/Blue	60ft
(85)	808	Wire, 16GA Yellow/Green	30ft
(86)	882	Wire, 22GA Violet	10ft
(87)	896	Wire, 22GA Violet/White	10ft
(88)	11-988-13	Terminal, #10 Ring Vinyl	20
(89)	11-988-14	Terminal, Ring Tongue	10
(90)	31-26660	Hook Sticky Pad	25
(91)	254C1-14	4" Nylon Zip Tie	40
(92)	31-27242	Wire, 10GA Black	30ft
(93)	31-27241	Wire, 8GA Black	40ft
(94)	31-26786	S3 Transformer Cables	1
(95)	31-26787	S3 24VDC Power Supply Cbl.	1
(96)	31-26788	S3 E-Stop Relat Wiring	1
(97)	31-26789	S3 C1-Line Filter Wiring	1
(98)	31-26790	S3 Line Filter to Amp Wiring	1
()-Not Shown			



Item numbers are for reference only.
Please Specify PART NUMBER when
ordering replacement parts.

Eastman®

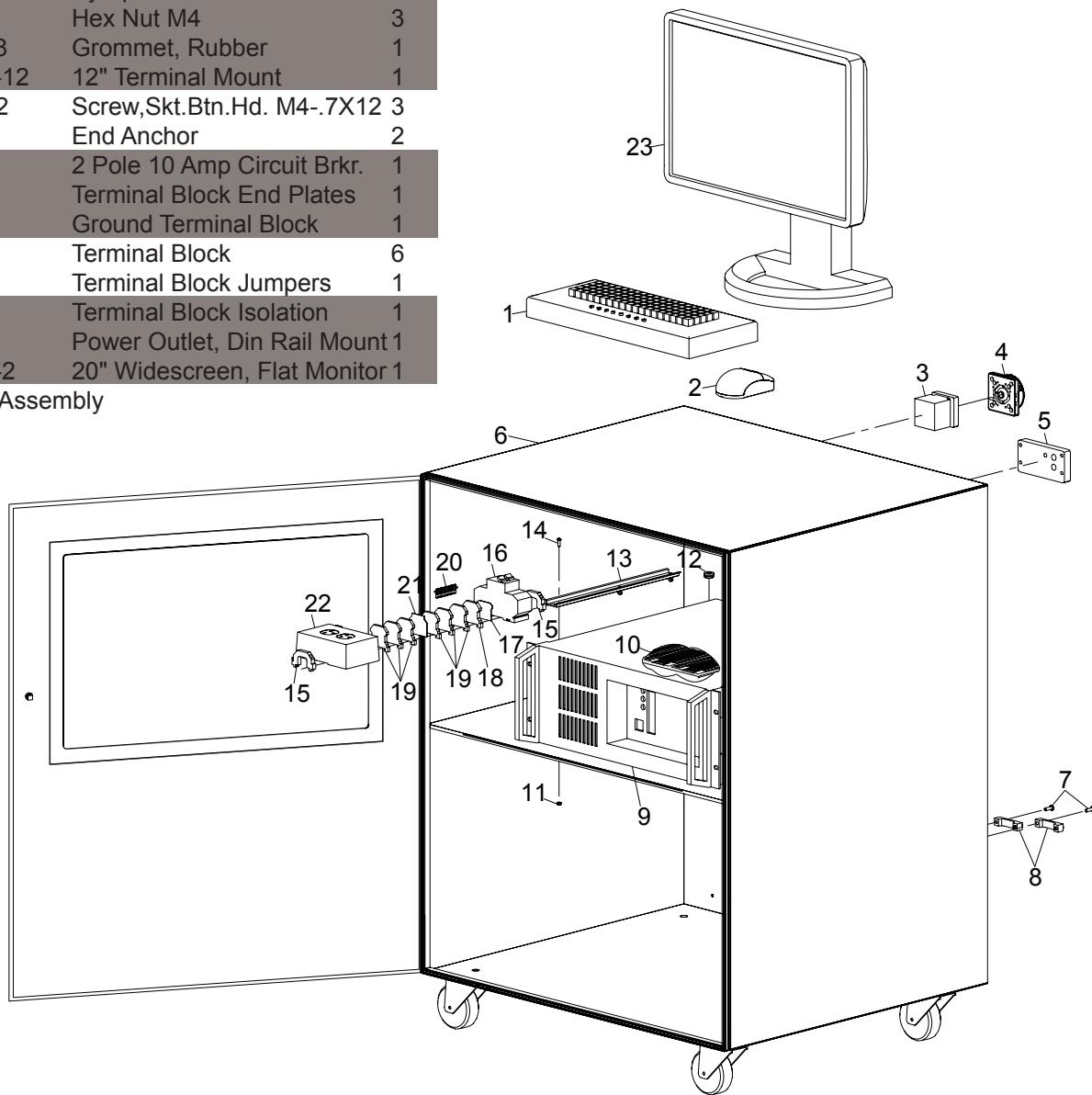
Over a Century of Cutting Expertise

Computer Enclosure, Eagle 125 (Pre-2014)

68-26673

ITEM	PART NO.	DESCRIPTION	QTY.
1	11-00868-03	Keyboard	1
2	11-00054-2	Mouse	1
3	31-26296	Disconnect Switch	1
4	31-26297	Disconnect Switch with Knob	1
5	31-26703	Laser Power Cable Bulkhead	1
6	67-27228	Computer Enclosure Cart	1
7	333-M5-16	Screw,Skt.Btn.Hd. M5-.8X16	4
8	54-C0230-2	Cable Clamp	2
9	10-26083-CE-IND		
		Computer	1
10	31-26358-3	Synqnet Controller Card	1
11	203-M4	Hex Nut M4	3
12	9015-0008	Grommet, Rubber	1
13	31-00739-12	12" Terminal Mount	1
14	333-M4-12	Screw,Skt.Btn.Hd. M4-.7X12	3
15	31-26227	End Anchor	2
16	31-26667	2 Pole 10 Amp Circuit Brkr.	1
17	31-27193	Terminal Block End Plates	1
18	31-26405	Ground Terminal Block	1
19	31-26384	Terminal Block	6
20	31-27191	Terminal Block Jumpers	1
21	31-27192	Terminal Block Isolation	1
22	31-27220	Power Outlet, Din Rail Mount	1
23*	10-26065-2	20" Widescreen, Flat Monitor	1

*Not Included in Assembly



Service Record

Machine Serial No.: _____

Machine Voltage: _____

Date of Purchase: _____

Date	Type of Service Performed

Eastman®

Over a Century of Cutting Expertise

TECHNICAL DATA**Eastman® Eagle C125****Eagle C125**

Maximum Gantry Speed	60 in/sec (152 cm/sec)
Maximum Conveyor Speed	12 in/sec (30 cm/sec)
Maximum Table Length	36 ft (11 m)
Cut Accuracy *	+/- 0.010 in (0.025 cm)
Gantry Weight	260 lbs (118 kg)
Machine Voltage (3 Phase).....	208/220/400/440/575 VAC
Blower Operating Voltage	220/440 VAC, 3 Phase 50/60Hz
Power Requirement	220v, 20A
Minimum Operating Pressure	75 psi
Volume of Air Service	5 SCFM
Minimum Temperature.....	55° non-condensing
Power Consumption	Gantry 3.6KVA Blower 3.5KVA

Information based on a standard 72" Maximum cutting capacity machine.

* Relative to the type and quality of fabric, Cutting speed, Pulling mode, Operational Settings etc.

Machine Size	Working Width	Table Width (including Rack and Rail)	Overall Machine Width
72" (183 cm)	70.6" (179 cm)	84" (213 cm)	105" (267 cm)
78" (198 cm)	76.6" (194 cm)	90" (229 cm)	111" (267 cm)
84" (213 cm)	82.6" (210 cm)	100-1/4" (255 cm)	111" (282 cm)
126" (320 cm)	124.6" (317 cm)	142-1/4" (362 cm)	153" (389 cm)
156" (396 cm)	154.6" (393 cm)	172-1/4" (483 cm)	183" (465 cm)

Limited Warranty. Eastman warrants to the buyer that the equipment shall be free from defects in materials or workmanship for a period of 180 days commencing on the date of invoice. Any goods or parts claimed by the buyer to be defective must be returned to Eastman, freight charges prepaid, within the 180-day warranty period. If Eastman determines that the goods or parts are defective in materials or workmanship, Eastman's sole obligation under this warranty shall be, at Eastman's sole option, to repair or replace the defective goods or parts or to provide the buyer a credit equal to the portion of the purchase price allocable to the defective goods or parts. This warranty shall not apply if defects are caused by product misuse or neglect, if the machine has been altered or modified by the buyer, or if other than genuine Eastman belts, emery wheels, knives or parts are used in the machine. THIS WARRANTY IS THE ONLY WARRANTY APPLICABLE TO THIS PURCHASE. SELLER DISCLAIMS ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

Limitation of Liability. Eastman's liability to the buyer, and the buyer's remedies from Eastman, whether in contract, negligence, tort, under any warranty or otherwise, shall be limited to the remedies provided in the foregoing Limited Warranty. In no event shall Eastman have any responsibility or liability to the buyer for (a) any special, indirect, incidental, or consequential damages, including, but not limited to, loss of use, revenue, or profit, even if Eastman has been advised of the possibility of such damages, or (b) any claim against the buyer by any third party. The price stated for the product sold is a consideration for limiting Eastman's liability.