Conveyor Belt Surface Cleaning Guide

To clean the belt:

1) Move the gantry to the gantry home position.

2) Perform the lockout/tag out procedure for shutting down the cutting machine and conveyor.

3) Remove any material or large debris from the cutting surface.

4) Wipe down the cutting surface with a soft damp cloth. Do not soak belt with water or cleaning solution for long periods of time. For tough to remove stains and debris a non-solvent based cleaner can be used.

Suggested cleaners:
Trade name® Citrus Degreaser (Aerosol)® CRC product number 14170.

5) After the surface is clean. Power on the system and advance the belt.

6) Continue with steps 2 thru 5 until the complete belt surface is clean.