

Conveyor Belt Surface Cleaning Guide

To clean the belt:

- 1) Move the gantry to the gantry home position.
- 2) Perform the lockout/tag out procedure for shutting down the cutting machine and conveyor.
- 3) Remove any material or large debris from the cutting surface.
- 4) Wipe down the cutting surface with a soft damp cloth. Do not soak belt with water or cleaning solution for long periods of time. For tough to remove stains and debris a non-solvent based cleaner can be used.

Suggested cleaners:

Trade name "Citrus Degreaser (Aerosol)" CRC product number 14170.

- 5) After the surface is clean. Power on the system and advance the belt.
- 6) Continue with steps 2 thru 5 until the complete belt surface is clean.

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Form E-542

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